

Cutex P60555

Cutex P60555 Easy & Quick Change Spring Foot Clamp

Instruction Manual

Model: P60555

INTRODUCTION

The Cutex P60555 Easy & Quick Change Spring Foot Clamp is designed to simplify the process of changing presser feet on industrial sewing machines. This clamp eliminates the need for a traditional thumb screw, allowing for faster and more convenient foot changes.

This manual provides essential information for the proper installation, operation, and maintenance of your spring foot clamp to ensure optimal performance and longevity.

SETUP AND INSTALLATION

Proper installation is crucial for the functionality of the spring foot clamp. Follow these steps carefully:

- 1. Prepare the Machine:** Ensure your industrial sewing machine is turned off and unplugged for safety. Raise the presser bar to its highest position.
- 2. Remove Existing Foot Clamp:** Loosen and remove the existing thumb screw and presser foot from the presser bar. Keep the original thumb screw in a safe place for future use if needed.
- 3. Attach the Spring Foot Clamp:** Align the Cutex P60555 spring foot clamp with the hole on the presser bar. Insert the screw of the spring foot clamp through the presser bar hole.
- 4. Secure the Clamp:** Tighten the screw securely. It may require some effort to align and tighten properly. Ensure the clamp is firmly attached and does not wobble.
- 5. Attach a Presser Foot:** To attach a presser foot, press the side lever on the spring foot clamp to open the foot holder. Insert the pin of the desired presser foot into the opening and release the lever. Ensure the foot is securely held.



Image 1: The Cutex P60555 Spring Foot Clamp installed on an industrial sewing machine, demonstrating the quick-release mechanism. A finger is shown pressing the side lever to release or attach a presser foot.



Image 2: A detailed view of the Cutex P60555 Easy & Quick Change Spring Foot Clamp, highlighting its metal construction and quick-release lever.

OPERATING INSTRUCTIONS

Once installed, the spring foot clamp allows for efficient presser foot changes:

1. **Changing a Presser Foot:** To remove the current presser foot, simply press the side lever on the spring foot clamp. The foot will release.
2. **Attaching a New Presser Foot:** With the lever pressed, insert the pin of the new presser foot into the clamp's opening. Release the lever to secure the foot. Ensure the foot is seated correctly and firmly held before resuming sewing.
3. **Compatibility:** This clamp is designed for industrial sewing machines and is compatible with most standard industrial presser feet that have a single pin attachment.

MAINTENANCE

To maintain the performance and extend the lifespan of your Cutex P60555 spring foot clamp:

- **Cleaning:** Periodically wipe the clamp with a clean, dry cloth to remove lint and dust. Avoid using harsh chemicals that may corrode the metal.
- **Lubrication:** The clamp mechanism generally does not require lubrication. If the lever action becomes stiff, a very small amount of sewing machine oil can be applied to the pivot points, but avoid

over-lubrication.

- **Inspection:** Regularly inspect the clamp for any signs of wear, damage, or looseness. Ensure the screw remains tight.

TROUBLESHOOTING

- **Difficulty during Installation:** If the clamp is difficult to install, ensure the screw is perfectly aligned with the presser bar hole. Some force may be required to push the screw through initially. Verify that your machine's presser bar is compatible with this type of clamp.
- **Presser Foot Not Holding Securely:** Check that the presser foot's pin is fully inserted into the clamp and that the side lever has been fully released. Inspect the clamp for any obstructions or damage that might prevent it from closing properly.
- **Clamp Feels Loose:** Re-tighten the main screw that attaches the clamp to the presser bar. If it continues to loosen, inspect the screw and the presser bar for stripped threads or damage.

SPECIFICATIONS

Part Number	P60555
Brand	Cutex
Material	Metal
Item Weight	0.05 Kilograms
UPC	747465142912

WARRANTY INFORMATION

For specific warranty details regarding the Cutex P60555 Easy & Quick Change Spring Foot Clamp, please refer to the product packaging or contact Cutex Sewing Supplies directly. Warranty terms may vary based on purchase location and retailer policies.

CUSTOMER SUPPORT

If you encounter any issues or have questions not covered in this manual, please contact Cutex Sewing Supplies customer support. You can typically find contact information on the product packaging or the official Cutex website.