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Revo NP-32

Revo Bag Closer Sewing Machine Model NP-32 User Manual

Your guide to efficient bag closing operations.

INTRODUCTION

This manual provides essential instructions for the safe and efficient operation, setup, maintenance, and troubleshooting of your Revo Bag Closer Sewing Machine, Model NP-32. Please read this manual thoroughly before operating the machine to ensure proper usage and longevity.

SETUP INSTRUCTIONS

1. Unpacking and Inspection

Carefully remove the machine from its packaging. Inspect for any signs of damage during transit. Ensure all components listed in the 'What's in the Box' section are present.

- One Revo Bag Closer Sewing Machine, Model: NP-32

2. Power Connection

The machine operates on a 75W motor. Ensure your power supply matches the machine's requirements:

- **Standard Model:** 50/60 Hz, Single Phase, 220-240V
- **Alternative:** 110V power rating is available (verify your model's specific voltage).

Connect the power cord securely to a grounded outlet.

3. Threading the Machine

Use Revo premium polyester bag-closing thread cones for optimal sewing performance. Follow the threading path indicated on the machine. Ensure the thread is properly tensioned for a consistent stitch.



Image: The Revo Bag Closer Sewing Machine, Model NP-32, shown with two white thread cones mounted on the thread stand, ready for operation. The machine features a grey body with a black handle and motor assembly.

OPERATING INSTRUCTIONS

1. Preparing for Sewing

- Ensure the machine is properly threaded and the needle (DN*1-#25-organ) is correctly installed.
- Verify the power connection.

2. Bag Material Compatibility

This machine is designed to close various types of bags, including:

- Woven PP/HDPE
- Burlap
- Jute
- Cotton
- Hessian
- Multi-wall paper bags

The maximum material thickness supported is up to 10mm.

3. Sewing Process

- Hold the bag firmly and guide the edge under the presser foot.
- Engage the sewing mechanism (refer to machine-specific controls for activation).
- Guide the bag smoothly through the machine. The machine produces a double thread chain-stitch.
- The fixed stitch length is 3 stitches per inch (8.5mm).
- The machine operates at a speed of approximately 1600 stitches per minute, capable of closing 5 to 8 bags per minute.
- Once the bag is closed, disengage the sewing mechanism and carefully remove the bag.

MAINTENANCE

1. Lubrication

Regular lubrication is crucial for the machine's performance and longevity. Use 2T Oil or SAE 10 lubricant. Apply oil to all designated lubrication points as indicated in the machine's diagrams (refer to specific points on the machine itself).

2. Needle Replacement

Periodically inspect the needle (DN*1-#25-organ) for wear or damage. A bent or dull needle can cause skipped stitches or thread breakage. Replace the needle as needed, ensuring it is correctly oriented and securely fastened.

3. Cleaning

Keep the machine clean from dust, lint, and thread debris. Use a soft brush or compressed air to clear away any accumulations, especially around the needle area and feed dogs.

TROUBLESHOOTING

This section addresses common issues you might encounter. For problems not listed here, please contact customer support.

1. Skipped Stitches

- Cause:** Bent or dull needle, incorrect needle installation, improper threading, or incorrect thread tension.
- Solution:** Replace the needle, re-thread the machine carefully, adjust thread tension.

2. Thread Breakage

- Cause:** High thread tension, damaged needle, poor quality thread, or burrs on thread path.
- Solution:** Reduce thread tension, replace needle, use Revo premium polyester thread, inspect thread path for obstructions.

3. Machine Not Starting

- Cause:** No power, loose connection, or motor issue.
- Solution:** Check power cord and outlet, ensure power switch is on. If problem persists, contact service.

SPECIFICATIONS

Feature	Detail
Drive Motor	75W, 50/60 Hz, Single Phase, 220-240V (110V option available)
Bag Closing Speed	1600 stitches per minute (5 to 8 bags per minute)
Type of Stitch	Double thread chain-stitch
Stitch Length	3 per inch (8.5mm) Fixed

Feature	Detail
Material Thickness	Up to 10mm
Compatible Bag Types	Woven PP/HDPE, Burlap, Jute, Cotton, Hessian, Multi-wall paper bags
Recommended Thread	Revo premium polyester bag-closing thread cones
Needle Type	DN*1-#25-organ
Lubricant	2T Oil or SAE 10
Weight	6.4 kg (14 lbs)
Model Number	NP-32
Manufacturer	Surneha Services
Included Components	1 Revo Bag Closer Sewing Machine, Model: NP-32

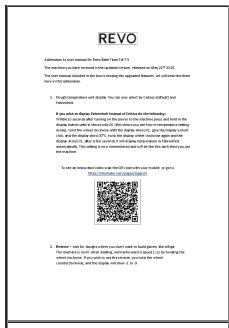
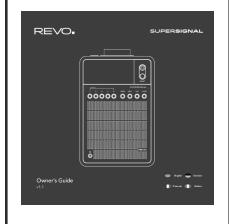
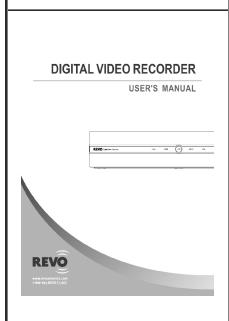
WARRANTY AND SUPPORT

For information regarding warranty coverage, service, or technical support for your Revo Bag Closer Sewing Machine Model NP-32, please refer to the documentation provided at the time of purchase or contact the manufacturer, Surneha Services, or your authorized dealer directly.

Always provide your model number (NP-32) and purchase date when seeking support.

Related Documents - NP-32

 <p>REVO Smart Cupping Massage User Manual Read and save these instructions</p>	<p>REVO Smart Cupping Massage User Manual Comprehensive user manual for the REVO Smart Cupping Massage device, detailing its introduction, specifications, operating guidelines, safety precautions, cleaning, maintenance, troubleshooting, and frequently asked questions.</p>
 <p>REVO Face Genie User Manual Read and save these instructions Inspire. Lift. Tighten. Brighten. Soothe.</p>	<p>REVO Face Genie User Manual: Features, Usage, and Safety Comprehensive user manual for the REVO Face Genie, detailing its components, functions, usage instructions, safety precautions, and troubleshooting. Learn how to use the device for skin tightening, brightening, and soothing.</p>

	<p>Revo Bake Titan Tilt 7.5 Addendum: Updated Features Guide</p> <p>This addendum provides updated feature information for the Revo Bake Titan Tilt 7.5, including instructions for changing temperature units and using the reverse function. It supplements the original user manual.</p>
	<p>REVO RW4NVR1 Wireless NVR Kit Product Manual</p> <p>Comprehensive product manual for the REVO RW4NVR1 Wireless NVR Kit, detailing features, specifications, installation, operation, network setup, and maintenance for home and business security.</p>
	<p>Revo SUPERSIGNAL Radio Owner's Guide - Setup, Features, and Troubleshooting</p> <p>This comprehensive owner's guide provides detailed instructions for the Revo SUPERSIGNAL radio. Learn about setup, DAB and FM radio modes, Bluetooth connectivity, alarm clock functions, system settings, and troubleshooting common issues.</p>
	<p>REVO Digital Video Recorder User's Manual</p> <p>This user's manual provides comprehensive instructions for installing, configuring, and operating the REVO Digital Video Recorder (DVR), covering features, setup, and troubleshooting for various models. It also includes documentation for the RASplus Remote Administration System.</p>

Documents - Revo – NP-32



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