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ckpsms #P69D

CKPSMS #P69D High Shank Sewing Machine Double Welt Piping Presser Foot Instruction Manual

Your guide to effective use and maintenance of your CKPSMS presser foot set.

1. Product Overview

The CKPSMS #P69D Double Welt Piping Presser Foot set is designed for industrial single needle sewing machines, enabling the creation of professional double welting and piping. This set includes three different sizes: 1/8 inch, 3/16 inch, and 1/4 inch, identified by the alternative part number 36069DG.

Key Features

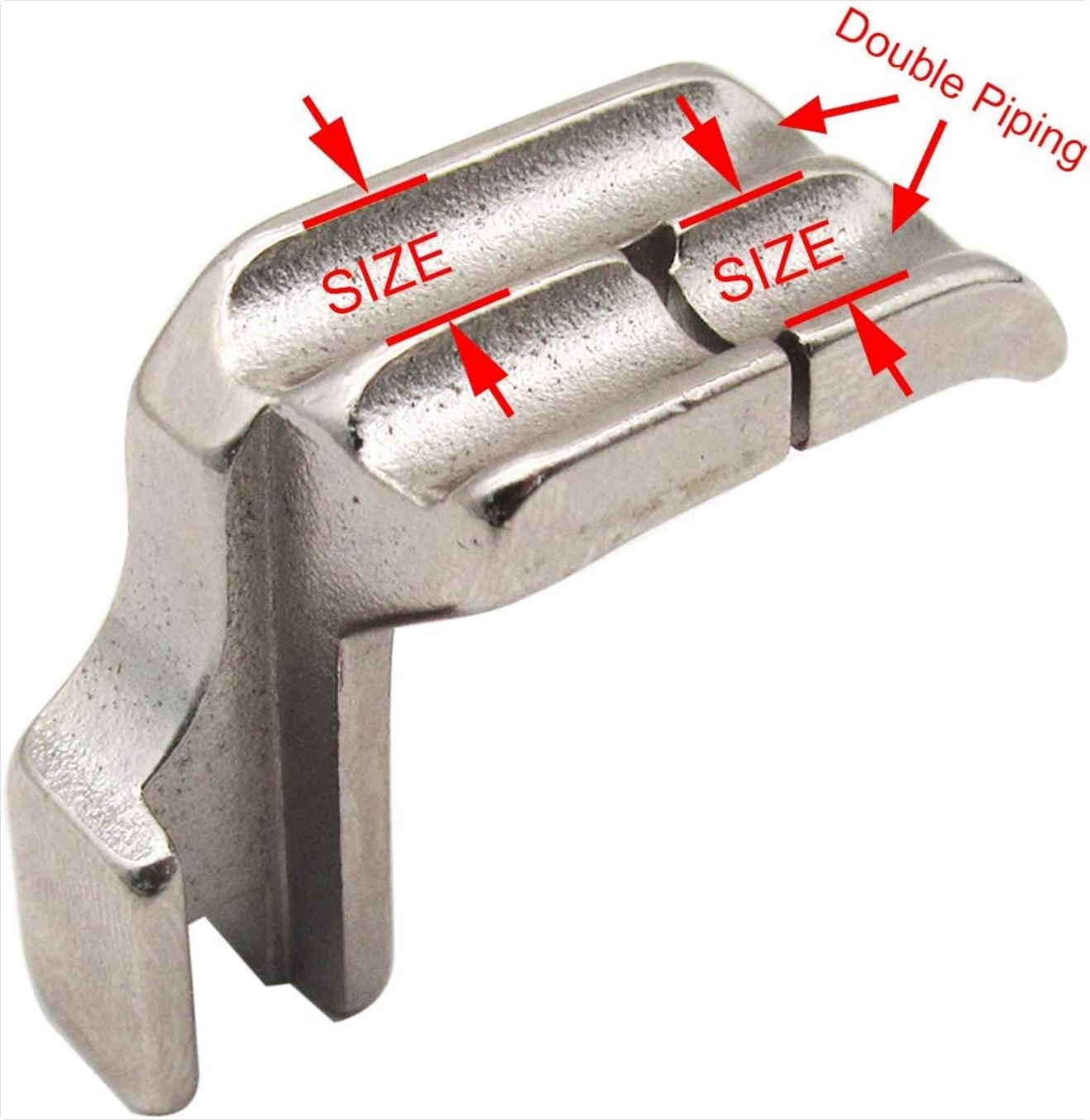
- **Precision Design:** Engineered for accurate and consistent double welting and piping.
- **High-Quality Construction:** Made from durable metal for long-lasting performance.
- **Multiple Sizes:** Includes 1/8", 3/16", and 1/4" feet to accommodate various project needs.
- **High Shank Compatibility:** Specifically designed for high shank industrial and some home sewing machines.



This image displays the set of three double welt piping presser feet, showcasing their distinct sizes and robust metal construction. These feet are designed for creating professional-looking piping and cording.



A rear perspective of the three presser feet, highlighting their high shank design and the channels for guiding piping cords.



This detailed view shows one of the presser feet with red text overlays indicating 'SIZE' and 'Double Piping', illustrating the specific dimensions for the piping channels.

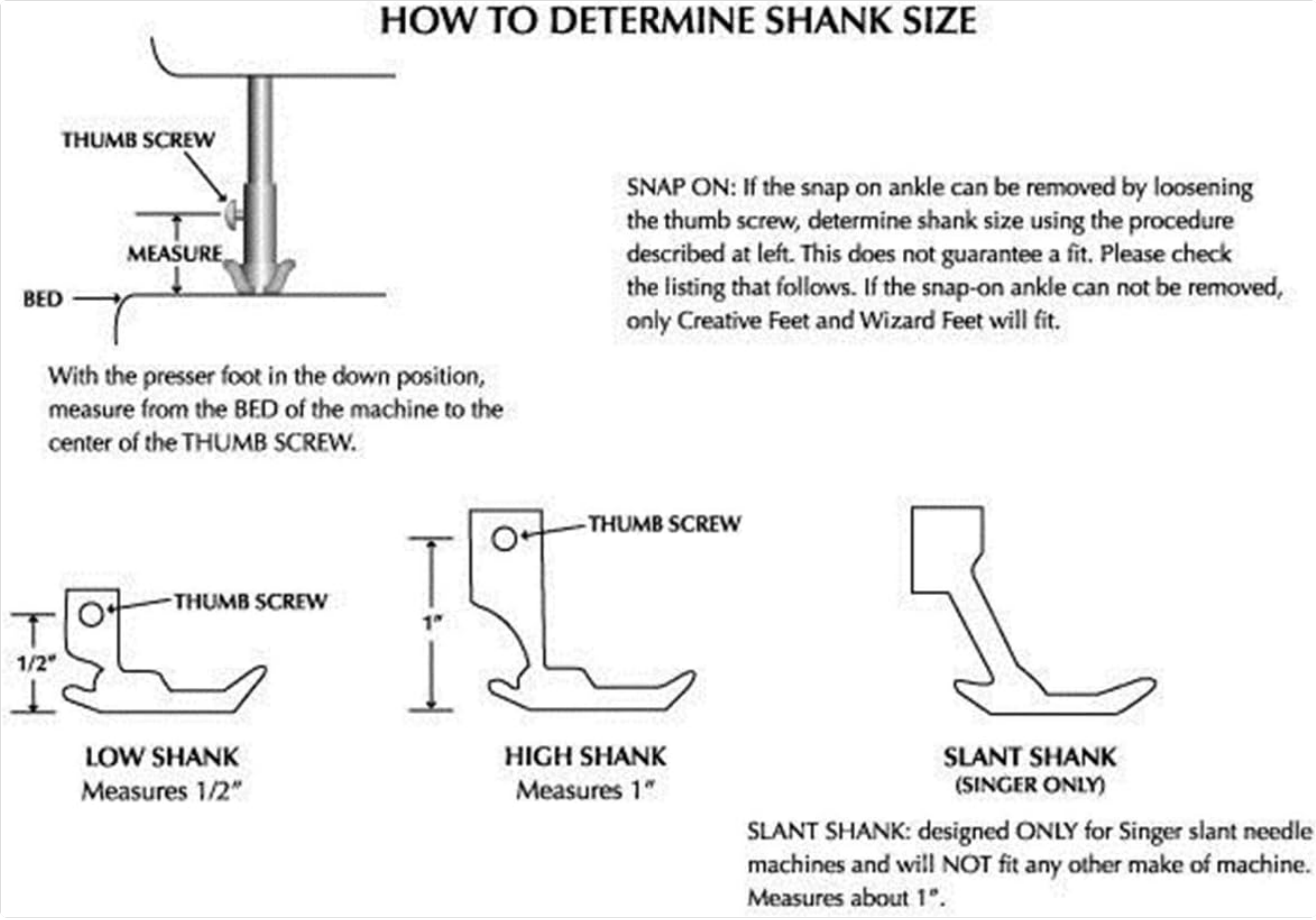


The top view of the presser feet, clearly showing the engraved part numbers '36069DG 1/8', '36069DG 3/16', and '36069DG 1/4' for identification.

2. Compatibility

This Double Welt/Piping Foot set is designed for high shank industrial single needle sewing machines. It is also compatible with many home sewing machines that utilize high shank presser feet. It is crucial to verify your machine's shank type before purchase.

Note: These feet are **NOT** compatible with low shank home sewing machines. High shank presser feet typically have a total height of 1-1/4 inches, while low shank feet are about 7/8 inches.



A helpful diagram that explains how to measure your sewing machine's shank height to determine if it is a low shank, high shank, or slant shank machine. This is crucial for ensuring compatibility with presser feet.

Partial List of Compatible Industrial Single Needle Sewing Machines:

Brand	Compatible Models (Examples)
ARTISAN	196R, 5550N, 8500N, ZJ-100
BROTHER	B705, B735, B755, PQ1300, PQ1500, S-7100A, S-7200C, S-7220C, S-7250A, S-7300A
CONSEW	30, 98, 102, 210, 220, 290, 310, 2230, 7360R-1
JUKI	DDL-127, DDL-227, DDL-500, DDL-555, DDL-5550, DDL-8300, DDL-8500, DDL-8700, DDL-9000, TL98E, TL98Q
MITSUBISHI	DB-120, DB-130, DB-170, LS2-130, LS2-150, LS2-180, LS2-190, LS2-1130
SINGER	20U, 31-15, 44, 95, 96, 120U, 121C, 188K, 191D, 195K, 196K, 241, 251, 281, 366K, 400W, 402W, 451K, 491D, 591D, 600W, 660A, 691D, 770D, 771D, 1191D, 1591D, 2191, 2491D

For a comprehensive list of compatible models, please refer to the product listing or contact CKPSMS customer support.

3. Installation and Usage

Installing the Presser Foot

1. **Power Off:** Always ensure your sewing machine is turned off and unplugged before changing any parts.
2. **Remove Old Foot:** Loosen the thumb screw that holds the current presser foot in place and carefully remove it.
3. **Attach New Foot:** Align the CKPSMS Double Welt Piping Presser Foot with the presser foot bar. Ensure the pin on the foot fits into the clamp.
4. **Secure:** Tighten the thumb screw firmly to secure the new presser foot.

Using the Double Welt/Piping Foot

This specialized foot is designed to sew piping or cording into seams, creating a raised decorative edge. The two channels on the underside of the foot guide the piping cord, allowing the needle to stitch closely alongside it.

1. **Prepare Fabric and Cord:** Cut fabric strips on the bias to cover your piping cord. Insert the cord into the fabric strip and fold the fabric over, aligning the raw edges.
2. **First Pass (Piping Attachment):** Place the fabric with the piping cord under the presser foot, ensuring the cord sits snugly in one of the foot's channels. Stitch along the edge of the cord.
3. **Second Pass (Attaching to Project):** Place the piped fabric onto your project fabric, right sides together. Align the raw edges. Stitch again, using the same channel on the presser foot to guide the needle precisely next to the piping, ensuring a clean finish.
4. **Double Welting:** For double welting, two cords are sewn parallel. The foot's design allows for consistent spacing between the two cords.



The presser foot is shown actively sewing a double welt or piping onto fabric, demonstrating its function in guiding the cord and fabric for precise stitching.

4. Maintenance and Care

Proper maintenance ensures the longevity and optimal performance of your presser feet and sewing machine.

- **Cleaning:** Regularly clean your presser feet to remove lint and debris. Use a soft brush or cloth.
- **Storage:** Store presser feet in a dry, clean environment to prevent rust and damage. The original packaging or a dedicated storage box is ideal.
- **Inspection:** Periodically inspect the feet for any signs of wear, bending, or damage. Replace if necessary to maintain stitch quality.



This image provides general safety and maintenance guidelines for various sewing machine components. It emphasizes the importance of using correct parts, ensuring the machine is off and unplugged during part changes, and proper handling of tools and accessories.

5. Troubleshooting

If you encounter issues while using the presser foot, consider the following:

- **Uneven Stitching:** Ensure the piping cord is seated correctly in the foot's channel. Check needle size and

tension settings.

- **Fabric Dragging:** Verify that the presser foot is securely attached and that the feed dogs are engaged. Adjust presser foot pressure if your machine allows.
- **Foot Not Fitting:** Double-check your machine's shank type against the high shank requirement. Refer to the compatibility section.

6. Product Specifications

- **Part Number:** #P69D (Alternative: 36069DG)
- **Sizes Included:** 1/8 inch, 3/16 inch, 1/4 inch
- **Shank Type:** High Shank
- **Material:** Metal
- **Package Dimensions:** Approximately 2.3 x 1.9 x 1 inches
- **Item Weight:** Approximately 1.9 ounces

7. Warranty and Support

For any questions regarding product functionality, compatibility, or to inquire about warranty information, please contact CKPSMS customer support directly. We are committed to providing high-quality sewing machine parts and excellent service.

Your browser does not support the video tag.

This video provides an overview of the wide range of sewing machine parts and accessories offered by CKPSMS, including industrial and home use parts, sewing accessories, and embroidery machine components. It highlights the brand's commitment to providing comprehensive solutions for sewing enthusiasts and professionals.

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