

Forever Laser Dark No-Cut A+B Paper 8.5x11

Forever Laser Dark No-Cut A+B Heat Transfer Paper User Manual

Model: Laser Dark No-Cut A+B Paper 8.5x11

1. INTRODUCTION

The Forever Laser Dark No-Cut A+B Heat Transfer Paper system is designed for transferring designs from laser printers, especially those with white toner, onto various garments and materials. This 2-paper system facilitates transfers onto dark, light, and white-colored textiles including cotton, polyester, and blends, as well as paper and carton products.

This manual provides detailed instructions for the proper use, setup, and maintenance of the Forever Laser Dark No-Cut A+B Paper to achieve optimal transfer results.

2. PRODUCT OVERVIEW

The system consists of two distinct sheets:

- **A-Foil (Transparent Transfer Media):** This is the sheet onto which your design is printed. It is designed to hold toner effectively without leaving residues on the printer or background on the garment. Its transparency allows for precise placement of the transfer onto the textile.
- **B-Paper LowTemp (Dark Opaque Coating Paper):** Developed specifically for use with the A-Foil, this sheet has a coating that adheres to the toner on the A-Foil. It provides white coverage for the image, enhancing opacity on dark garments and contributing to washability.



Image 1: Example of Forever Laser Dark No-Cut A+B Heat Transfer Paper.

3. SETUP AND COMPATIBILITY

3.1 Printer Requirements

This transfer paper is intended for use with laser printers that utilize white toner. For optimal results, an **OKI White Toner printer** is recommended. The media also performs well with OKI 800 series CMYK printers for solid dark-color designs.

Important Note: HP and Brother printers often operate at temperatures that are too high for this transfer paper, which can lead to unsatisfactory results. Use with these printer brands is at your own risk, and refunds or exchanges may not be provided for issues arising from their use.

3.2 Testing

It is highly recommended to perform test prints and transfers with your specific equipment to determine the best settings for your printer and heat press. This will help ensure consistent and high-quality results.

4. OPERATING INSTRUCTIONS

Follow these steps for successful heat transfer using Forever Laser Dark No-Cut A+B Paper:

- 1. Print on A-Foil:** Print your desired design onto the transparent A-Foil sheet using a compatible laser printer. Ensure your printer settings are optimized for transfer paper.
- 2. Press A-Foil and B-Paper:** Place the printed A-Foil and the B-Paper LowTemp together in a heat press. The B-Paper's coating will adhere to the toner on the A-Foil. The recommended processing temperature is between 150°C-160°C (300°F-320°F).
- 3. Separate Sheets (Hot Peel):** Immediately after pressing, while the sheets are still hot, carefully separate the A-Foil from the B-Paper LowTemp. The white coating from the B-Paper will transfer to the toner on the A-Foil, providing opacity.
- 4. Apply to Textile:** Position the A-Foil (now with the transferred design and white backing) onto your chosen garment or material. The transparent nature of the A-Foil allows for precise placement.

5. **Final Press:** Press the A-Foil onto the textile using your heat press according to the recommended time and pressure for your specific garment type.
6. **Remove A-Foil:** Once the final press is complete and the garment has cooled slightly (or as per specific instructions for your textile), carefully peel off the A-Foil.

4.1 Key Benefits of the System

- Transparent print media for exact positioning.
- Low processing temperature (150°C-160°C, 300°F-320°F).
- Extremely high wash fastness due to a special top-coating.
- Higher white coverage and stronger full-tone colors.
- High processing tolerance, reducing handling errors.

5. MAINTENANCE AND STORAGE

To ensure the longevity and performance of your Forever Laser Dark No-Cut A+B Paper:

- **Storage:** Store unused paper in its original packaging in a cool, dry place away from direct sunlight and excessive humidity.
- **Handling:** Handle sheets by the edges to avoid fingerprints or damage to the printable surface.
- **Printer Care:** Regularly clean your laser printer according to the manufacturer's instructions to prevent toner buildup that could affect print quality.

6. TROUBLESHOOTING

If you encounter issues during the transfer process, consider the following:

- **Glue Not Sticking / Incomplete Transfer:**
 - Verify heat press temperature with an external thermometer. Inconsistent temperatures are a common cause.
 - Ensure correct pressure is applied during the A+B pressing step.
 - Confirm the A-Foil and B-Paper are separated while hot, as instructed.
 - Check printer settings; insufficient toner density can affect adhesion.
- **Poor Washability:**
 - Ensure the final press onto the garment is done with adequate heat, time, and pressure.
 - Allow the garment to cure for 24-48 hours before the first wash.
 - Follow garment washing instructions (e.g., wash inside out, cold water, no harsh detergents).
- **Black Color Transfer Issues:**
 - For solid dark colors, ensure you are using a compatible CMYK printer (e.g., OKI 800 series) and appropriate settings.
 - Adjust toner density settings in your printer.
- **General Difficulties:**
 - Re-read the operating instructions carefully.
 - Conduct small test transfers to isolate variables (temperature, pressure, time).
 - Ensure your printer is clean and functioning correctly.

7. SPECIFICATIONS

Product Name	Forever Laser Dark No-Cut A+B Heat Transfer Paper
Model	Laser Dark No-Cut A+B Paper 8.5x11
Sheet Size	8.5 x 11 inches
Product Dimensions	11 x 8.5 x 0.04 inches
Paper Finish	Smooth
Color	White (for B-Paper coating)
Manufacturer	Forever
ASIN	B07K3B8QLB

8. WARRANTY AND SUPPORT

This product is designed for professional use and requires adherence to specific operating procedures. Due to the variability of equipment (printers, heat presses) and user technique, specific warranty details regarding transfer results are typically handled by the reseller or manufacturer on a case-by-case basis.

For technical support, product inquiries, or to report issues, please contact your original point of purchase or visit the official Forever website for contact information.