

Ariens 01180200

Ariens Gravely Side Discharge Assembly 01180200 Instruction Manual

This manual provides essential information for the safe and effective installation, operation, and maintenance of your Ariens Gravely Side Discharge Assembly.

INTRODUCTION

The Ariens Gravely Side Discharge Assembly, model 01180200, is a genuine replacement part designed to direct grass clippings away from the mower deck during operation. Proper installation and maintenance ensure optimal performance and safety. This assembly replaces OEM Part Number(s): 01180451, 01167600, 01118600.

SAFETY INFORMATION

Always wear appropriate personal protective equipment (PPE) including gloves and eye protection when handling or installing this part. Ensure the mower engine is off and the spark plug wire is disconnected before beginning any installation or maintenance. Refer to your mower's main instruction manual for additional safety guidelines.

SETUP AND INSTALLATION

This section outlines the general steps for installing the side discharge assembly. Specific steps may vary slightly depending on your mower model.

1. **Prepare the Mower:** Park the mower on a flat, stable surface. Turn off the engine, remove the ignition key, and disconnect the spark plug wire to prevent accidental starting.
2. **Locate Mounting Points:** Identify the existing mounting points on your mower deck where the side discharge assembly attaches. These are typically pre-drilled holes or brackets.
3. **Position the Assembly:** Carefully align the Ariens Gravely Side Discharge Assembly (Model 01180200) with the mounting points on the mower deck.
4. **Secure the Assembly:** Use the appropriate hardware (not included, typically existing hardware or purchased separately) to firmly attach the discharge assembly to the mower deck. Ensure all bolts, nuts, or pins are tightened securely.
5. **Verify Fitment:** After installation, check that the assembly is stable and does not interfere with any moving parts.

of the mower.



Image of the Ariens Gravely Side Discharge Assembly (Model 01180200) from a top-front perspective, showing its overall shape and design. This view helps in identifying the correct orientation for installation.



Image of the Ariens Gravely Side Discharge Assembly (Model 01180200) from a bottom-rear perspective, highlighting the internal structure and mounting points. This view is useful for understanding how the assembly attaches to the mower deck.

OPERATING INSTRUCTIONS

Once installed, the side discharge assembly functions to direct grass clippings.

- **Clear Obstructions:** Before each use, ensure the discharge chute is clear of any debris, grass buildup, or foreign objects.
- **Mowing Direction:** For best results, mow in a pattern that directs clippings away from previously cut areas or sensitive landscaping.
- **Adjust Mower Height:** Adjust your mower's cutting height according to grass conditions. Taller grass may require a higher cutting height to prevent clogging of the discharge chute.

MAINTENANCE

Regular maintenance of your side discharge assembly will prolong its lifespan and ensure efficient operation.

- **Cleaning:** After each use, clean any accumulated grass clippings from the inside and outside of the discharge assembly. A stiff brush or scraper can be used.
- **Inspection:** Periodically inspect the assembly for cracks, damage, or loose fasteners. Replace any damaged parts immediately.
- **Storage:** When storing the mower for extended periods, ensure the discharge assembly is clean and dry.

TROUBLESHOOTING

Problem	Possible Cause	Solution
Poor discharge of clippings	Clogged chute	Clean out grass and debris from the discharge assembly.
Poor discharge of clippings	Mowing too fast or grass too wet/tall	Reduce mowing speed, cut less grass at a time, or wait for grass to dry.
Assembly feels loose	Loose mounting hardware	Inspect and tighten all bolts and fasteners securing the assembly to the mower deck.

SPECIFICATIONS

Part Number: 01180200

Replaces OEM Part Numbers: 01180451, 01167600, 01118600

Product Dimensions: 16 x 12 x 4 inches

Item Weight: 1.6 pounds

Manufacturer: Ariens

ASIN: B07C387DTP

WARRANTY INFORMATION

For detailed warranty information regarding the Ariens Gravely Side Discharge Assembly (Model 01180200), please refer to the official Ariens website or contact Ariens customer support directly. Warranty terms and conditions may vary.

SUPPORT AND CONTACT

If you require further assistance or have questions about your Ariens Gravely product, please visit the official Ariens website or contact their customer service department.

You can also visit the [Ariens Store on Amazon](#) for more products and information.