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› [NewPowerGear Zipper Presser Foot Instruction Manual for SIRUBA, TACSEW, YAKUMO, BROTHER Sewing Machines](#)

## NewPowerGear SIRUBA SBE-710, SBE-715, SBE-720, SBE-725, TACSEW T111-155, YAKUMO 260L, BROTHER LS2-B837, LT2-B837

# NewPowerGear Zipper Presser Foot Instruction Manual

Model Compatibility: SIRUBA SBE-710, SBE-715, SBE-720, SBE-725; TACSEW T111-155; YAKUMO 260L; BROTHER LS2-B837, LT2-B837

## INTRODUCTION

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This manual provides detailed instructions for the installation, operation, and maintenance of your NewPowerGear Zipper Presser Foot. Designed for precision and compatibility with various industrial sewing machines, this accessory facilitates the sewing of zippers with ease and accuracy. Please read this manual thoroughly before use to ensure proper function and longevity of the product.

## SAFETY INSTRUCTIONS

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- Always turn off and unplug your sewing machine before installing or removing any accessories, including the presser foot.
- Ensure the needle is in its highest position before changing the presser foot to prevent injury.
- Keep fingers clear of the needle and moving parts while the machine is in operation.
- Use only the correct presser foot for the intended task to avoid damage to the machine or fabric.
- Store the presser foot in a safe place when not in use to prevent loss or damage.

## PACKAGE CONTENTS

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Verify that all items are present upon opening the package:

- 1 x NewPowerGear Zipper Presser Foot

## SETUP AND INSTALLATION

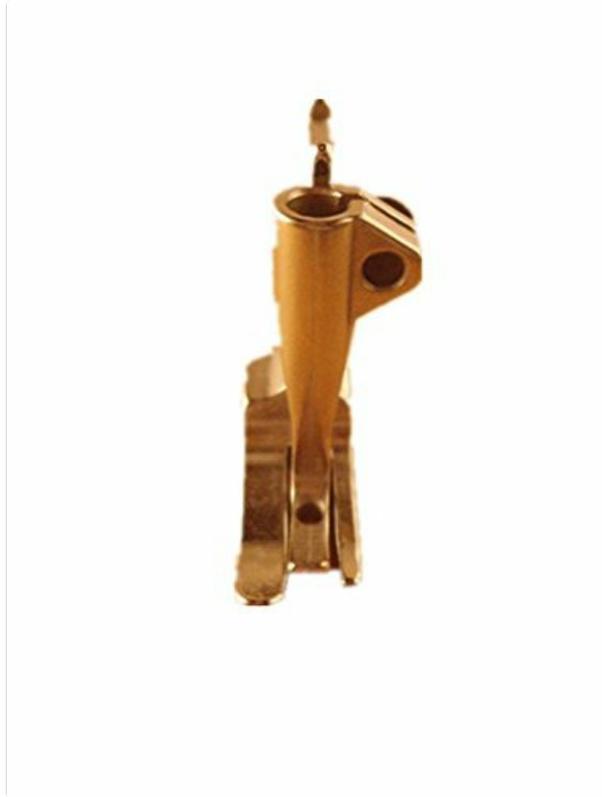
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Follow these steps to correctly install the zipper presser foot on your sewing machine:

1. **Power Off:** Turn off your sewing machine and unplug it from the power outlet for safety.
2. **Raise Needle and Presser Foot Lever:** Use the handwheel to raise the needle to its highest position. Lift the presser foot lever to raise the existing presser foot.
3. **Remove Current Presser Foot:** Locate the screw that holds the presser foot to the presser foot bar.

Loosen this screw (usually with a screwdriver) and carefully remove the current presser foot.

4. **Attach Zipper Presser Foot:** Position the NewPowerGear Zipper Presser Foot under the presser foot bar, aligning the hole on the foot with the screw hole on the bar.
5. **Secure the Foot:** Insert the screw back into the hole and tighten it firmly to secure the zipper presser foot in place. Ensure it is stable and does not wobble.
6. **Lower Presser Foot:** Lower the presser foot lever to ensure the foot rests correctly on the needle plate.



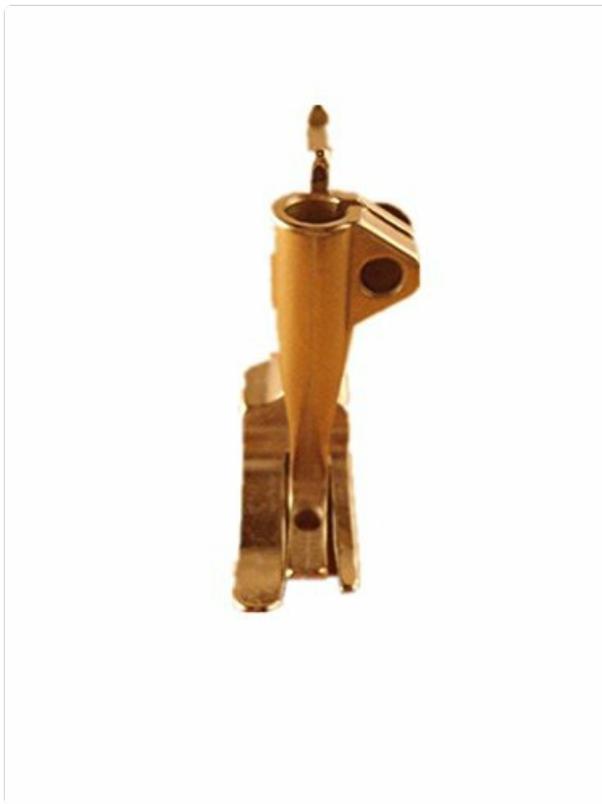
*Image: The NewPowerGear Zipper Presser Foot, ready for installation or already installed on a sewing machine. This image illustrates the general appearance and attachment point of the presser foot.*

## OPERATING INSTRUCTIONS

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The zipper presser foot is designed to allow you to sew very close to the zipper teeth, creating a neat and professional finish. Here's how to use it:

1. **Prepare Fabric and Zipper:** Pin or baste your zipper to the fabric according to your pattern instructions.
2. **Position Fabric:** Place your fabric under the zipper presser foot, ensuring the zipper teeth are positioned to the side of the foot, allowing the needle to sew closely without hitting the teeth.
3. **Adjust Needle Position (if applicable):** Depending on your sewing machine model and the type of zipper, you may need to adjust your needle position slightly to the left or right to achieve the desired seam allowance and avoid the zipper teeth. Consult your sewing machine's manual for needle position adjustments.
4. **Begin Sewing:** Slowly begin sewing, guiding the fabric and zipper. The design of the zipper foot will help keep your stitches straight and close to the zipper.
5. **Sewing Both Sides:** For sewing the other side of the zipper, you might need to reposition the fabric or adjust the needle to the opposite side of the foot, depending on the foot's design and your machine's capabilities.



*Image: A close-up view of the zipper presser foot positioned on fabric with a zipper, demonstrating how it allows for precise stitching near the zipper teeth.*

## MAINTENANCE

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- **Cleaning:** Periodically wipe the presser foot with a soft, dry cloth to remove any lint or dust accumulation. Do not use harsh chemicals or abrasive materials.
- **Storage:** When not in use, store the presser foot in a protective case or a designated compartment to prevent scratches or damage.
- **Inspection:** Before each use, inspect the presser foot for any signs of wear, bending, or damage. A damaged foot can affect stitch quality and potentially harm your machine.

## TROUBLESHOOTING

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Problem	Possible Cause	Solution
Presser foot wobbles or is loose.	Mounting screw is not tightened sufficiently.	Ensure the mounting screw is securely tightened.
Needle hits the presser foot.	Needle position is incorrect or foot is misaligned.	Adjust needle position (if machine allows) or re-align the presser foot. Ensure the foot is designed for your machine's needle system.
Stitches are uneven or skipped.	Presser foot is damaged, or tension settings are incorrect.	Inspect the foot for damage. Check your machine's tension settings and re-thread the machine.

## SPECIFICATIONS

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**Product Type:** Zipper Presser Foot

**Brand:** NewPowerGear

**Compatibility:**

- SIRUBA: SBE-710, SBE-715, SBE-720, SBE-725
- TACSEW: T111-155
- YAKUMO: 260L
- BROTHER: LS2-B837, LT2-B837

**Material:** Industrial-grade metal alloy

## WARRANTY INFORMATION

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This NewPowerGear Zipper Presser Foot comes with a **Fit and Function Guarantee**. This ensures that the product will fit the specified sewing machine models and perform its intended function upon arrival. For any issues related to fit or function, please contact customer support within the return period specified by your retailer.

## CUSTOMER SUPPORT

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For further assistance, questions, or to report any issues with your NewPowerGear Zipper Presser Foot, please contact your retailer or visit the NewPowerGear official website for support resources.

**Website:** [www.newpowergear.com](http://www.newpowergear.com) (Note: This is a placeholder URL. Please refer to your product packaging or retailer for the correct support website.)

**Email:** [support@newpowergear.com](mailto:support@newpowergear.com) (Note: This is a placeholder email.)