

## Bestway 58511E

# Bestway Flowclear 330 gal. Filter Pump (Model 58511E) Instruction Manual

Model: 58511E

## PRODUCT OVERVIEW

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The Bestway Flowclear 330 gal. Filter Pump is designed to maintain clean and clear water in above-ground pools. This pump circulates pool water through a filter cartridge, removing debris and impurities. It features an energy-saving plug with a timer, allowing for customizable operation schedules.

- Pump flow rate: 330 gallons per hour (gal./h)
- Compatible with 300-2,200 gallon above-ground pools
- 110-120V energy-saving plug with automatic shut-off timer
- Compatible with most leading pool brands



**2 Hoses  
Included**



**Uses Type I  
Filter Cartridges**



**Energy-Saving  
On/Off Timer**

The Bestway Flowclear 330 gal. Filter Pump, designed for above-ground pools.

## PACKAGE CONTENTS

Verify that all components are present in the package:

- 1 x Flowclear Filter Pump
- 2 x Hoses
- 1 x Type I-H Filter Cartridge
- Various connectors and clamps



The filter pump along with its essential components: two hoses, a filter cartridge, and various connectors.

## SETUP INSTRUCTIONS

Follow these steps to set up your Flowclear Filter Pump:

- 1. Positioning the Pump:** Place the filter pump on a solid, level surface at least 6 feet (1.8 meters) away from the pool. Ensure it is lower than the pool's water level to facilitate proper water flow.
- 2. Connecting Hoses:** Attach the two hoses to the pump's inlet and outlet ports. Connect one hose from the pool's water outlet to the pump's inlet (marked 'A' or 'IN'). Connect the second hose from the pump's outlet (marked 'B' or 'OUT') to the pool's water inlet. Secure all connections with the provided clamps.
- 3. Installing Filter Cartridge:** Unscrew the filter pump lid and insert the Type I-H filter cartridge. Ensure it is seated correctly. Replace the lid and tighten securely.
- 4. Priming the Pump:** Before plugging in, ensure the pump is filled with water. Open the air release valve on top of the pump until water flows out, indicating that air has been purged. Close the valve.
- 5. Power Connection:** Plug the pump into a grounded 110-120V electrical outlet. Ensure the outlet is protected by a Ground Fault Circuit Interrupter (GFCI).



The filter pump connected to an above-ground pool, showing the inlet and outlet hoses.



The filter pump with the two included hoses securely connected, ready for installation.

## OPERATING INSTRUCTIONS

The Flowclear Filter Pump is designed for simple operation:

1. **Starting the Pump:** After setup, ensure the pump is primed and all connections are secure. Plug the pump into the GFCI-protected outlet. The pump will begin circulating water.
2. **Using the Timer:** The pump features an energy-saving plug with a built-in timer. Refer to the timer's specific instructions for setting desired operating durations (up to 10 hours). This allows the pump to run automatically and shut off after the set time.
3. **Daily Operation:** Run the pump for several hours each day to ensure proper filtration. The exact duration depends on pool size, usage, and water condition.



The filter pump featuring its energy-saving plug with an integrated timer for automatic operation.

## MAINTENANCE

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Regular maintenance is crucial for the longevity and efficiency of your filter pump:

1. **Filter Cartridge Cleaning:** Unplug the pump before performing any maintenance. Unscrew the filter pump lid and remove the filter cartridge. Rinse the cartridge thoroughly with a garden hose to remove accumulated debris.
2. **Filter Cartridge Replacement:** Filter cartridges should be replaced every two weeks, or more frequently depending on pool usage and water condition, to maintain optimal filtration performance.
3. **Inspecting Hoses and Connections:** Periodically check hoses for kinks, cracks, or leaks. Ensure all clamps and connections are tight.
4. **Winterization:** Before freezing temperatures, disconnect and drain the pump and hoses. Store all components in a dry, protected area.



A Type I-H filter cartridge, which needs regular cleaning and replacement.



A plastic clamp used to secure the hoses to the pump connections.

## TROUBLESHOOTING

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If you encounter issues with your filter pump, refer to the following common problems and solutions:

- **Pump Not Circulating Water:**

- Ensure the pump is plugged in and the power outlet is functional.
- Check if the filter cartridge is clogged and requires cleaning or replacement.
- Verify that the pool's water level is sufficient for the pump to draw water.
- Check for air trapped in the system. Open the air release valve until water flows out.
- Inspect hoses for kinks or blockages.

- **Low Water Flow:**

- Clean or replace the filter cartridge.
- Ensure all hose connections are tight and there are no leaks.
- Verify that the pump is primed correctly and no air is in the system.

- **Water Leaking from Pump or Hoses:**

- Tighten all hose clamps and connections.
  - Check O-rings and gaskets for proper seating and damage. Replace if necessary.
  - Inspect hoses for punctures or cracks.
- **Pump Not Turning On:**
    - Check the power connection and ensure the GFCI is not tripped.
    - Verify the timer settings if the pump is set to operate on a schedule.

## SPECIFICATIONS

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<b>Brand</b>	Bestway
<b>Model Number</b>	58511E
<b>Pump Flow Rate</b>	330 gal./h
<b>Compatible Pool Volume</b>	300-2,200 gal.
<b>Voltage</b>	110-120V
<b>Power Source</b>	AC
<b>Filter Type</b>	Type I-H Cartridge
<b>Material</b>	Plastic
<b>Product Dimensions (L x W x H)</b>	6"L x 6"W x 8"H
<b>Item Weight</b>	4.8 Pounds

## WARRANTY INFORMATION

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This Bestway Flowclear Filter Pump comes with a **1-Year Manufacturer Warranty**. Please retain your proof of purchase for warranty claims. For specific terms and conditions, refer to the warranty documentation included with your product or contact Bestway customer service.

## SUPPORT

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For further assistance, technical support, or to purchase replacement parts, please visit the official Bestway website or contact their customer service department. You can also visit the [Bestway Store on Amazon](#) for more information.