

## NOYITO MAX6675

# NOYITO MAX6675 K-Type Thermocouple Module User Manual

Model: MAX6675

## 1. INTRODUCTION

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This manual provides detailed instructions for the installation, operation, and maintenance of the NOYITO MAX6675 K-Type Thermocouple Temperature Sensor Module. This module is designed to accurately measure temperatures using a K-type thermocouple and convert the analog signal into a digital format via an SPI interface, making it suitable for various industrial and hobbyist applications.

## 2. PRODUCT OVERVIEW

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The NOYITO MAX6675 module is a cold-junction compensated K-type thermocouple to digital converter. It provides a 12-bit resolution, allowing for precise temperature measurements. The module includes a K-type thermocouple sensor, offering a wide temperature measurement range.

### Key Features:

- **Test Temperature Range:** 0°C-1024°C, with a converter temperature resolution of 0.25°C.
- **Operating Voltage Range:** 3.0V-5.5V.
- **Operating Current:** 50mA.
- **Operating Temperature Range:** -20°C-85°C.
- **Interface:** SPI (Serial Peripheral Interface).
- **Module Size:** 15mm \* 28mm, with 3mm diameter screw holes for mounting.

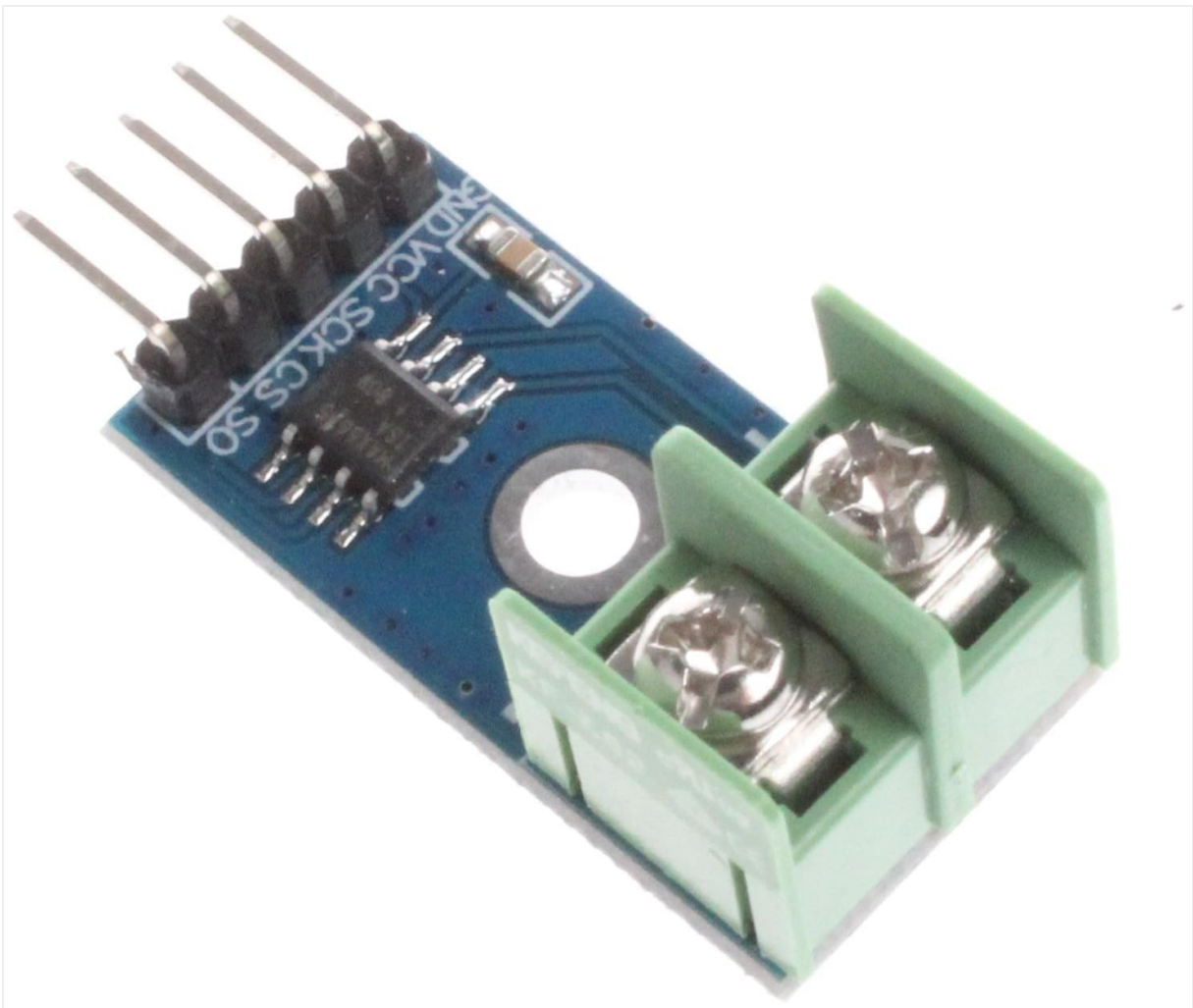


Figure 2.1: Angled view of the NOYITO MAX6675 module. This image provides a general perspective of the module's compact design.

### 3. SPECIFICATIONS

Specification	Value
Brand	NOYITO
Model	MAX6675
Interface	SPI
Test Temperature Range	0°C-1024°C
Converter Temperature Resolution	0.25°C
Operating Voltage Range	3.0V-5.5V
Operating Current	50mA
Operating Temperature Range	-20°C-85°C
Module Size (L x W)	28mm x 15mm
Measurement Accuracy	±0.25°C
Output Type	Digital, Electrical Signal

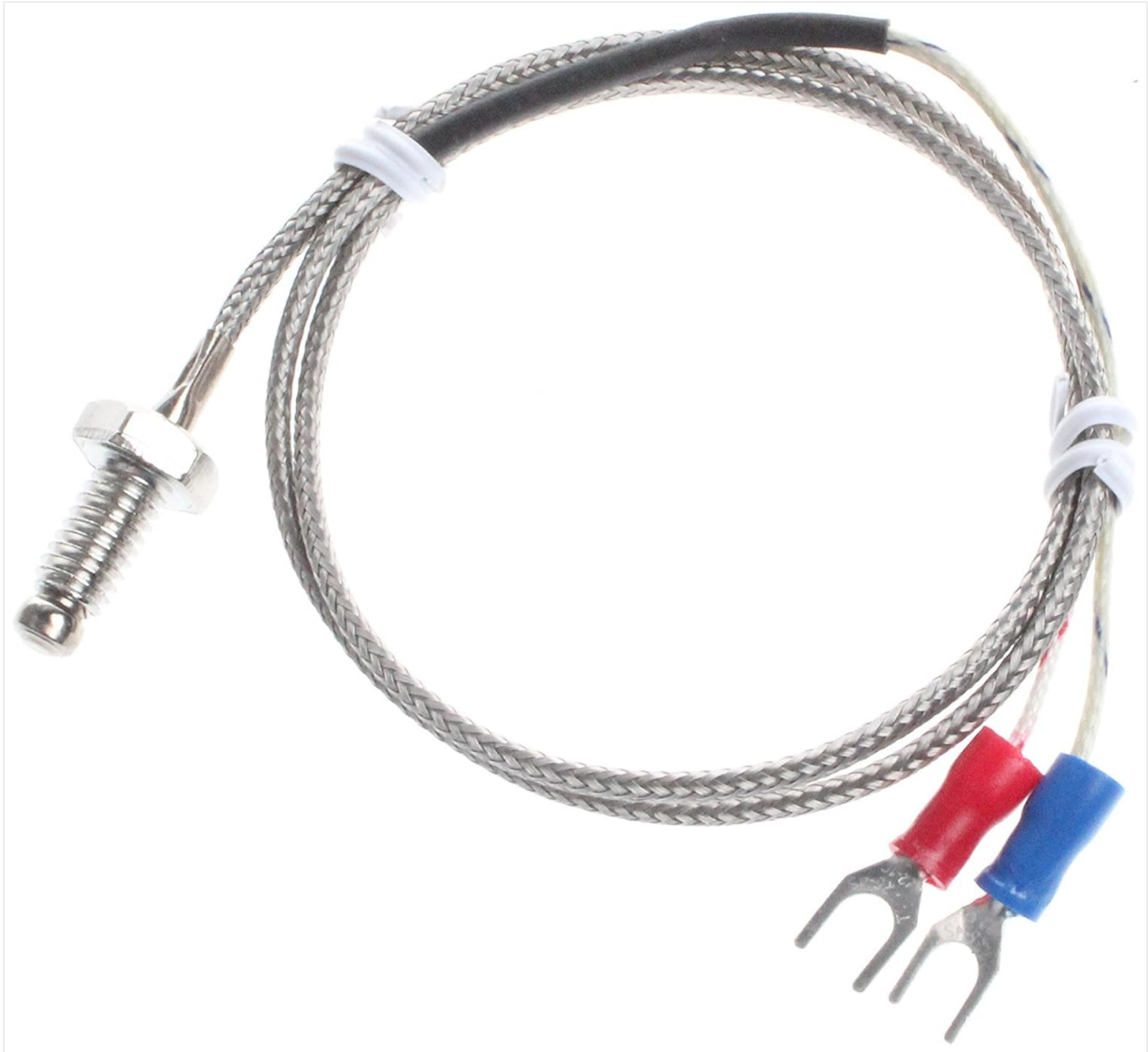
Specification	Value
Material	Copper (Thermocouple)

## 4. SETUP

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Follow these steps to correctly set up your NOYITO MAX6675 module and K-type thermocouple.

### 4.1 Component Identification



*Figure 4.1: K-Type Thermocouple Sensor. This image displays the K-Type thermocouple sensor, featuring an M6 screw thread for secure mounting and two spade connectors (red for positive, blue for negative) for easy connection to the MAX6675 module.*

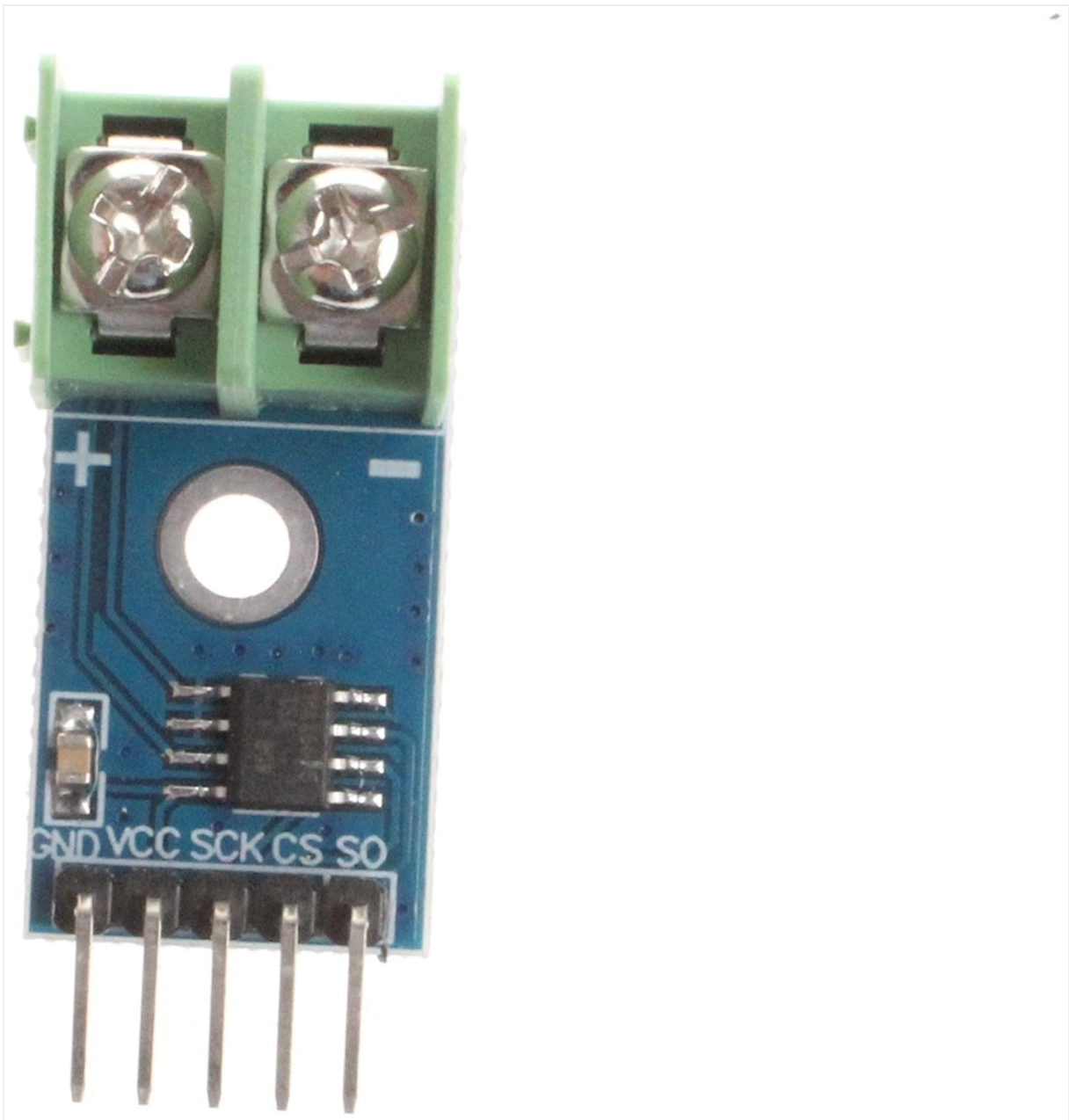


Figure 4.2: MAX6675 Module Pinout. A detailed view of the MAX6675 module highlighting the green screw terminals for connecting the K-type thermocouple and the five header pins for power (GND, VCC) and SPI communication (SCK, CS, SO) with a microcontroller.

## 4.2 Wiring Instructions

### 1. Connect the K-Type Thermocouple:

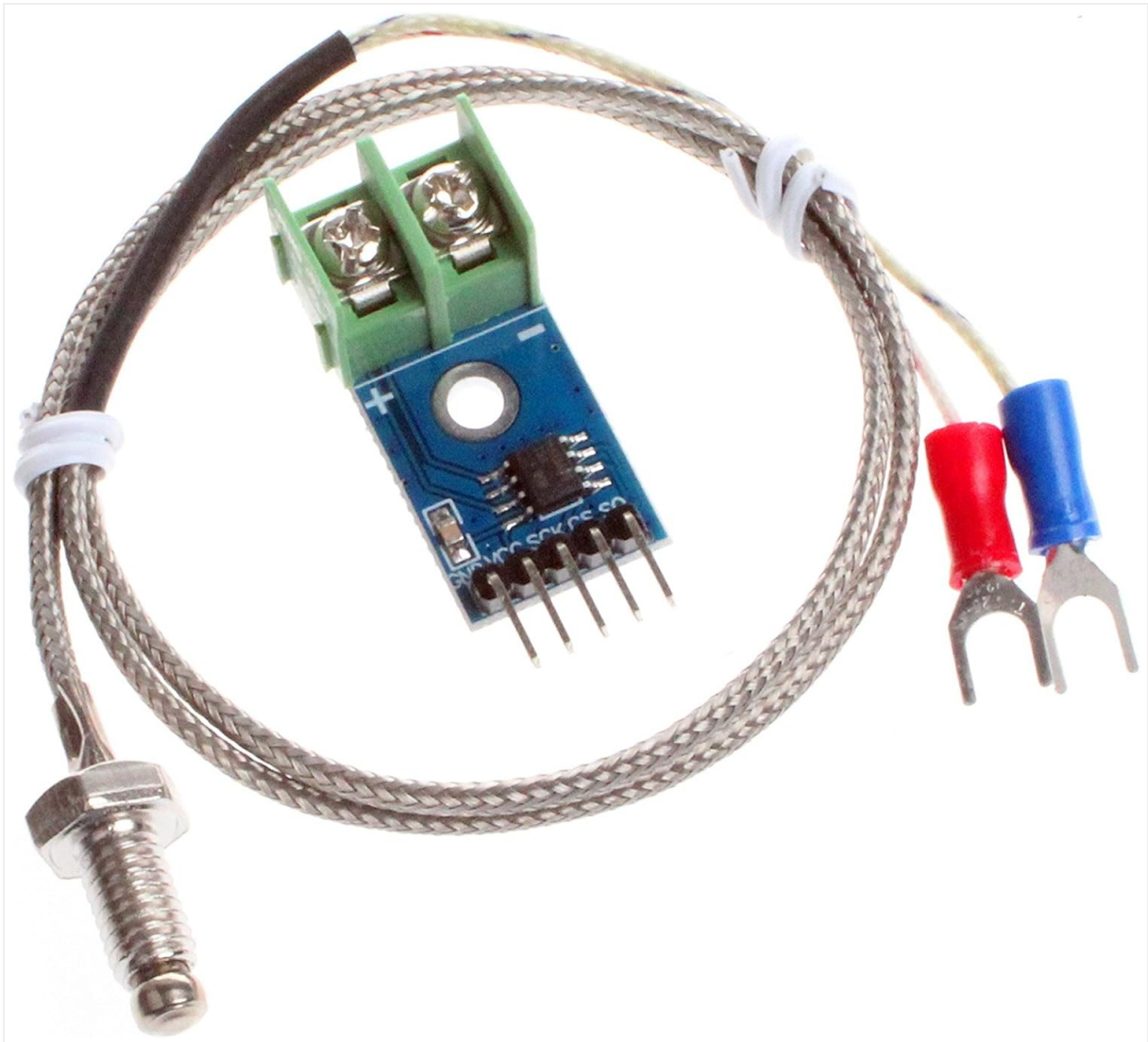
- Identify the positive (+) and negative (-) terminals of your K-type thermocouple. Typically, the red spade connector is positive and the blue is negative.
- Loosen the screws on the green terminal block of the MAX6675 module.
- Insert the positive (+) wire of the thermocouple into the terminal marked with a '+' on the module.
- Insert the negative (-) wire of the thermocouple into the terminal marked with a '-' on the module.
- Tighten the screws to secure the connections. Ensure a firm connection to prevent inaccurate readings.

### 2. Connect the MAX6675 Module to a Microcontroller (e.g., Arduino):

- **GND:** Connect the GND pin of the MAX6675 module to the Ground (GND) pin of your

microcontroller.

- **VCC:** Connect the VCC pin of the MAX6675 module to the 3.3V or 5V power supply pin of your microcontroller (the module supports 3.0V-5.5V).
- **SCK (Serial Clock):** Connect the SCK pin of the MAX6675 module to the SPI clock pin of your microcontroller (e.g., Digital Pin 13 on Arduino Uno).
- **CS (Chip Select):** Connect the CS pin of the MAX6675 module to a digital output pin on your microcontroller (e.g., Digital Pin 10 on Arduino Uno). This pin controls when the module is active for communication.
- **SO (Serial Output):** Connect the SO pin of the MAX6675 module to the SPI MISO (Master In Slave Out) pin of your microcontroller (e.g., Digital Pin 12 on Arduino Uno).



*Figure 4.3: Fully Assembled Module. This image shows the complete NOYITO MAX6675 module with the K-type thermocouple attached, illustrating a typical setup.*

## 5. OPERATING INSTRUCTIONS

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Once the module is correctly wired to your microcontroller, you can begin reading temperature data. The MAX6675 communicates using the SPI protocol.

### 1. Software Setup:

- For microcontrollers like Arduino, dedicated libraries are available to simplify communication with the MAX6675. Search for "MAX6675 library" in your IDE's library manager.
- Install the appropriate library.

## 2. Reading Temperature:

- Initialize the MAX6675 object in your code, specifying the CS, SO, and SCK pins you connected.
- Use the library's functions to read the temperature. The module provides temperature readings in Celsius.
- The MAX6675 internally performs cold-junction compensation, so no external compensation is typically required for the module itself.

## 3. Temperature Range and Resolution:

- The module can measure temperatures from 0°C to 1024°C.
- The temperature resolution is 0.25°C, meaning it can detect temperature changes in increments of 0.25 degrees Celsius.

## 6. MAINTENANCE

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The NOYITO MAX6675 module is designed for durability, but proper care ensures its longevity and accurate performance.

- **Environmental Conditions:** Keep the module in a dry environment, away from excessive moisture, dust, and corrosive substances.
- **Temperature Exposure:** Avoid exposing the module to temperatures outside its specified operating range (-20°C to 85°C).
- **Cleaning:** If cleaning is necessary, gently wipe the module with a soft, dry cloth. Do not use liquid cleaners or solvents.
- **Handling:** Handle the module with care to avoid physical damage to the components or connections.
- **Thermocouple Care:** Ensure the K-type thermocouple is not bent sharply or subjected to excessive mechanical stress, which can affect its accuracy or lead to breakage.

## 7. TROUBLESHOOTING

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If you encounter issues with your MAX6675 module, refer to the following troubleshooting tips:

- **No Temperature Reading or Erratic Readings:**
  - **Check Wiring:** Verify all connections (GND, VCC, SCK, CS, SO) between the module and the microcontroller are secure and correctly matched.
  - **Thermocouple Polarity:** Ensure the K-type thermocouple is connected with the correct polarity (+ to +, - to -) to the module's screw terminals. Incorrect polarity will result in incorrect readings.
  - **Power Supply:** Confirm the module is receiving stable power within the 3.0V-5.5V range.
  - **SPI Communication:** Double-check that the correct SPI pins are defined in your software and that the Chip Select (CS) pin is being toggled correctly to initiate communication.
  - **Thermocouple Integrity:** Inspect the thermocouple wire for any damage, kinks, or breaks. A damaged thermocouple will not provide accurate readings.
- **Temperature Reading is Always 0°C or 1023.75°C:**
  - These values often indicate a communication error or an open thermocouple circuit. Recheck all wiring, especially the thermocouple connections.
- **Module Not Powering On:**

- Verify the VCC and GND connections are correct and that your power supply is active.

## 8. WARRANTY AND SUPPORT

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**Warranty:** The NOYITO MAX6675 Module is covered by the manufacturer's one-year after-sale warranty. Please retain your proof of purchase for warranty claims.

**Technical Support:** For technical assistance, detailed inquiries, or further troubleshooting beyond this manual, please contact NOYITO customer support. Refer to the product packaging or the retailer's website for contact information.