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## Can-Am 422280652

# Can-Am OEM 100% PBO Performance Drive Belt User Manual

Model: 422280652 | Brand: Can-Am

## INTRODUCTION

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This manual provides comprehensive instructions for the proper installation, operation, and maintenance of your Can-Am OEM 100% PBO Performance Drive Belt, model 422280652. Adhering to these guidelines will help ensure optimal performance and longevity of the drive belt in your Can-Am Maverick X3 vehicle.

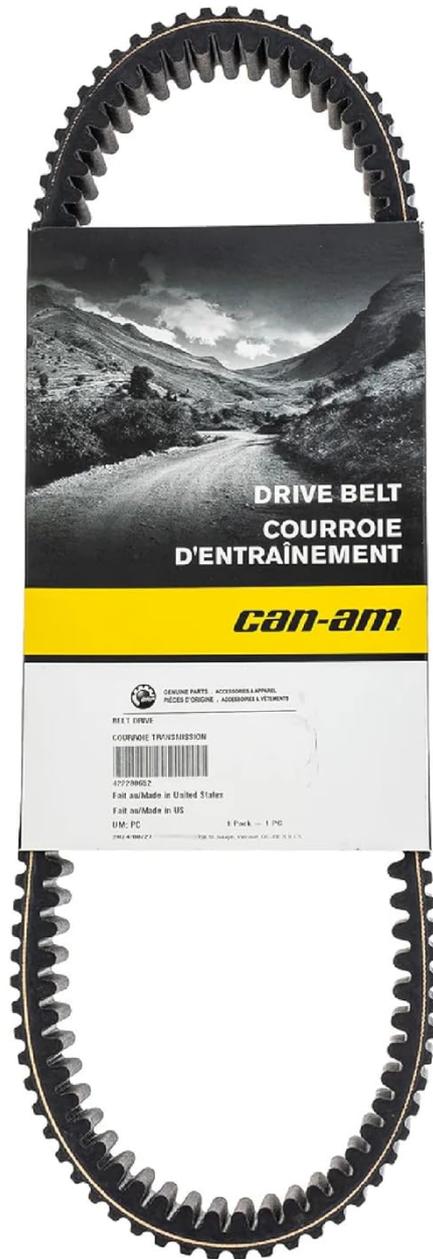


Figure 1: Can-Am OEM 100% PBO Performance Drive Belt in its original packaging, showing the product label and branding.

## PRODUCT FEATURES

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- High-performance and unique belt technology designed for demanding conditions.
- Constructed with 100% cutting-edge PBO (Polybenzoxazole) high-tensile strength polymer fiber for superior durability.
- Engineered for high-temperature robustness, ensuring prolonged durability and consistent performance.
- This belt supersedes part number 422280651.

## COMPATIBILITY

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This Can-Am OEM Performance Drive Belt (422280652) is specifically designed to fit Can-Am Maverick X3 models equipped with an intercooler only. Verify your vehicle's specifications before installation.

## PACKAGE CONTENTS

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Upon opening the package, ensure all components are present and undamaged:

- 1 x Can-Am OEM 100% PBO Performance Drive Belt (Model: 422280652)

## SAFETY INFORMATION

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Always prioritize safety when working on your vehicle. Failure to follow safety precautions can result in serious injury or damage to the vehicle.

- Wear appropriate personal protective equipment (PPE), including safety glasses and gloves.
- Ensure the vehicle is parked on a level surface, the engine is off, and the parking brake is engaged before beginning any work.
- Allow the engine and clutch components to cool down completely before handling to prevent burns.
- Refer to your vehicle's official service manual for specific torque specifications and detailed clutch removal/installation procedures.
- Keep hands and clothing clear of moving parts during operation and testing.

## INSTALLATION GUIDE

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This section outlines the general steps for replacing your drive belt. Always consult your vehicle's specific service manual for detailed, model-specific instructions.

### Tools Required

- Clutch cover removal tools (e.g., Torx bits, socket wrench)
- Clutch compression tool (specific to Can-Am Maverick X3)
- Torque wrench
- Clean rags or shop towels
- Brake cleaner or isopropyl alcohol (for clutch cleaning)

### Preparation

1. Park the vehicle on a flat, stable surface.
2. Engage the parking brake and place the transmission in neutral or park.
3. Turn off the engine and remove the ignition key.
4. Allow the engine and CVT components to cool down completely.
5. Remove the necessary body panels or access covers to expose the CVT clutch housing.

### Belt Removal

1. Carefully remove the CVT clutch cover. Note the location of all fasteners.
2. Using the appropriate clutch compression tool, spread the secondary (driven) clutch sheaves apart.
3. Once the secondary clutch is spread, the old drive belt can be easily removed from both the primary and secondary clutches.
4. Inspect the old belt for wear patterns, cracks, or damage, which can indicate underlying clutch issues.



Figure 2: Top-down view of the Can-Am OEM 100% PBO Performance Drive Belt, highlighting its construction.

## New Belt Installation

1. Clean both the primary and secondary clutch sheaves thoroughly with brake cleaner or isopropyl alcohol and a clean rag. Ensure no residue or belt dust remains.
2. Install the new Can-Am drive belt. The belt typically has an arrow indicating the direction of rotation; ensure it is installed correctly.
3. Place the belt over the primary (drive) clutch and then use the clutch compression tool to spread the secondary clutch, allowing the belt to seat fully.
4. Release the clutch compression tool slowly, ensuring the belt is properly seated in both clutches.
5. Rotate the primary clutch by hand several times to ensure the belt is centered and moves freely.
6. Reinstall the CVT clutch cover and any removed body panels, tightening all fasteners to the manufacturer's specified torque.



Figure 3: Detailed view of the drive belt's teeth and material, showcasing its robust design.

## Post-Installation Check

1. Start the engine and allow it to idle for a few minutes.
2. Listen for any unusual noises or vibrations.
3. Perform a low-speed test drive in a safe area, gradually increasing speed and load to ensure proper belt engagement and disengagement.

## OPERATION AND BREAK-IN

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Proper break-in of a new drive belt is crucial for maximizing its lifespan and performance. Failure to break in the belt correctly can lead to premature wear or failure.

### Break-in Procedure

- For the first 30-50 miles (50-80 km) of operation, avoid aggressive driving, sudden acceleration, heavy loads, or prolonged high-speed operation.
- Vary your speed and engine RPMs frequently during the break-in period.

- Allow the belt to cool down periodically during the break-in period.
- This process allows the belt to properly seat into the clutch sheaves and ensures optimal friction characteristics.

## MAINTENANCE

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Regular inspection and proper maintenance will extend the life of your drive belt and ensure consistent vehicle performance.

### Regular Inspection

- Inspect the drive belt every 500 miles (800 km) or annually, whichever comes first.
- Look for signs of wear such as cracks, fraying, glazing, missing cogs, or excessive thinning.
- Check for any foreign objects lodged between the belt and clutches.
- Ensure the clutch sheaves are clean and free of debris or excessive belt dust.

### Cleaning

- If belt dust accumulates, remove the clutch cover and clean the clutches and belt with compressed air or a clean, dry cloth. Avoid using lubricants or harsh chemicals on the belt or clutch faces.

### Storage

- Store spare belts in a cool, dry place away from direct sunlight and extreme temperatures.
- Avoid bending or creasing the belt during storage.

## TROUBLESHOOTING COMMON ISSUES

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This table provides guidance for common issues related to drive belt performance. For complex problems, consult a certified Can-Am technician.

Problem	Possible Cause	Solution
Belt slipping or loss of power	Worn belt, glazed clutches, improper break-in, contamination (oil/grease)	Inspect belt for wear; clean clutches thoroughly; ensure proper break-in; replace belt if necessary.
Excessive belt noise (squealing, chirping)	Belt dust accumulation, misaligned clutches, worn clutch components	Clean clutch area; check clutch alignment; inspect clutch components for wear.
Premature belt wear or failure	Aggressive driving, improper break-in, clutch issues, incorrect belt tension	Follow break-in procedure; adjust driving habits; inspect clutches for proper function; ensure correct belt installation.
Vehicle enters 'limp mode'	Overheating belt, incorrect belt for application, clutch sensor issue	Allow belt to cool; ensure correct OEM belt is installed; consult service manual for sensor diagnostics.

## TECHNICAL SPECIFICATIONS

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Specification	Value
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Specification	Value
Brand	Can-Am
Item Model Number	422280652
Material	Polybenzoxazole (PBO)
Belt Style	V Belt
Compatible Devices	ATV (specifically Can-Am Maverick X3 with intercooler)
Product Dimensions	16"L x 10"W (approximate)
Manufacturer	BRP

## WARRANTY AND SUPPORT

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For specific warranty information regarding your Can-Am OEM Performance Drive Belt, please refer to the official Can-Am warranty documentation provided with your vehicle or contact an authorized Can-Am dealer. Drive belts are wear items, and warranty coverage may vary.

General return policies for this product typically allow for returns within 30 days of purchase, provided the item is in its original condition. For further assistance or to explore other Can-Am products, please visit the official [Can-Am Store](#).