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### Ariens 07200004

# Ariens Genuine OEM Auger Belt 07200004 Snow Blower Instruction Manual

Model: 07200004

## 1. INTRODUCTION

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This manual provides essential instructions for the proper installation, maintenance, and troubleshooting of the Ariens Genuine OEM Auger Belt, part number 07200004. This belt is a critical component for the auger system in compatible Ariens and Gravely snow blowers, ensuring efficient snow removal. Please read this manual thoroughly before attempting any installation or maintenance procedures.



Image 1.1: The Ariens Genuine OEM Auger Belt 07200004. This belt is designed for durability and precise fit in compatible snow blower models.

## 2. COMPATIBLE MODELS

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The Ariens Genuine OEM Auger Belt 07200004 is compatible with the following Ariens and Gravelly snow blower models:

- Ariens Power-Brush 36
- Ariens ST11526DLE
- Ariens ST11528DLE
- Ariens ST11528LE
- Ariens ST1332DLE
- Ariens ST1332LE
- Ariens ST1336DLE
- Ariens ST926DLE

- Gravely Power-Brush 36
- Ariens PB936
- Ariens PG936

Always verify your snow blower's model number and part requirements before purchasing or installing replacement parts.

### 3. SAFETY INFORMATION

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**WARNING:** Before performing any maintenance or installation on your snow blower, ensure the engine is turned off, the spark plug wire is disconnected, and all moving parts have come to a complete stop. Failure to do so can result in serious personal injury.

- Always wear appropriate personal protective equipment (PPE), such as gloves and eye protection.
- Refer to your snow blower's owner's manual for specific safety precautions and procedures.
- Work in a well-lit area and on a stable, level surface.
- Keep children and pets away from the work area.
- If you are unsure about any step, consult a qualified service technician.

### 4. INSTALLATION INSTRUCTIONS (AUGER BELT REPLACEMENT)

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The following steps outline the general procedure for replacing the auger belt. Specific steps may vary slightly depending on your snow blower model. Always consult your snow blower's service manual for detailed instructions.

#### 1. Prepare the Snow Blower:

- Turn off the engine and remove the ignition key.
- Disconnect the spark plug wire to prevent accidental starting.
- Allow the engine and exhaust to cool completely.
- Position the snow blower on a flat, stable surface.

#### 2. Access the Belt Cover:

- Locate the belt cover, typically found on the underside or side of the snow blower housing.
- Using appropriate tools (e.g., wrenches, screwdrivers), remove the bolts or fasteners securing the belt cover.
- Carefully remove the belt cover and set it aside.

#### 3. Remove the Old Belt:

- Observe the routing of the old belt around the pulleys. It may be helpful to take a photograph for reference.
- Relieve tension on the belt by manipulating the idler pulley or tensioning mechanism.
- Carefully remove the old auger belt from the pulleys.
- Inspect the pulleys for wear or damage. Replace any worn pulleys.

#### 4. Install the New Belt:

- Route the new Ariens Genuine OEM Auger Belt 07200004 around the pulleys, following the exact path of the old belt. Ensure the belt is seated correctly in all pulley grooves.
- Apply tension to the belt by re-engaging the idler pulley or tensioning mechanism. The belt should be taut but not overly tight.

#### 5. Reassemble and Test:

- Reattach the belt cover, ensuring all fasteners are securely tightened.
- Reconnect the spark plug wire.
- Start the snow blower and engage the auger briefly to confirm proper operation and belt engagement. Listen for any unusual noises or slipping.
- If the auger does not engage or the belt slips, turn off the engine, disconnect the spark plug wire, and re-inspect the belt routing and tension.

## 5. OPERATING CONSIDERATIONS AFTER BELT REPLACEMENT

After replacing the auger belt, it is important to observe the snow blower's performance during operation.

- **Initial Run:** Operate the snow blower in a clear area for a few minutes to allow the new belt to seat properly.
- **Check for Slipping:** If the auger does not turn or turns intermittently when engaged, the belt may be slipping. This could indicate incorrect tension or an issue with the pulleys.
- **Listen for Noise:** Unusual squealing or grinding noises could indicate improper belt alignment or worn pulleys.
- **Performance:** Ensure the auger engages and throws snow effectively. Reduced performance may suggest a problem with the belt or auger system.

## 6. MAINTENANCE AND CARE

Regular inspection and proper care can extend the life of your auger belt and ensure reliable snow blower operation.

- **Regular Inspection:** Before each snow season, or after every 25 hours of operation, inspect the auger belt for signs of wear, cracking, fraying, glazing, or stretching.
- **Cleanliness:** Keep the belt and pulley area free from snow, ice, dirt, and debris. Accumulation can cause premature wear and slipping.
- **Proper Storage:** When storing the snow blower for extended periods, ensure the belt is not under excessive tension. Store in a dry, cool environment.
- **Avoid Overloading:** Do not attempt to clear snow beyond the snow blower's capacity, as this can put excessive strain on the auger belt and other components.

## 7. TROUBLESHOOTING COMMON ISSUES

Problem	Possible Cause	Solution
Auger does not turn or turns intermittently.	<ul style="list-style-type: none"> <li>• Belt is slipping.</li> <li>• Belt is broken or severely worn.</li> <li>• Incorrect belt tension.</li> <li>• Obstruction in auger.</li> </ul>	<ul style="list-style-type: none"> <li>• Inspect belt for wear; replace if necessary.</li> <li>• Adjust belt tension according to snow blower manual.</li> <li>• Clear any obstructions from the auger housing.</li> </ul>
Squealing noise from belt area.	<ul style="list-style-type: none"> <li>• Belt is slipping due to low tension.</li> <li>• Belt is glazed or worn.</li> <li>• Pulleys are misaligned or worn.</li> </ul>	<ul style="list-style-type: none"> <li>• Adjust belt tension.</li> <li>• Replace worn or glazed belt.</li> <li>• Inspect and align pulleys; replace if worn.</li> </ul>

Problem	Possible Cause	Solution
Belt breaks frequently.	<ul style="list-style-type: none"> <li>• Incorrect belt type or size.</li> <li>• Pulleys are worn, damaged, or misaligned.</li> <li>• Excessive load on auger.</li> <li>• Improper belt tension (too tight).</li> </ul>	<ul style="list-style-type: none"> <li>• Ensure correct OEM belt (07200004) is used.</li> <li>• Inspect and replace worn pulleys.</li> <li>• Avoid overloading the snow blower.</li> <li>• Adjust belt tension.</li> </ul>

## 8. PRODUCT SPECIFICATIONS



Image 8.1: Close-up view of the Ariens Auger Belt 07200004, showing the part number and "MADE IN USA" marking.

Feature	Detail
Part Number	07200004

Feature	Detail
Brand	Ariens
Type	Auger Belt (Raw Edge Drive Belt)
Belt Style	V-Belt
Material	Laminated
Product Dimensions (Approx.)	10"L x 6"W (when laid flat)
Weight (Approx.)	4.8 ounces

## 9. WARRANTY INFORMATION

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As an Ariens Genuine OEM part, this auger belt is manufactured to high standards. Specific warranty terms for replacement parts can vary. Please refer to the warranty documentation provided with your original snow blower purchase or visit the official Ariens website for the most current warranty policy regarding genuine replacement parts. Keep your proof of purchase for any warranty claims.

## 10. CUSTOMER SUPPORT

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For further assistance, technical support, or to locate an authorized service dealer, please contact Ariens customer service or visit their official website. When contacting support, have your snow blower model number, serial number, and the auger belt part number (07200004) readily available.

**Ariens Official Website:** [www.ariens.com](http://www.ariens.com)

