

[Manuals.plus](#) /

› [Rema Tip Top](#) /

› REMA TIP TOP 203-F Cold Vulcanizing Fluid Instruction Manual

## Rema Tip Top 203-F

# REMA TIP TOP 203-F Cold Vulcanizing Fluid Instruction Manual

Model: 203-F

## 1. PRODUCT OVERVIEW

The REMA TIP TOP 203-F Cold Vulcanizing Fluid is an 8oz can of specialized glue designed for universal tire and inner tube patch repairs. This fluid facilitates the cold vulcanization process, creating a strong, durable bond between rubber repair units and the damaged tire or inner tube material. It is suitable for various rubber components and does not require heat for application.



Image 1.1: REMA TIP TOP 203-F Cold Vulcanizing Fluid with brush applicator.

This image displays the REMA TIP TOP 203-F Cold Vulcanizing Fluid in an 8oz can. The lid is open, revealing a brush applicator attached to the underside of the lid, dipped into the black vulcanizing fluid. The can label clearly shows "COLD VULCANIZING FLUID 203-F" and "8 fl. oz. / 237 ml".

## 2. SAFETY INFORMATION

## DANGER!

- Keep out of the reach of children.
- Read carefully all other cautions and instructions provided on the product label and packaging before use.
- Use in a well-ventilated area to avoid inhalation of fumes.
- Avoid contact with skin and eyes. In case of contact, rinse immediately with plenty of water and seek medical advice.
- This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm (Proposition 65 Warning).
- Flammable liquid and vapor. Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking.
- Wear appropriate personal protective equipment, such as gloves and eye protection, during handling and application.

## 3. PREPARATION FOR REPAIR

---

1. **Locate Damage:** Identify the puncture or damage on the tire or inner tube.
2. **Clean Surface:** Thoroughly clean the area around the damage. Remove all dirt, grease, and moisture. A clean, dry surface is essential for proper adhesion.
3. **Roughen Surface:** Using sandpaper or a suitable abrasive tool, roughen the surface of the rubber around the damaged area. The roughened area should be slightly larger than the patch you intend to apply. This creates a better bonding surface for the vulcanizing fluid.
4. **Remove Debris:** Wipe away any rubber dust or debris created during the roughening process.

## 4. APPLICATION INSTRUCTIONS

---

1. **Apply Fluid:** Using the brush applicator attached to the lid, apply a thin, uniform coating of REMA TIP TOP 203-F Cold Vulcanizing Fluid to the prepared, roughened area. Ensure the entire area to be covered by the patch is coated.
2. **Allow to Dry:** Allow the vulcanizing fluid to dry completely. This typically takes several minutes, depending on environmental conditions. The surface should feel tacky, not wet, to the touch. Drying is crucial for the cold vulcanization process.
3. **Apply Patch:** Carefully peel the backing from your REMA TIP TOP patch (or compatible rubber-based repair unit). Avoid touching the adhesive side.
4. **Position Patch:** Center the patch over the damaged area, ensuring it fully covers the applied fluid.
5. **Press Firmly:** Press the patch down firmly from the center outwards to remove any trapped air bubbles and ensure full contact. Use a roller or firm pressure for optimal adhesion.
6. **Cure Time:** Allow the repair to cure for a recommended period (refer to patch instructions, typically 5-10 minutes) before reinflating or subjecting to stress.

For best results, always use REMA TIP TOP patches and follow their specific instructions for compatibility and optimal repair.

## 5. MAINTENANCE AND STORAGE

---

- **Seal Tightly:** After each use, ensure the lid is securely tightened to prevent the fluid from drying out. This product is known to last for years when properly sealed.

- **Storage Conditions:** Store the can in a cool, dry place, away from direct sunlight, heat sources, and open flames.
- **Temperature:** Avoid extreme temperatures, both hot and cold, to maintain product integrity.

## 6. TROUBLESHOOTING

Problem	Possible Cause	Solution
Patch does not adhere properly.	<ul style="list-style-type: none"> <li>◦ Insufficient surface cleaning.</li> <li>◦ Surface not adequately roughened.</li> <li>◦ Fluid not completely dry before patch application.</li> <li>◦ Patch not pressed firmly enough.</li> <li>◦ Expired or contaminated fluid.</li> </ul>	<ul style="list-style-type: none"> <li>◦ Ensure surface is clean and dry.</li> <li>◦ Roughen the area thoroughly.</li> <li>◦ Allow fluid to dry until tacky, not wet.</li> <li>◦ Apply firm, even pressure to the patch.</li> <li>◦ Check product expiry date and ensure proper storage.</li> </ul>
Fluid appears thick or dried out.	<ul style="list-style-type: none"> <li>◦ Lid not sealed tightly after previous use.</li> <li>◦ Improper storage (e.g., exposure to air or heat).</li> </ul>	<ul style="list-style-type: none"> <li>◦ Always ensure the lid is tightly sealed.</li> <li>◦ Store in a cool, dry place. If the fluid is too thick, it may not perform optimally and should be replaced.</li> </ul>

## 7. PRODUCT SPECIFICATIONS

- **Brand:** Rema Tip Top
- **Model Number:** 203-F
- **Item Form:** Liquid
- **Item Volume:** 8 Fluid Ounces (237 ml)
- **Color:** Blue (fluid)
- **Material Compatibility:** Multi (designed for rubber-based repairs)
- **Application Method:** Cold Vulcanizing
- **UPC:** 844482010597
- **Manufacturer Part Number:** 101000029
- **Item Weight:** 8.4 ounces
- **Product Dimensions:** Approximately 8 x 5 x 3 inches (packaging)
- **Water Resistance Level:** Not Water Resistant (referring to the fluid itself before curing; the cured bond is water resistant)

## 8. WARRANTY AND SUPPORT

REMA TIP TOP products are manufactured to high-quality standards. For specific warranty information or technical support regarding the 203-F Cold Vulcanizing Fluid, please contact REMA TIP TOP directly through their official website or customer service channels. Keep your purchase receipt for any warranty claims.

For more information about REMA TIP TOP and their product range, visit their official website [REMA TIP TOP Store](#)



© 2023 REMA TIP TOP. All rights reserved.