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## Lippert Components 733932

# Lippert Solid Step Double Step User Manual

Model: 733932

## INTRODUCTION

This user manual provides essential information for the proper installation, operation, maintenance, and troubleshooting of your Lippert Solid Step Double Step. Designed for RV and travel trailer entry doorways, the Solid Step offers enhanced stability and convenience. Please read this manual thoroughly before installation and use to ensure safe and optimal performance of your product.

## SAFETY INFORMATION

**FAILURE TO FOLLOW THE INSTRUCTIONS PROVIDED IN THIS MANUAL MAY RESULT IN DEATH, SERIOUS INJURY, TRAILER DAMAGE OR VOIDING OF THE PRODUCT WARRANTY.**

Always ensure the steps are fully deployed and stable on a level surface before use. Do not exceed the maximum weight limit of 400 pounds. Keep hands and feet clear of moving parts when deploying or stowing the steps. Regularly inspect the steps for any signs of wear, damage, or loose fasteners.

## PRODUCT FEATURES

The Lippert Solid Step Double Step is engineered with several key features to enhance your RV experience:

- **Added Stability:** Features an extra-wide top step and aluminum treads, ensuring a steady platform. Adjustable legs accommodate uneven surfaces for a secure foothold.
- **Easy Storage:** The Solid Step easily folds up right into your RV's entry doorway, integrating seamlessly for hassle-free packing.
- **Optimal Safety:** Recessed feet at the step's base significantly reduce tripping hazards. Steel steps are designed to eliminate bounce and enhance stability.
- **Easy Installation:** Comes with all necessary mounting and installation hardware, designed to install seamlessly into your RV's existing entry door threshold.
- **Multiple Sizes:** Available in double, triple, and quad assemblies, crafted to fit various RV entryways.

# FEATURES & BENEFITS

Kickplate prevents damage to sidewall

13" XL top tread depth

8.5" lower tread depth

Aluminum treads hold up against the elements



 **LIPPERT**

Image: Key features and benefits of the Solid Step, highlighting the kickplate, tread depths, and aluminum construction.

# ADDED STABILITY

XL top step and adjustable legs that can adapt to uneven surfaces



Image: A person and a dog using the Solid Step, demonstrating its added stability with adjustable legs on uneven ground.

# OPTIMAL SAFETY

Recessed feet at the bottom of the step help prevent tripping hazards



Representative Image

Image: A person and a dog descending the Solid Step, illustrating the optimal safety features like recessed feet.

## WHAT'S IN THE BOX

Upon receiving your Lippert Solid Step, please verify that all components are present:

- Step Assembly
- Hardware Kit
- Instruction Manual (this document)

## SETUP AND INSTALLATION

The Lippert Solid Step is designed for straightforward installation into your RV's existing entry door threshold. For detailed, step-by-step installation instructions, it is highly recommended to refer to the official Installation Manual provided by Lippert Components.

You can download the comprehensive Installation Manual (PDF) [here](#).

Before installation, ensure you have measured your RV's entry door frame and the height from the ground to the threshold to select the correct step size. The 30-inch Double Step model (733932) is designed for entry widths between 29 and 36 inches and a required floor height of 22 to 28 inches.



**Representative Image**

Image: The Lippert Solid Step fully installed and deployed on an RV, showing its stable and integrated appearance.

# SIZING GUIDE

Part #	Description	Tread Count	Required Floor Height	Entry Width (Frame-to-Frame)	Door Sizes (Rough Opening)
733931	26" Premium Double Solid Step	2	22" - 28"	25" - 28.9"	26", 28"
733932	30" Premium Double Solid Step	2	22" - 28"	29" - 36"	30", 32", 34"
791572	26" Premium Triple Solid Step	3	27" - 36"	25" - 28.9"	26", 28"
791573	30" Premium Triple Solid Step	3	27" - 36"	29" - 36"	30", 32", 34"
791574	26" Premium Quad Solid Step	4	35" - 44"	25" - 28.9"	26", 28"
791575	30" Premium Quad Solid Step	4	35" - 44"	29" - 36"	30", 32", 34"

**Required floor height: Measure the height from the ground to your entry door threshold**

**Entry width: Measure inside edge to inside edge of your entry door frame — rounding up to the nearest even number**



Image: A sizing guide table for Lippert Solid Steps, detailing part numbers, tread counts, required floor heights, entry widths, and compatible door sizes. This is crucial for selecting the correct step model.

## OPERATING INSTRUCTIONS

The Lippert Solid Step is designed for easy deployment and stowage:

- Deploying the Steps:** To deploy, unlatch the steps from their stowed position inside the doorway. Gently lower the steps until they are fully extended and the feet are firmly on the ground. Adjust the individual leg extensions as needed to ensure the steps are level and stable on uneven terrain.
- Stowing the Steps:** To stow, lift the steps from the ground. Fold them upwards into the RV's entry doorway. Ensure they are securely latched into place to prevent movement during travel.

# EASY STORAGE

Folds right into your RV's entry doorway



Image: A person folding the Solid Step into the RV's entry doorway, demonstrating the easy storage mechanism.

## MAINTENANCE

Regular maintenance will ensure the longevity and safe operation of your Solid Step:

- **Cleaning:** Clean the steps regularly with mild soap and water. Avoid abrasive cleaners that could damage the finish.
- **Lubrication:** Periodically lubricate the pivot points and hinges with a silicone-based lubricant to ensure smooth operation.
- **Inspection:** Before each use, inspect the steps for any loose fasteners, bent components, or signs of corrosion. Ensure the adjustable legs lock securely.
- **Storage:** When not in use for extended periods, ensure the steps are clean, dry, and properly stowed inside the RV.

## TROUBLESHOOTING

Here are some common issues and their potential solutions:

- **Steps are difficult to deploy or stow:** Check for any obstructions in the mechanism. Apply a silicone-based lubricant to all pivot points and hinges. Ensure the steps are not binding against the RV frame.
- **Steps feel wobbly or unstable:** Ensure the adjustable legs are properly extended and firmly planted on a level surface. Check all mounting hardware for tightness. Verify that the steps are correctly installed according to the manual.
- **Unusual noises during operation:** Inspect for loose components or debris in the mechanism. Lubricate all moving parts. If noises persist, contact customer support.

If you encounter issues not covered here, or if solutions do not resolve the problem, please contact Lippert Components customer support.

## SPECIFICATIONS

Attribute	Value
Model	Lippert Solid Step® Premium RV Steps - 30" Double
Item Model Number	733932
Color	Black
Material	Alloy Steel
Item Dimensions (L x W x H)	36 x 24 x 12 inches
Item Weight	49 Pounds
Weight Limit	400 Pounds
Vehicle Service Type	Trailer
UPC	848150058737
Global Trade Identification Number	00848150058737

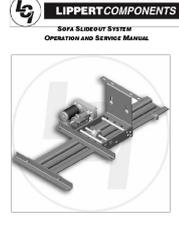
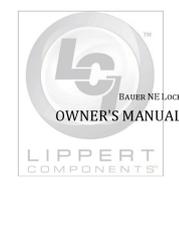
## WARRANTY AND SUPPORT

Lippert Components stands behind the quality of its products. For specific warranty details regarding your Solid Step Double Step, please refer to the warranty information included with your purchase or visit the official Lippert Components website.

For further assistance, technical support, or to explore other Lippert products, please visit the [Lippert Components Store on Amazon](#).



## Related Documents - 733932

 <p>The cover features the Lippert logo at the top left. The main title is 'Manual Steps Installation and Owner's Manual for RVs and Trailers'. Below the title, there is a small image of the manual steps product. The cover also includes a 'Table of Contents' section on the left and several safety warning icons (WARNING, CAUTION) on the right.</p>	<p><a href="#">Lippert Manual Steps Installation and Owner's Manual for RVs and Trailers</a></p> <p>Comprehensive guide for installing, operating, and maintaining Lippert Manual Steps, including part numbers, safety warnings, and step-by-step instructions for aftermarket RV and trailer applications.</p>
 <p>The cover features the Lippert logo at the top left. The main title is 'SLIMRACK® Auto-PROGRAMMABLE SLIDE-OUT OEM Installation Manual'. Below the title, there is a small image of the slide-out system. The cover also includes the Lippert Components logo at the bottom.</p>	<p><a href="#">Lippert SlimRack Auto-Programmable Slide-Out Installation Manual</a></p> <p>Comprehensive installation manual for the Lippert SlimRack Auto-Programmable Slide-Out System. Covers component descriptions, safety precautions, installation procedures, electrical connections, programming, operation, and troubleshooting for RV slide-out rooms.</p>
 <p>The cover features the Lippert logo at the top left. The main title is 'SOFA SLIDEOUT SYSTEM OPERATION AND SERVICE MANUAL'. Below the title, there is a small image of the sofa slideout system. The cover also includes the Lippert Components logo at the bottom.</p>	<p><a href="#">Lippert Sofa Slideout System Operation and Service Manual</a></p> <p>Comprehensive operation and service manual for the Lippert Sofa Slideout System, covering system overview, operation, maintenance, troubleshooting, and wiring diagrams.</p>
 <p>The cover features the Lippert logo at the top left. The main title is 'Scissor Jack Installation and Owner's Manual for RVs and Trailers'. Below the title, there is a small image of the scissor jack product. The cover also includes a 'Table of Contents' section on the left and several safety warning icons (WARNING, CAUTION) on the right.</p>	<p><a href="#">Lippert Components Scissor Jack Installation and Owner's Manual for RVs and Trailers</a></p> <p>Comprehensive installation and owner's manual for Lippert Components Scissor Jacks, providing guidance on safe operation, installation, and maintenance for aftermarket RV and trailer applications. Includes parts lists and safety warnings.</p>
 <p>The cover features the Lippert logo at the top left. The main title is 'BAUER NE LOCK OWNER'S MANUAL'. Below the title, there is a small image of the Bauer NE Lock product. The cover also includes the Lippert Components logo at the bottom.</p>	<p><a href="#">Bauer NE Lock Owner's Manual and Installation Guide</a></p> <p>Comprehensive owner's manual for the Bauer NE Lock, providing installation, operation, programming, troubleshooting, and warranty information for this keyless entry system from Lippert Components.</p>



[Lippert IsoFlex™ Pin Box OEM Installation Manual](#)

Official OEM installation manual for the Lippert IsoFlex™ Pin Box, providing step-by-step instructions for removal, installation, operation, and safety procedures for fifth-wheel trailers. Includes troubleshooting and hitching guidance.