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PHI VILLA 5PCS-37" Steel Table

PHI VILLA 5-Piece Outdoor Dining Set User Manual

Model: 5PCS-37" Steel Table

Brand: PHI VILLA

1. Product Overview

The PHI VILLA 5-Piece Outdoor Dining Set is designed for outdoor use, featuring a 37-inch square metal table with an umbrella hole and four swivel wrought iron chairs with cushions. This set is constructed for durability and comfort in various outdoor environments.



Image 1.1: The PHI VILLA 5-Piece Outdoor Dining Set displayed in a lush garden environment.



Image 1.2: The dining set arranged on a wooden deck, providing a comfortable outdoor dining area.

2. Safety Information

- Do not exceed the weight capacity of**350 lbs** per chair.
- Ensure cushions are securely attached to prevent detachment during use.
- Exercise caution around the table to avoid injury from sharp edges.
- Assembly requires careful attention to instructions to ensure stability.

3. Components List

The PHI VILLA 5-Piece Outdoor Dining Set includes the following components:

- Dining Table x 1
- Dining Chairs x 4

4. Setup and Assembly

Assembly of the PHI VILLA 5-Piece Outdoor Dining Set is designed to be straightforward. All necessary tools are included. It is recommended to have two people for assembly to ensure ease and proper alignment of components.

Please note that the shipment may arrive in 3 separate boxes. If you receive only some boxes initially, please allow for additional delivery time for the remaining components.



Image 4.1: Dimensions of the dining table and chairs, useful for planning your space and assembly.

Video 4.2: This video demonstrates the features of the dining set, including the removable cushions and the table's umbrella hole, which may assist with assembly and understanding components.

5. Operating Instructions

The dining set is designed for ease of use and comfort.

- **Swivel and Rocking Chairs:** The chairs feature a smooth 360-degree swivel mechanism for easy movement and a gentle 15-degree rocking motion for enhanced relaxation.

- **Umbrella Hole:** The table includes a built-in umbrella hole (1.57 inches in diameter) to accommodate standard outdoor umbrellas, providing shade and protection. Ensure a stable umbrella base is used, especially with heavier umbrellas, to prevent tipping.



Image 5.1: A detailed view of the swivel chair, highlighting its 360-degree rotation capability.

Video 5.2: This video showcases the swivel and rocking features of the outdoor chairs, demonstrating their flexibility and comfort.

6. Maintenance

Proper maintenance will extend the life and appearance of your dining set.

- **Cleaning:** Wipe the metal surfaces with a dry cloth. For deeper cleaning, the e-coating makes it easy to spray down.
- **Cushions:** The cushions are zippered and removable, allowing for easy cleaning of the covers.
- **Weather Resistance:** The set features a powder-coated steel frame for rust protection and durability. It has a 1500-hour UV rating, excelling in resisting sun, rain, high temperatures, and cold without cracking, sagging, or fading.

- **Protection:** While designed for outdoor use, covering the set during prolonged exposure to heavy rain or snow is recommended to maintain its appearance and prevent potential rust, especially at weld joints. Bringing cushions indoors during inclement weather is also advised to prevent water absorption and prolong their lifespan.



Image 6.1: An illustration detailing the e-coating technology applied to the metal frame for enhanced rust and weather resistance.

7. Troubleshooting

- **Assembly Difficulty:** If you encounter difficulty during assembly, ensure all parts are correctly oriented according to the instructions. Having a second person assist can significantly simplify the process.
- **Cushion Water Absorption:** If cushions become wet and absorb water, remove them and allow them to dry completely in a well-ventilated area before reattaching. Consider storing cushions indoors or using waterproof covers when not in use or during rain.
- **Rusting:** While the set is e-coated for rust resistance, prolonged exposure to moisture can still lead to rust, particularly at weld points. Regularly inspect the set for any signs of rust and apply a rust-inhibiting paint if necessary. Keep the set covered when not in use to minimize exposure.

- **Umbrella Instability:** If your umbrella feels unstable in the table's hole, ensure you are using a weighted umbrella base appropriate for the umbrella's size and the table's design.

8. Specifications

Feature	Specification
Table Dimensions (L x W x H)	37" x 37" x 28"
Chair Dimensions (W x D x H)	22" x 19.3" x 34.3"
Chair Weight Capacity	350 lbs
Material Type	Alloy Steel
Umbrella Hole Diameter	Up to 1.57 inches
Assembly Required	Yes
Included Components	Dining Chairs x 4, Dining Table x 1

9. Warranty and Support

PHI VILLA is committed to providing high-quality, durable, and affordable outdoor furniture. While specific warranty details are not provided in this manual, customer satisfaction is a priority.

For any questions, concerns, or support needs regarding your PHI VILLA 5-Piece Outdoor Dining Set, please contact the manufacturer directly through their official channels or the retailer where the product was purchased.

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