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› [PHI VILLA](#) /

› [PHI VILLA Swivel Patio Chairs Instruction Manual - Model RANKSL1407H-OMBAFE](#)

PHI VILLA RANKSL1407H-OMBAFE

PHI VILLA Swivel Patio Chairs Instruction Manual

Model: RANKSL1407H-OMBAFE

1. IMPORTANT SAFETY INFORMATION

Please read and understand all instructions before assembly and use. Keep this manual for future reference.

- Regularly check the stability of the chairs. Tighten screws if they become loose.
- Do not use the chairs during thunderstorms or lightning conditions.
- Keep the chairs away from open flames or direct heat sources.
- Avoid exposing the chairs to extreme temperatures or direct sunlight for extended periods to prevent material degradation.
- Ensure the chairs are placed on a stable, level surface before use.
- Do not exceed the maximum weight capacity of 300 lbs.

2. PACKAGE CONTENTS

Verify that all components are present before beginning assembly. If any parts are missing or damaged, please contact customer support.

- Chair Frames (2 sets)
- Seat Cushions (2)
- Hardware Pack (bolts, washers, nuts, Allen wrench)
- Instruction Manual

3. SETUP AND ASSEMBLY INSTRUCTIONS

Assembly typically requires two people. Do not fully tighten bolts until all components are loosely assembled.

1. **Unpack Components:** Carefully remove all parts from the packaging and lay them out on a soft, clean surface to prevent scratches. Identify all components against the package contents list.
2. **Attach Chair Back to Seat Frame:** Align the chair back with the seat frame. Insert bolts through the designated holes and loosely secure with washers and nuts.
3. **Attach Armrests:** Connect the armrests to both the chair back and the seat frame. Insert bolts and loosely secure. Ensure the curved armrest design is facing the correct direction.
4. **Assemble Swivel Base:** Attach the swivel mechanism to the bottom of the seat frame. Then, connect the circular base to the swivel mechanism. Ensure the 3 steel frame bottom brackets are correctly aligned for stability. Loosely secure all bolts.
5. **Final Tightening:** Once all components are loosely assembled, place the chair upright on a flat surface. Gradually tighten all bolts evenly using the provided Allen wrench. Do not overtighten.
6. **Place Cushions:** Position the padded cushions onto the chair seats. The cushions are designed to be water-resistant.



Figure 3.1: Fully assembled PHI VILLA Swivel Patio Chairs.



Figure 3.2: Assembly diagram illustrating the connection of chair components.



Figure 3.3: Detailed view of swivel base attachment.

4. OPERATING INSTRUCTIONS

The PHI VILLA Swivel Patio Chairs are designed for comfortable outdoor seating with a smooth 360-degree rotation feature.

- **Swivel Function:** The chair seat is designed to rotate smoothly 360 degrees. To swivel, simply apply gentle pressure with your feet or body in the desired direction.
- **Rocker Function:** The chair also features a gentle rocking motion. Lean back slightly to engage the rocking mechanism.
- **Seating:** Sit centrally on the cushion to ensure even weight distribution and optimal comfort.

360-DEGREE ROTATION



Figure 4.1: Illustration of the 360-degree swivel capability.

5. MAINTENANCE AND CARE

Proper maintenance will extend the life and appearance of your patio chairs.

- **Cleaning:** Wipe the chair frames with a damp cloth and mild soap. Rinse thoroughly with clean water and dry completely to prevent water spots and rust. The cushions can be spot cleaned with a mild detergent and water.
- **Rust Prevention:** The steel frame features a rust-resistant powder coating. However, regular inspection for scratches or chips in the coating is recommended. Touch up any damaged areas to prevent rust.
- **Cushion Care:** While water-resistant, it is recommended to store cushions indoors during heavy rain or prolonged periods of non-use to maintain their quality and prolong their lifespan.
- **Storage:** During off-season or extended periods of non-use, store the chairs in a dry, covered area to protect them from harsh weather conditions.
- **Stability Check:** Periodically check all bolts and connections to ensure they remain tight. Tighten as

necessary.



Figure 5.1: Explanation of the powder E-coating frame for durability.

6. TROUBLESHOOTING

If you encounter any issues with your PHI VILLA Swivel Patio Chairs, refer to the following common problems and solutions.

Problem	Possible Cause	Solution
Chair feels wobbly or unstable.	Loose bolts or uneven surface.	Ensure all bolts are securely tightened. Move the chair to a flat, level surface.

Problem	Possible Cause	Solution
Swivel mechanism is stiff or noisy.	Lack of lubrication or debris in the mechanism.	Apply a silicone-based lubricant to the swivel mechanism. Clean any visible debris.
Rust spots appear on the frame.	Damage to the powder coating, prolonged exposure to moisture.	Clean the rust spots with a wire brush, apply rust-inhibiting primer, and touch-up paint. Store in a dry area.
Cushions retain water or become moldy.	Prolonged exposure to rain or humidity.	Ensure cushions are thoroughly dried after rain. Store indoors during wet weather. Clean mold with a diluted bleach solution (test in an inconspicuous area first).

7. SPECIFICATIONS

Detailed specifications for the PHI VILLA Swivel Patio Chairs.

- **Brand:** PHI VILLA
- **Model Name:** Swivel
- **Model Number:** RANKSL1407H-OMBAFE
- **Product Dimensions:** 22"D x 22"W x 35"H (Overall)
- **Seat Depth:** 25 inches
- **Maximum Weight Recommendation:** 300 Pounds
- **Material:** Steel frame with powder coating, Foam fill material (cushions)
- **Color:** Wooden Armrest Design (Black frame with beige cushions and wooden armrest accents)
- **Special Feature:** 360-degree Swivel, Rocker Function, Ergonomic Design, Rust-resistant
- **Indoor/Outdoor Usage:** Outdoor
- **Unit Count:** 2.0 Count (Set of 2 chairs)
- **UPC:** 720355876326

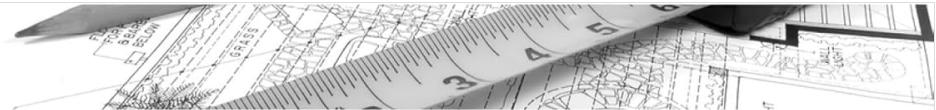


Figure 7.1: Key dimensions of the swivel patio chair.

8. WARRANTY AND SUPPORT

For warranty information or customer support regarding your PHI VILLA Swivel Patio Chairs, please refer to the documentation included with your purchase or contact PHI VILLA customer service directly. Contact details can typically be found on the manufacturer's website or on your purchase receipt.

When contacting support, please have your model number (RANKSL1407H-OMBAFE) and proof of purchase readily available.

 <p>Life Gets Better With </p> <p>USE AND CARE GUIDE E02GF060-4</p> <p>Table, chairs, cleaning part 1 Service according to the steps, servicealphamarts.com</p> <p>Important: Please read and understand the instructions in this guide before using your new PHI VILLA product. The correct and safe use of this product will ensure your safety and the safety of others.</p>	<p><u>PHI VILLA Outdoor Furniture Use & Care Guide: E02GF060-4 Table & E02GF136 Chairs</u></p> <p>Comprehensive use and care guide for PHI VILLA outdoor furniture, including assembly instructions for the E02GF060-4 patio table and E02GF136 swivel chairs, plus safety and maintenance tips.</p>
 <p>Life Gets Better With </p> <p>USE AND CARE INSTRUCTIONS</p> <p>Table, chairs, cleaning part 1 Service according to the steps, servicealphamarts.com</p> <p>Important: Please read and understand the instructions in this guide before using your new PHI VILLA product. The correct and safe use of this product will ensure your safety and the safety of others.</p>	<p><u>PHI VILLA Furniture Use and Care Instructions</u></p> <p>Comprehensive guide to using and caring for PHI VILLA furniture, including tips for wood, leather, granite, faux wood/marble, metal, and fabric materials to ensure longevity and beauty.</p>
 <p>Life Gets Better With </p> <p>USE AND CARE GUIDE E02GF140</p> <p>Table, chairs, cleaning part 1 Service according to the steps, servicealphamarts.com</p> <p>Important: Please read and understand the instructions in this guide before using your new PHI VILLA product. The correct and safe use of this product will ensure your safety and the safety of others.</p>	<p><u>PHI VILLA 7-Piece Outdoor Dining Set Use and Care Guide</u></p> <p>Comprehensive guide for PHI VILLA 7-Piece Outdoor Dining Set, covering assembly, safety, care, and warranty information.</p>
 <p>Life Gets Better With </p> <p>USE AND CARE GUIDE PV-410</p> <p>Table, chairs, cleaning part 1 Service according to the steps, servicealphamarts.com</p> <p>Important: Please read and understand the instructions in this guide before using your new PHI VILLA product. The correct and safe use of this product will ensure your safety and the safety of others.</p>	<p><u>PHI VILLA Outdoor Furniture Use and Care Guide - PV-410, E02GF135, E02GF136</u></p> <p>This guide provides essential information for PHI VILLA outdoor furniture, including assembly instructions, safety precautions, and care and maintenance tips for models PV-410, E02GF135, and E02GF136. Learn how to properly assemble, use, and maintain your patio furniture for longevity and enjoyment.</p>
 <p>Life Gets Better With </p> <p>USE AND CARE GUIDE PV-410</p> <p>Table, chairs, cleaning part 1 Service according to the steps, servicealphamarts.com</p> <p>Important: Please read and understand the instructions in this guide before using your new PHI VILLA product. The correct and safe use of this product will ensure your safety and the safety of others.</p>	<p><u>PHI VILLA PV-410 Outdoor Dining Table: Use, Care, and Assembly Guide</u></p> <p>Comprehensive guide for the PHI VILLA PV-410 outdoor dining table, covering assembly instructions, parts list, safety precautions, warranty information, and care tips.</p>
 <p>Life Gets Better With </p> <p>USE AND CARE GUIDE PV-438</p> <p>Table, chairs, cleaning part 1 Service according to the steps, servicealphamarts.com</p> <p>Important: Please read and understand the instructions in this guide before using your new PHI VILLA product. The correct and safe use of this product will ensure your safety and the safety of others.</p>	<p><u>PHI VILLA 7-Piece Aluminum Outdoor Dining Set: PV-438 Table & PV-439-2 Chairs Use & Care Guide</u></p> <p>Official use and care guide for the PHI VILLA 7-piece aluminum outdoor dining set, featuring the PV-438 table and PV-439-2 chairs. Includes assembly instructions, safety warnings, and warranty details.</p>