

WALKINGBELTS PFTL131136

WALKINGBELTS PFTL131136 ProForm PRO 2000 Treadmill Walking Belt Instruction Manual

1. INTRODUCTION

This manual provides essential instructions for the installation, operation, and maintenance of your new WALKINGBELTS 2-ply commercial premium treadmill walking belt, model PFTL131136, designed for compatibility with ProForm PRO 2000 treadmills. Adhering to these guidelines will help ensure optimal performance and longevity of your treadmill belt.

2. SAFETY INFORMATION

Always prioritize safety when working with treadmill components. Improper installation or maintenance can lead to injury or damage to the equipment.

- **Disconnect Power:** Always unplug the treadmill from the power source before performing any installation, maintenance, or inspection.
- **Consult Treadmill Manual:** Refer to your specific ProForm PRO 2000 treadmill owner's manual for detailed instructions on accessing and replacing the walking belt, as procedures may vary.
- **Professional Assistance:** If you are unsure about any step, seek assistance from a qualified technician.
- **Wear Protective Gear:** Use appropriate safety gloves and eyewear during installation and maintenance.
- **Keep Area Clear:** Ensure the work area is clear of obstructions and well-lit.

3. PRODUCT OVERVIEW

The WALKINGBELTS PFTL131136 is a high-quality 2-ply commercial premium walking belt engineered for durability and smooth operation on compatible treadmills, including the ProForm PRO 2000. Its robust

construction is designed to withstand rigorous use, providing a reliable surface for your workouts. This belt includes a complimentary 1oz lubricant for initial application and ongoing maintenance.



This image displays the WALKINGBELTS 2-ply commercial premium treadmill walking belt, rolled up to show its durable black surface and white underside. The belt features a textured walking surface designed for optimal grip and longevity.

4. SETUP (INSTALLATION)

Replacing a treadmill walking belt typically involves several steps. Always refer to your treadmill's specific

manual for precise instructions.

1. **Power Disconnection:** Unplug the treadmill from the wall outlet.
2. **Deck Cover Removal:** Remove the motor hood and any side rails or end caps that obstruct access to the belt and rollers.
3. **Loosen Rear Roller:** Locate the rear roller adjustment bolts, typically at the back of the treadmill. Loosen them evenly to release tension on the old belt.
4. **Remove Old Belt:** Carefully slide the old belt off the deck and rollers.
5. **Clean Deck:** Clean the treadmill deck thoroughly to remove any debris or old lubricant residue.
6. **Install New Belt:** Slide the new WALKINGBELTS PFTL131136 belt onto the deck and around the front and rear rollers. Ensure the belt is centered.
7. **Lubricate Deck:** Apply the included 1oz lubricant evenly to the center of the treadmill deck, underneath the new belt. Follow the instructions provided with the lubricant for proper application.
8. **Tension Rear Roller:** Evenly tighten the rear roller adjustment bolts until the belt is snug but not overly tight. Do not overtighten.
9. **Reassemble:** Reattach any removed covers, side rails, or end caps.

5. OPERATING (POST-INSTALLATION CHECKS)

After installation, perform these checks before regular use:

- **Initial Power On:** Plug in the treadmill. Stand on the side rails, not the belt.
- **Belt Centering:** Start the treadmill at a low speed (e.g., 1-2 mph). Observe the belt's movement. If it drifts to one side, adjust the corresponding rear roller bolt in small increments (e.g., quarter turns) until the belt tracks centrally. Turn the treadmill off and on between adjustments to allow the belt to settle.
- **Belt Tension:** The belt should be tight enough not to slip when walked on, but not so tight that it strains the motor or rollers. A common test is to lift the belt in the center; it should lift approximately 2-3 inches from the deck.
- **Test Walk:** Once centered and tensioned, carefully step onto the belt and walk at various speeds to ensure smooth operation and no slipping.

6. MAINTENANCE

Regular maintenance extends the life of your treadmill belt and ensures safe operation.

- **Lubrication:** Apply treadmill lubricant every 3-6 months or after approximately 150 miles of use, or as recommended by your treadmill manufacturer. Use only 100% silicone-based lubricant specifically designed for treadmills. The included 1oz lubricant is suitable for initial application.
- **Cleaning:** Keep the walking belt and deck clean. Wipe down the belt surface with a damp cloth after each use to remove sweat and debris. Periodically clean underneath the belt by lifting it and wiping the deck.
- **Belt Inspection:** Regularly inspect the belt for signs of wear, fraying, or damage. Check for proper tension and alignment.
- **Deck Inspection:** Inspect the treadmill deck for any signs of wear or damage. A worn deck can prematurely wear out the walking belt.

7. TROUBLESHOOTING

Common issues and their potential solutions:

- **Belt Slipping:** If the belt slips during use, it may be too loose. Adjust the rear roller bolts to increase tension slightly. Ensure the deck is properly lubricated.
- **Belt Drifting to One Side:** This indicates improper alignment. Adjust the rear roller bolt on the side towards which the belt is drifting (tighten the bolt on the side it's drifting towards, or loosen the opposite side) in small increments until the belt centers.
- **Excessive Noise:** Check for proper lubrication. Ensure all treadmill components are securely fastened. If noise persists, consult a technician.
- **Belt Sticking/Hesitation:** This often indicates a lack of lubrication. Apply treadmill lubricant as per maintenance guidelines.

8. SPECIFICATIONS

Brand	WALKINGBELTS
Model Number	PFTL131136
Compatible Devices	ProForm PRO 2000 Treadmill
Ply Rating	2-ply Commercial Premium
UPC	639737317749

9. WARRANTY AND SUPPORT

For specific warranty information regarding your WALKINGBELTS treadmill walking belt, please refer to the product packaging or contact WALKINGBELTS customer support directly. For technical assistance or further inquiries, please reach out to the seller or manufacturer.