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› VEVOR Button Maker Machine 2.25in 58mm Button Badge Maker Punch Press Machine with 500 Pcs Circle Button Parts and Circle Cutter (58MM 500P) 2.25" + 500 pcs

VEVOR Button Maker 2.28Inch

VEVOR Button Maker Machine User Manual

Model: Button Maker 2.28Inch | Brand: VEVOR

INTRODUCTION

This manual provides comprehensive instructions for the safe and efficient operation of your VEVOR Button Maker Machine. The VEVOR button badge maker kit features a set of dies suitable for making 58 mm button badges and includes 500 sets of circle button parts. It is designed for creating personalized, unique, and fashionable badges, and can be widely used for pin buttons, rope ties, key chains, bottle openers, and more.

VEVOR is committed to providing cost-effective and innovative equipment and tools, having satisfied over 10 million users in 195 countries.

KEY FEATURES

- **Complete Button Maker Set:** Die Size & Button Size: 2-1/4 inch (58 mm), Base Size: 6.3 x 11.4 inch (16 x 29 cm), with 500 PCS button parts and a circle cutter included. Capable of producing 200-300 PCS per hour.
- **High-Quality Material:** Constructed from high hardness materials with a cast iron body and metal base for sturdiness and durability.
- **Labor-Saving Handle:** Ergonomically designed handle with a comfortable grip and non-slip rubber to prevent accidents.
- **Simple Operation:** Features interchangeable stainless steel dies and a plastic slide for precise positioning, simplifying the badge-making process.
- **Multiple Application:** Ideal for creating pin buttons, rope ties, key chains, bottle openers, and more, suitable for various events and personal use.

PACKAGE CONTENTS

Please verify that all components are present upon unboxing:

MAKE A BUTTON PIN IN MINUTES



1. Prepare Required Materials



2. Put on tin up cover, paper and plastic film



3. Push the lower die from left to right & Align



4. Press the handle



5. Put on plastic back part



6. Push the lower die from left to right & Align



7. Press the handle



8. Congratulations!
A badge is done



Note: If 58mm metal back plate is used, the plastic washer shall be placed in the right mold slot.

Figure 1: Included Components and Dimensions

- Button Maker Machine (Main Unit)
- 250 x 58mm Iron Bottom Parts
- 250 x 58mm Plastic Bottom Parts
- 50 x 58mm Blank Papers
- 1 x 58mm Circle Cutter
- 2 x Plastic Washers
- 500 x 58mm Transparent Films
- 500 x 58mm Tin Up Covers
- 2 x Hexagon Wrenches
- 1 x User Manual
- 1 x Mr. Panda Magic Book

Follow these steps to quickly set up your button maker machine:

1. **Connect the Body and Base:** Securely attach the main body of the button maker to its base.
2. **Rotate and Fix the Handle:** Insert the handle and rotate it into position, ensuring it is firmly fixed.
3. **Align the Upper Mold:** Position the upper mold correctly within the machine.
4. **Slide in the Lower Mold:** Carefully slide the lower mold into its designated groove.
5. **Twist Positioning Screw:** Adjust the positioning screw to the suitable depth for your button size.
6. **Installation Complete:** Your button maker is now ready for operation.

HIGH QUALITY MATERIAL

Built to last through heavy commercial use



Figure 2: Quick Setup Guide



Figure 3: Easy Assembly Steps

OPERATING INSTRUCTIONS

Creating a button pin is a straightforward process. Follow these steps for successful badge making:

1. **Prepare Required Materials:** Gather your tin up cover, paper design, and plastic film.
2. **Place Materials on Die A (First Press):** Place the tin up cover, your paper design, and the plastic film in order on the left mold (Die A).
3. **Push Lower Die to Left:** Push the lower die from right to left to align it under the upper mold.
4. **Press the Handle (First Press):** Firmly press the handle down to crimp the top part of the button.
5. **Place Plastic Back Part on Die B (Second Press):** Place the plastic back part of the button onto the right mold (Die B).
6. **Push Lower Die to Right:** Push the lower die from left to right to align it under the upper mold.
7. **Press the Handle (Second Press):** Firmly press the handle down again to complete the button assembly.
8. **Congratulations! A Badge is Done:** Remove your completed button from the machine.

Note: If using a 58mm metal back plate, the plastic washer shall be placed in the right mold slot.

PACKING LIST



250 x 58mm Iron Bottom Parts



2 x Hexagon Wrenches



250 x 58mm Plastic Bottom Parts



1 x Manual



50 x 58mm Blank Papers



1 x 58mm Circle Cutter



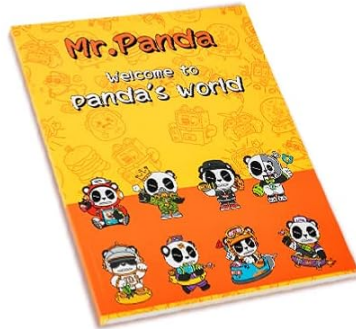
2 x Plastic Washers



500 x 58mm Transparent Films



500 x 58mm Tin Up Covers



1 x Mr. Panda Magic Book

Size:

11.4 x 6.1 x 19 inch / 29 x 15.5 x 48.5 cm

Weight:

26.9 lbs / 12.2 kg



BADGE SIZE COMPARISON



A Quarter



Bottom 58 mm (2.25 inch)

Figure 4: Button Pin Making Process



Figure 5: High Precision Operation

MAINTENANCE

To ensure the longevity and optimal performance of your VEVOR Button Maker Machine, regular maintenance is

recommended:

- **Cleaning:** After each use, wipe down the machine, especially the dies and base, with a soft, dry cloth to remove any paper dust or debris. Avoid using abrasive cleaners or solvents.
- **Lubrication:** Periodically apply a small amount of machine oil to moving parts, such as the handle pivot points and the sliding mechanism, to ensure smooth operation.
- **Storage:** Store the machine in a dry, dust-free environment when not in use. Keep it away from direct sunlight and extreme temperatures.
- **Die Care:** Handle the dies with care to prevent nicks or damage, which can affect button quality. If changing dies, ensure they are clean and properly seated.
- **Check for Loose Parts:** Regularly inspect the machine for any loose screws or components. Tighten them as necessary to maintain stability and precision.

TROUBLESHOOTING

If you encounter issues with your button maker, refer to the common problems and solutions below:

Problem	Possible Cause	Solution
Buttons are not crimping together properly (front and back parts).	<ul style="list-style-type: none"> ◦ Incorrect material placement. ◦ Dies are not aligned correctly. ◦ Insufficient pressure applied. ◦ Damaged or worn dies. ◦ Incorrect positioning screw depth. 	<ul style="list-style-type: none"> ◦ Ensure materials (tin cover, paper, film, back part) are placed in the correct order and orientation on the dies. ◦ Verify that the lower dies are fully slid into position under the upper mold for each press. ◦ Apply firm and consistent pressure on the handle during both presses. ◦ Inspect dies for any nicks, wear, or damage. Replace if necessary. ◦ Adjust the positioning screw to ensure the correct depth for your button size. Some users find adjusting the 3rd level ring to be off-center for the first step and lined up for the last step helps.
Machine feels unstable or parts are loose.	<ul style="list-style-type: none"> ◦ Loose assembly screws. ◦ Base not securely attached. 	<ul style="list-style-type: none"> ◦ Check and tighten all assembly screws, especially those connecting the body to the base. ◦ Ensure the machine is placed on a stable, flat surface.
Handle snapped or broke.	<ul style="list-style-type: none"> ◦ Excessive force applied. ◦ Manufacturing defect. 	<ul style="list-style-type: none"> ◦ While firm pressure is needed, avoid excessive force. If the machine is properly set up, it should not require extreme effort. ◦ Contact VEVOR customer support for replacement parts or warranty service if a component breaks under normal use.
Circle cutter not working effectively.	<ul style="list-style-type: none"> ◦ Improper technique. ◦ Dull blade. 	<ul style="list-style-type: none"> ◦ Ensure paper is flat and properly aligned. Practice with scrap paper. ◦ Consider purchasing an alternative punch if the included cutter does not meet your needs.

SPECIFICATIONS

Attribute	Detail
Brand	VEVOR
Model Name	25 500PCS
Product Dimensions	17.28"D x 11.81"W x 11.81"H
Capacity	12 Kilograms (This seems like a miscategorization from the source data, likely referring to shipping weight capacity or similar, not button capacity)
Manufacturer	VEVOR
UPC	719034838175
Material	Rubber, Iron
Item Weight	23 pounds
ASIN	B07CG82HPZ
Item Model Number	Button Maker 2.28Inch
Date First Available	November 2, 2017



Figure 6: Product Dimensions

WARRANTY AND SUPPORT

VEVOR products are designed for durability and performance. For any warranty claims, technical support, or inquiries regarding your VEVOR Button Maker Machine, please contact VEVOR customer service directly through their official

website or the retailer where the product was purchased.
Please retain your proof of purchase for warranty validation.

