Ilco 714

Ilco Bauer Camper RV Keys Instruction Manual

Brand: Ilco | **Model:** 714 Series Keys

1. Product Overview

This manual provides instructions for the use and care of Ilco Bauer Camper RV Keys. These keys are specifically designed as replacement or spare keys for Bauer locks commonly found on recreational vehicles (RVs), motorhomes, and travel trailers. Each key is pre-cut to a specific number within the 701 to 730 series, ensuring compatibility with your existing Bauer lock.

The product includes two (2) working keys, providing a convenient solution for owners requiring additional access or replacements.

2. Setup and Key Identification

To ensure proper functionality, it is critical to order the correct key number that matches your existing Bauer lock. The key number is typically stamped on your original key or directly on the lock cylinder itself. These keys are compatible with numbers ranging from 701 to 730.

Important: By ordering these keys, you are affirming that you are the rightful owner of the RV, camper, or trailer for which these keys are intended. This product is designed for newer Bauer RV lock systems.



Figure 2.1: Two Ilco Bauer RV keys. Note the black plastic head and the silver metal blade, designed for Bauer locks on recreational vehicles.

2.1 Identifying Your Key Number

1. **Check Your Existing Key:** Look for a three-digit number stamped on the metal blade or the plastic head of your current Bauer key. This number will be between 701 and 730.
2. **Check the Lock Cylinder:** If you do not have an existing key, the key number may be stamped on the face of the lock cylinder itself, typically near the keyhole.
3. **Verify Compatibility:** Ensure the identified number falls within the 701-730 range for compatibility with this product.

3. Operating Instructions

Using your Ilco Bauer RV key is straightforward:

1. **Insert the Key:** Gently insert the key into the Bauer lock cylinder. Do not force the key if it does not slide in smoothly.
2. **Turn to Operate:** Once fully inserted, turn the key clockwise or counter-clockwise as required to lock or unlock the mechanism.
3. **Remove the Key:** After operating the lock, return the key to its original position (usually vertical) and gently pull it out.

These keys are designed to work immediately upon receipt, provided the correct key number was ordered.

4. Maintenance

Proper care of your keys and locks can extend their lifespan and ensure reliable operation:

- **Keep Keys Clean:** Avoid exposing keys to excessive dirt, dust, or corrosive substances. Clean with a dry cloth if

necessary.

- **Avoid Bending:** Do not use excessive force when inserting or turning the key, as this can bend or break the key blade.
- **Lubricate Locks (Not Keys):** Periodically, apply a small amount of graphite lubricant or a silicone-based spray specifically designed for locks into the lock cylinder. Do not apply oil-based lubricants, as they can attract dirt. This maintains smooth operation of the lock mechanism.
- **Proper Storage:** Store spare keys in a dry, safe place where they are protected from damage and loss.

5. Troubleshooting

If you encounter issues with your Ilco Bauer RV keys, consider the following troubleshooting steps:

Problem	Possible Cause	Solution
Key does not insert fully into the lock.	Incorrect key number; debris in lock; bent key.	• Verify the key number matches your lock. • Inspect the key for any bends or damage. • Check the lock cylinder for obstructions.
Key inserts but does not turn the lock.	Incorrect key number; worn lock mechanism; internal lock damage.	• Double-check the key number against your lock. • Apply a small amount of lock lubricant to the cylinder. • If issues persist, the lock mechanism may be faulty or the key cut may be slightly off. Consider consulting a professional locksmith.
Key feels stiff or difficult to turn.	Lack of lubrication; minor debris; cold weather.	• Lubricate the lock cylinder with a suitable lock lubricant. • Ensure the key is clean.

If these steps do not resolve the issue, it is recommended to contact a qualified locksmith for further assistance or to verify the lock's condition.

6. Specifications

Attribute	Detail
Manufacturer	ILCO U.S.A.
Part Number	Bauer-RH
Key Size/Number	714 (Specific to this product variant, range 701-730 available)
Colour	Black
Style	Modern
Material	Plastic (head), Metal (blade)
Item Package Quantity	2 Keys

Attribute	Detail
Included Components	Key
Item Weight	56.6 g (2 Ounces)
Date First Available	February 27, 2019
UPC	732068670634

7. Warranty and Support

Specific warranty details for this product are not provided within the available product information. For any warranty-related inquiries or product support, please contact the seller directly through the platform where the purchase was made.
For purchases made on Amazon.ca, you can typically find seller contact information on your order details page or by visiting the seller's profile page (e.g., "The Lock Doctor LLC" for this product).

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