

LECO 15160114

LECO Tonnelle Milena Garden Gazebo

Model: 15160114

1. INTRODUCTION

Thank you for choosing the LECO Tonnelle Milena Garden Gazebo. This elegant 3.3 x 3.3 meter gazebo is designed to provide a comfortable and protected outdoor space, perfect for family gatherings or relaxing. It features a stable structure and lockable side panels for enhanced versatility. This manual provides essential information for the safe assembly, operation, and maintenance of your gazebo.



Image 1.1: The LECO Tonnelle Milena Garden Gazebo providing a shaded area in a garden setting.

2. SAFETY INSTRUCTIONS

- **Secure Anchoring:** Ensure the gazebo is securely anchored to a stable base to protect it from wind or other external forces. Failure to do so may result in damage to the gazebo or personal injury.
- **Assembly and Disassembly:** Follow all assembly and disassembly instructions carefully to prevent injuries. It is recommended to have at least two adults for assembly.
- **Weather Conditions:** While the materials are weather-resistant, it is recommended to disassemble and store the gazebo during prolonged periods of non-use or in anticipation of severe weather conditions such as strong winds, heavy rain, or snow.
- **Textile Care:** Keep all textile components (roof and side panels) dry and protected when not in use or during storage to prolong their lifespan.
- **Children and Pets:** Keep children and pets away from the assembly area to prevent accidents.

3. PACKAGE CONTENTS

Before beginning assembly, please verify that all components listed below are present in your package:

- 1 x Gazebo Frame (powder-coated steel tubes)
- 1 x Roof Textile (100% grey polyester, 180 g/m², waterproof coating)
- 4 x Side Panels (100% light grey polyester, 140 g/m², with zippers)
- 1 x Assembly Manual (this document)
- Necessary hardware for assembly (screws, connectors, etc.)

4. SETUP AND ASSEMBLY

The LECO Tonnelle Milena gazebo is designed for easy assembly. Please follow the detailed step-by-step instructions provided in the included assembly manual. Ensure you have adequate space and any required tools before starting.

1. **Unpack Components:** Carefully unpack all parts and lay them out on a clean, flat surface. Verify against the package contents list.
2. **Assemble Frame:** Connect the powder-coated steel tubes according to the diagrams in the assembly manual. Ensure all connections are secure.
3. **Attach Roof Textile:** Carefully place the roof textile over the assembled frame. Ensure it is properly aligned and secured at all attachment points.
4. **Install Side Panels:** Attach the four side panels using the integrated zippers and any other fastening mechanisms (e.g., hook-and-loop fasteners).
5. **Anchor Gazebo:** Securely anchor the gazebo to the ground using appropriate stakes or weights to prevent movement, especially in windy conditions.



SONNENSCHUTZ

Wasserabweisendes,
UV-beständiges Dachtextil

RUNDUM WIND- & SICHTSCHUTZ

Einfache Verbindung der
vier Seitenteile durch Reiß-
verschlüsse



Image 4.1: Visual representation of the gazebo's sun protection and wind/privacy features.



SICHER & STABIL

Pulverbeschichtetes Stahlrohrgestell, Tellerfüße für sicheren Stand auf weichem Untergrund

Image 4.2: Detail of the stable roof structure and the foot plate designed for secure anchoring.

5. OPERATING INSTRUCTIONS

The LECO Tonnelle Milena gazebo is designed for straightforward use, offering flexibility for various outdoor conditions.

- **Side Panels:** The four side panels can be easily opened or closed using their integrated zippers. This allows you to adjust for privacy, wind protection, or to create an open-air environment. When not needed, the side panels can be tied back to the posts using the provided straps.
- **Sun Protection:** The waterproof polyester roof textile provides shade and protection from UV rays, making your outdoor experience more comfortable.
- **Stability:** Always ensure the gazebo is properly anchored to maintain stability, especially when side panels are open and catching wind.



PFLEGELEICHT & LANGLEBIG

Dach- und Seitenteile
aus wetterbeständigem
Polyestergewebe, einfaches
Fixieren & Entfernen durch
Klettverschlüsse

Über
120 Jahre
Erfahrung in
**technischen
Textilien.**

Image 5.1: Detail of the side panel attachment mechanism, including zippers and hook-and-loop fasteners for easy fixing and removal.

6. MAINTENANCE

Proper maintenance will extend the life and appearance of your LECO Tonnelle Milena gazebo.

- **Cleaning Frame:** Clean the powder-coated steel frame with a damp cloth and mild soap. Avoid abrasive cleaners or harsh chemicals that could damage the finish.
- **Cleaning Textiles:** The polyester roof and side panels can be cleaned with a soft brush or cloth and mild soapy water. Rinse thoroughly with clean water and allow to air dry completely before storage. Do not machine wash or tumble dry.
- **Storage:** During prolonged periods of non-use, especially in winter or severe weather, disassemble the gazebo and store all components in a dry, protected area. Ensure textiles are completely dry before folding and storing to prevent mold and mildew.
- **Regular Inspection:** Periodically check all connections, screws, and anchoring points to ensure they remain tight and secure. Replace any worn or damaged parts immediately.

7. TROUBLESHOOTING

If you encounter issues with your gazebo, consider the following common solutions:

- **Gazebo Instability:** Ensure all frame connections are fully tightened and the gazebo is properly anchored to the ground. Check that the ground surface is level.
- **Water Accumulation on Roof:** Ensure the roof textile is taut and correctly installed to allow water to run off. Sagging fabric can lead to water pooling.
- **Difficulty with Zippers:** If zippers are stiff, apply a small amount of silicone spray or zipper lubricant. Ensure fabric is not caught in the zipper teeth.
- **Missing Parts:** If any parts were missing upon delivery, please contact LECO customer support with your model number and purchase details.

8. SPECIFICATIONS

Feature	Detail
Model Number	15160114
Dimensions (L x W x H)	330 x 330 x 268 cm
Passage Height	192 cm
Distance Between Posts	300 cm
Vertical Tube Diameter	60 mm
Foot Plate Diameter	12 cm
Frame Material	Powder-coated Alloy Steel
Roof Material	100% Polyester (180 g/m ²)
Side Panel Material	100% Polyester (140 g/m ²)
Color	Anthracite (Roof), Light Grey (Side Panels)
Water Resistance Level	Waterproof
UV Protection	Yes
Assembly Required	Yes
Style	Modern



Image 8.1: Dimensional diagram of the LECO Tonnelle Milena gazebo.

9. WARRANTY AND SUPPORT

For warranty information, spare parts availability, or technical support, please refer to the documentation included with your purchase or contact LECO customer service directly. Keep your proof of purchase and model number (15160114) handy when contacting support.