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## Britânia 64301018

# Britânia Multipane 64301018 Automatic Bread Maker Instruction Manual

Model: 64301018

## 1. INTRODUCTION

Thank you for choosing the Britânia Multipane 64301018 Automatic Bread Maker. This appliance is designed to simplify the process of baking fresh bread at home, offering convenience and versatility. To ensure safe and efficient operation, please read this instruction manual thoroughly before using the appliance for the first time. Keep this manual for future reference.



Image: The Britânia Multipane Bread Maker displayed alongside various types of freshly baked bread, including whole loaves and sliced bread with toppings like butter and jam, illustrating the delicious results achievable with the appliance.

## 2. IMPORTANT SAFETY INSTRUCTIONS

Always follow basic safety precautions when using electrical appliances to reduce the risk of fire, electric shock, and injury. This appliance is for household use only.

- **Voltage Check:** Before plugging in the appliance, ensure that the voltage indicated on the product label matches your local electrical supply (127 Volts).
- **Hot Surfaces:** The bread maker's exterior surfaces, especially the baking pan and viewing window, become very hot during operation and after use. Always use oven mitts or a cloth when handling hot parts.
- **Electrical Safety:** Do not immerse the appliance, cord, or plug in water or other liquids. Do not operate the appliance with a damaged cord or plug.
- **Children and Supervision:** This appliance is not intended for use by persons with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.
- **Placement:** Place the bread maker on a stable, heat-resistant surface, away from flammable materials and walls. Ensure adequate ventilation around the appliance.
- **Moving Parts:** Avoid contact with moving parts, such as the kneading paddle, during operation.



Image: The Inmetro and SGS safety certification logos, indicating that the product complies with Brazilian safety standards (Registration BRA17/10965).

## 3. PRODUCT OVERVIEW

Familiarize yourself with the components of your Britânia Multipane Bread Maker:

### 3.1 Components Included:

- Britânia Multipane Bread Maker Unit
- Baking Pan with Kneading Paddle
- Measuring Cup
- Measuring Spoon
- Hook (for removing kneading paddle)

- Instruction Manual with Recipes
- Quick Guide
- Warranty Certificate

### 3.2 Control Panel:

The control panel features a digital display and various buttons for program selection and customization.

- **Display:** Shows program number, time remaining, and selected settings.
- **MENU/OPÇÕES:** Selects one of the 12 available programs.
- **COR:** Adjusts the crust color (Light, Medium, Dark).
- **TEMPO (Up/Down Arrows):** Adjusts the delay timer for delayed baking.
- **QUANTIDADE DE MASSA:** Selects the loaf size (e.g., 600g, 900g, 1200g - specific sizes may vary by model version).
- **INICIAR/PARAR:** Starts or stops the selected program.



Image: A detailed front view of the Britânia Multipane Bread Maker, highlighting the digital display and control buttons for program selection, crust color, timer, and loaf size.

#### 4. SETUP

1. **Unpacking:** Carefully remove the bread maker and all accessories from the packaging. Retain packaging for future transport or storage.
2. **Initial Cleaning:** Before first use, wash the baking pan and kneading paddle with warm, soapy water. Rinse thoroughly and dry completely. Wipe the exterior of the appliance with a damp cloth.
3. **Placement:** Place the bread maker on a flat, stable, and heat-resistant surface. Ensure there is at least 10-15 cm of clearance around the appliance for proper ventilation. Do not place it near heat

sources or in direct sunlight.

4. **Power Connection:** Plug the power cord into a grounded electrical outlet. Confirm your local voltage matches the appliance's requirement (127 Volts).

## 5. OPERATING INSTRUCTIONS

Follow these steps for basic bread making:

1. **Insert Kneading Paddle:** Place the kneading paddle onto the shaft inside the baking pan.
2. **Add Ingredients:** Add ingredients to the baking pan in the order specified by your recipe (typically liquids first, then dry ingredients, with yeast last). Ensure ingredients are at room temperature.
3. **Place Pan:** Insert the baking pan into the bread maker and turn it clockwise until it locks into place. Close the lid.
4. **Select Program:** Press the **MENU/OPÇÕES** button repeatedly to select the desired program. The program number will appear on the display. The Britânia Multipane offers 12 programs:
  - 01 NORMAL BREAD
  - 02 FRENCH OR WATER BREAD
  - 03 WHOLE WHEAT BREAD
  - 04 RAPID
  - 05 SWEET BREAD
  - 06 ULTRA RAPID I
  - 07 ULTRA RAPID II
  - 08 DOUGH
  - 09 JAM
  - 10 CAKE
  - 11 SANDWICH BREAD
  - 12 BAKE
5. **Select Crust Color:** Press the **COR** button to choose your preferred crust color: Light, Medium, or Dark.
6. **Select Loaf Size:** Press the **QUANTIDADE DE MASSA** button to select the desired loaf size according to your recipe.
7. **Start Baking:** Press the **INICIAR/PARAR** button to begin the program. The display will show the remaining time.
8. **Delayed Start (Optional):** If you wish to delay the start of baking, set the program, crust color, and loaf size, then use the **TEMPO** (Up/Down) buttons to set the desired delay time. Press **INICIAR/PARAR** to activate the delayed start.
9. **After Baking:** Once the program is complete, the bread maker will beep. Press **INICIAR/PARAR** to stop the beeping. Carefully remove the baking pan using oven mitts.
10. **Remove Bread:** Invert the pan to release the bread onto a wire rack to cool. If the kneading paddle remains in the bread, use the hook to carefully remove it.

## 6. MAINTENANCE AND CLEANING

Regular cleaning ensures the longevity and optimal performance of your bread maker.

- **Unplug:** Always unplug the appliance and allow it to cool completely before cleaning.
- **Baking Pan and Kneading Paddle:** Wash these parts with warm, soapy water. Do not use abrasive cleaners or metal scouring pads. If the kneading paddle is difficult to remove, fill the pan with warm water and let it soak for 30 minutes.
- **Exterior:** Wipe the exterior of the bread maker with a soft, damp cloth. Do not use harsh chemicals or abrasive materials.
- **Interior:** Clean the interior of the baking chamber with a damp cloth. Do not immerse the main unit in water.
- **Storage:** Ensure all parts are clean and dry before storing the bread maker in a cool, dry place.

## 7. TROUBLESHOOTING

If you encounter issues with your bread maker, refer to the following common problems and solutions:

Problem	Possible Cause	Solution
Bread does not rise	Expired yeast, incorrect water temperature, too much salt/sugar	Check yeast expiration, use lukewarm water (38-43°C), adjust ingredient quantities.
Bread is too dense	Too much flour, not enough liquid, incorrect program	Measure ingredients precisely, ensure correct liquid-to-flour ratio, select appropriate program.
Bread is too sticky/wet	Too much liquid, not enough flour	Reduce liquid slightly or add a small amount of flour.
Kneading paddle stuck in bread	Normal occurrence	Use the provided hook to carefully remove the paddle after the bread has cooled slightly.
Appliance does not start	Not plugged in, power outage, program not selected	Check power connection, ensure outlet is functional, select a program and press START.

## 8. SPECIFICATIONS

- **Model:** Britânia Multipane 64301018
- **Power:** 550 Watts
- **Voltage:** 127 Volts
- **Material:** Plastic, Metal, and Glass
- **Dimensions (L x W x H):** Approximately 40.7 cm x 28.7 cm x 52.6 cm

- **Weight:** Approximately 5.46 kg
- **Inmetro Registration:** BRA17/10965



Image: A visual representation of the Britânia Multipane Bread Maker with its key dimensions labeled: 40.7 cm (length), 28 cm (width), and 52.6 cm (height).

## 9. WARRANTY AND SUPPORT

Your Britânia Multipane Bread Maker comes with a warranty certificate. Please refer to the certificate for detailed terms and conditions of the warranty. For technical assistance, repairs, or further inquiries, please contact Britânia customer support. Keep your proof of purchase for warranty claims.