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Model: HL-L2375DW | Brand: Brother

1. INTRODUCTION AND OVERVIEW

The Brother HL-L2375DW is a compact and efficient mono laser printer designed for home and small office environments. It offers fast print speeds of up to 34 pages per minute (ppm) and features automatic 2-sided (duplex) printing to help reduce paper consumption. With versatile connectivity options including wireless, wired (Ethernet), and USB 2.0, it integrates seamlessly into various setups.



Figure 1.1: Front view of the Brother HL-L2375DW Mono Laser Printer.

The printer is equipped with a 250-sheet paper capacity, minimizing the need for frequent paper refills. It also includes an in-box toner cartridge designed to yield approximately 1,200 pages, providing excellent value from the start.

HL-L2375DW



Figure 1.2: Key features of the HL-L2375DW, including the 16-character LCD, 34ppm print speed, 250-sheet paper capacity, wireless/mobile/wired/USB connectivity, automatic 2-sided printing, and an in-box toner for up to 1,200 pages.

2. SETUP

2.1 Unpacking the Printer

Carefully remove the printer from its packaging. Ensure all protective tapes and packing materials are removed from the exterior and interior of the printer. Retain the packaging for future transportation if needed.

2.2 Installing the Toner Cartridge and Drum Unit

The toner cartridge is typically pre-installed in the drum unit. Open the front cover of the printer and gently slide the drum unit assembly into the printer until it locks into place. Close the front cover.

2.3 Loading Paper

Open the paper tray located at the front of the printer. Adjust the paper guides to fit the size of the paper you are loading. Insert up to 250 sheets of A4 or Letter-sized plain paper. Ensure the paper is flat and not curled.



Figure 2.1: Loading paper into the 250-sheet capacity paper tray.

2.4 Connecting the Power Cable

Connect the power cord to the AC inlet on the back of the printer and then to a standard electrical outlet.

2.5 Connecting to a Computer or Network

The HL-L2375DW offers multiple connectivity options:

- **USB Connection:** Connect a USB 2.0 cable from the printer to your computer.
- **Wireless (Wi-Fi) Connection:** Follow the on-screen instructions on the printer's LCD panel or use the Brother iPrint&Scan app to connect to your wireless network.
- **Wired (Ethernet) Connection:** Connect an Ethernet cable from the printer to your network router or switch.



Figure 2.2: The control panel indicating wireless connectivity status.

2.6 Driver Installation

Insert the installation CD-ROM (if included) into your computer's CD/DVD drive and follow the on-screen instructions. Alternatively, download the latest drivers and software from the official Brother support website for your operating system (Windows, Mac, Linux).

3. OPERATING INSTRUCTIONS

3.1 Basic Printing

To print a document, open the document on your computer or mobile device. Select "Print" from the application's menu. Choose the Brother HL-L2375DW from the list of available printers. Adjust print settings such as paper size, orientation, and number of copies as needed, then click "Print".

3.2 Automatic 2-Sided (Duplex) Printing

For automatic duplex printing, ensure the duplex option is enabled in your printer's settings or the print dialogue box on your computer. The printer will automatically flip the paper to print on both sides.

3.3 Using the Control Panel

The printer features a 16-character x 1-line LCD display and navigation buttons for simple operation.

- Use the **Up/Down arrows** to scroll through menu options.
- Press **OK** to select an option or confirm a setting.
- Press **Back** to return to the previous menu.
- The **Go** button can be used to print a test page or clear certain errors.



Figure 3.1: The printer's control panel for simple navigation and settings adjustment.

4. MAINTENANCE

4.1 Replacing the Toner Cartridge

When the "Toner Low" or "Replace Toner" message appears on the LCD, it's time to replace the toner cartridge. Open the front cover, remove the drum unit assembly, and then detach the old toner cartridge from the drum unit. Unpack a new Brother genuine toner cartridge and slide it into the drum unit until it clicks. Reinstall the assembly into the printer.

4.2 Replacing the Drum Unit

The drum unit is a consumable item that needs to be replaced periodically, typically after printing tens of thousands of pages. The printer's LCD will indicate when the drum unit needs replacement. Follow the same steps as replacing the toner cartridge, but replace the entire drum unit assembly.

4.3 Cleaning the Printer

Regularly clean the exterior of the printer with a soft, lint-free cloth. For internal cleaning, refer to the printer's menu for options like "Drum Cleaning" or "Fuser Cleaning" if available, or consult the full online manual. Avoid using abrasive cleaners or solvents.

5. TROUBLESHOOTING

5.1 Common Issues and Solutions

Problem	Possible Cause / Solution
Printer not responding	Check power connection, USB/network cable, and ensure printer is online. Restart printer and computer.
Paper Jam	Open covers and carefully remove jammed paper. Ensure paper is loaded correctly and not creased.
Poor Print Quality	Check toner level. Clean the drum unit. Ensure correct paper type is used.
Wi-Fi Connectivity Issues	Verify Wi-Fi settings on printer and router. Ensure printer is within range. Restart router and printer.
"Toner Low" / "Replace Toner"	Replace the toner cartridge as described in Section 4.1.

5.2 Error Messages

The LCD display will show various error messages. Consult the full online user guide or Brother's support website for a comprehensive list of error codes and their specific solutions. Common messages include "Paper Jam", "Toner Low", "Drum End Soon", and "Offline".

6. SPECIFICATIONS

Feature	Detail
Model Number	HL-L2375DW (HLL2375DWG1)
Printer Type	Mono Laser Printer
Print Speed (Monochrome)	Up to 34 ppm
Print Resolution (Max)	600 x 600 dpi (up to 1200 x 1200 dpi with Resolution Control)
Duplex Printing	Automatic 2-sided printing

Feature	Detail
Paper Capacity	250 sheets (standard tray)
Supported Paper Sizes	A4, Letter, Legal, Folio, A5, A5(Long Edge), A6, Executive
Connectivity	Wi-Fi (802.11b/g/n), Ethernet, Hi-Speed USB 2.0, Wi-Fi Direct, AirPrint, Cortado Cloud Print, Google Cloud Print 2.0, iPrint&Scan
Compatible Operating Systems	Windows, Mac, Linux
Memory	64 MB
Display	16 character x 1 line LCD
Power Consumption	Printing: Approx. 500W, Ready: Approx. 51W, Sleep: Approx. 6.6W, Deep Sleep: Approx. 1.2W
Product Dimensions (W x D x H)	356 x 360 x 183 mm (14.02 x 14.17 x 7.2 inches)
Item Weight	7.2 kg (15.87 lbs)
Included Components	1 x Printer, Toner Cartridge (approx. 1,200 pages), Drum Unit, Power Supply Cord, Quick Setup Guide



Figure 6.1: Dimensions of the Brother HL-L2375DW printer.

7. WARRANTY AND SUPPORT

7.1 Product Warranty

This Brother HL-L2375DW printer comes with a Limited Warranty. Please refer to the warranty documentation included with your product for specific terms and conditions. The EU Spare Part Availability Duration is 2 Years.

7.2 Customer Support

For further assistance, driver downloads, FAQs, or detailed troubleshooting guides, please visit the official Brother support website. You can also find contact information for technical support in your region on their website.

[Visit Brother Support Website](#)

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