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Oregon 91P057X

Oregon Double Guard Chain User Manual

For Florabest Electric Chainsaws (Models FKS 2000/6, FKS 2000/7, FKS 2200 A1, FKS 2200 B1, FKS 2200 C2, FKS 2200 D2, FKS 2200 E3, FKS 200/8, FKS 2000/9, FKS 2200/10)

1. INTRODUCTION

This manual provides essential information for the safe and effective use, installation, and maintenance of your Oregon Double Guard chainsaw chain. This high-quality chain is specifically designed for compatibility with various Florabest electric chainsaw models. Please read this manual thoroughly before installation and operation to ensure optimal performance and safety.





Figure 1.1: Oregon Double Guard Chainsaw Chain in its original packaging.

2. SAFETY INFORMATION

WARNING: Chainsaws are dangerous tools. Always prioritize safety. Failure to follow these instructions may result in serious injury or death.

FOLLOW THESE SAFE WORKING PRACTICES:

Follow all instructions in your chain saw operator's manual for safe use and proper maintenance of your chain saw's cutting chain. If you are unsure about the use or maintenance of your chain saw and its cutting attachments, get information from your local chain saw dealer.

- 1) **ALWAYS** grip the chain saw handle firmly, using both hands. Keep the thumb on opposite side of handle from fingers.
- 2) **DO NOT** allow the upper nose area of the bar to contact logs, branches, or other material.
- 3) **DO NOT** attempt to cut in awkward positions or on a ladder.
- 4) **ALWAYS** run engine at full throttle while cutting.
- 5) **DO NOT** cut with loose or dull chain.
- 6) **ALWAYS** keep others away from cutting area. Do not allow others to hold wood during cutting.
- 7) **DO NOT** attempt to cut material above shoulder level.
- 8) **ALWAYS** wear protective equipment and proper clothing.

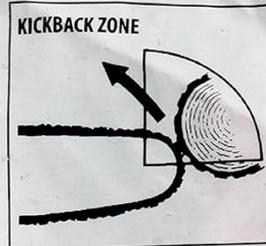
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WARNING Guard against chain saw kickback

All cutting chain can kickback which can lead to dangerous loss of control of the chain saw and result in serious injury to the chain saw operator or bystanders.

1. Follow all instructions in your chain saw operator's manual for safe use and proper maintenance of your chain saw's cutting chain.
2. If you are unsure about the use or maintenance of your chain saw and its cutting attachments, get information from your local chain saw dealer.

Kickback is the backward and/or upward motion of the chain saw guide bar occurring when the chain near the nose or tip of the guide bar contacts any object, such as another log or branch, or when the wood closes in and pinches the saw chain in the cut.



USA, CDN and other
foreign patents.

Figure 2.1: Important safety warnings and kickback zone illustration from product packaging.

2.1 General Safe Working Practices

Always follow all instructions in your chainsaw operator's manual for safe use and proper maintenance of your chainsaw's cutting chain. If you are unsure about the use or maintenance of your chainsaw and its cutting attachments, seek information from your local chainsaw dealer.

1. **ALWAYS** grip the chainsaw handle firmly using both hands. Keep the thumb on the opposite side of the handle from fingers.
2. **DO NOT** allow the upper nose area of the bar to contact logs, branches, or other material.
3. **DO NOT** attempt to cut in awkward positions or on a ladder.
4. **ALWAYS** run the engine at full throttle while cutting.
5. **DO NOT** cut with a loose or dull chain.
6. **ALWAYS** keep others away from the cutting area. Do not allow others to hold wood during cutting.
7. **DO NOT** attempt to cut material above shoulder level.
8. **ALWAYS** wear protective equipment and proper clothing, including eye protection, hearing protection, gloves, and sturdy footwear.

2.2 Guard Against Chainsaw Kickback

All cutting chains can kickback, which can lead to dangerous loss of control of the chainsaw and result in serious injury to the chainsaw operator or bystanders.

- Follow all instructions in your chainsaw operator's manual for safe use and proper maintenance of your chainsaw's cutting chain.
- If you are unsure about the use or maintenance of your chainsaw and its cutting attachments, get information from your local chainsaw dealer.

Kickback is the backward and/or upward motion of the chainsaw guide bar occurring when the chain near the nose or tip of the guide bar contacts any object, such as another log or branch, or when the wood closes in and

pinches the saw chain in the cut.

3. PRODUCT FEATURES

The Oregon Double Guard chain offers superior performance and durability for your electric chainsaw:

- High-quality chain specifically designed for LIDL Florabest electric chainsaws.
- Available as Oregon chain 91VG057X or 91P057X.
- Features a low-noise and low-vibration chrome chain design for comfortable operation.
- Optimized for use with Oregon 40 cm Double Guard bars.
- Equipped with 57 drive links (TG), 1.3 mm gauge, and 3/8" pitch.

4. COMPATIBILITY

This Oregon Double Guard chain (model 91P057X) is compatible with the following Florabest electric chainsaw models:

- Florabest FKS 2000/6
- Florabest FKS 2000/7
- Florabest FKS 2200 A1
- Florabest FKS 2200 B1
- Florabest FKS 2200 C2
- Florabest FKS 2200 D2
- Florabest FKS 2200 E3
- Florabest FKS 200/8
- Florabest FKS 2000/9
- Florabest FKS 2200/10

Always verify your chainsaw's specifications and the required chain type before purchase and installation.

5. INSTALLATION AND SETUP

Installing a new chainsaw chain requires careful attention to detail and safety. Always refer to your specific Florabest chainsaw's owner's manual for detailed, model-specific instructions on chain replacement.

5.1 General Installation Steps (Consult Chainsaw Manual for Details)

1. **Ensure Safety:** Disconnect the chainsaw from its power source (unplug electric chainsaws, remove battery for cordless models). Engage the chain brake.
2. **Remove Old Chain:** Loosen the bar nuts that secure the clutch cover. Remove the clutch cover. Carefully remove the old chain and guide bar.
3. **Clean:** Clean any sawdust, debris, and old oil from the guide bar groove, sprocket, and clutch area.
4. **Install New Chain:** Place the new Oregon Double Guard chain into the groove of the guide bar, ensuring the cutting edges are facing the correct direction (usually forward on the top of the bar).

5. **Mount Bar and Chain:** Fit the chain around the drive sprocket on the chainsaw body. Slide the guide bar studs through the holes in the guide bar.
6. **Replace Clutch Cover:** Reinstall the clutch cover and hand-tighten the bar nuts.
7. **Adjust Chain Tension:** Adjust the chain tension screw until the chain is snug against the bottom of the guide bar, but can still be pulled freely by hand. There should be no sag on the underside of the bar. A common test is to lift the chain from the top of the bar; you should be able to see no more than the bottom of the drive links.
8. **Tighten Bar Nuts:** Fully tighten the bar nuts. Recheck chain tension after tightening.
9. **Lubricate:** Ensure the chainsaw's automatic oiler is functioning and the oil reservoir is filled with appropriate bar and chain oil.

6. OPERATION

Once the Oregon Double Guard chain is correctly installed and tensioned, operate your Florabest electric chainsaw according to its manufacturer's instructions. Always ensure the chain is properly lubricated during operation. A well-lubricated chain reduces friction, heat, and wear, extending the life of both the chain and the guide bar.

Regularly check chain tension during operation, especially during the first few cuts with a new chain, as new chains can stretch. A loose chain can derail, causing damage or injury. A too-tight chain can cause excessive wear on the bar and sprocket, and reduce cutting efficiency.

7. MAINTENANCE

Proper maintenance is crucial for the longevity and performance of your Oregon Double Guard chain.

7.1 Sharpening

A sharp chain cuts efficiently and safely. Dull chains can cause kickback, excessive vibration, and poor cutting performance. Sharpen your chain regularly using the correct file size and angle for a 3/8" low profile chain (typically a 4.0 mm or 5/32" round file). Ensure all cutters are sharpened to the same length and angle.

7.2 Lubrication

Always use high-quality bar and chain oil. Ensure your chainsaw's automatic oiler is working correctly and that the oil reservoir is always filled before and during use.

7.3 Cleaning

After each use, clean sawdust, sap, and debris from the chain, guide bar groove, and sprocket. This prevents buildup that can impede chain movement and cause premature wear.

7.4 Chain Tension

Check chain tension frequently. Adjust as needed to maintain proper tension as described in the Installation section.

7.5 Storage

When not in use, store the chain in a clean, dry place to prevent rust. Applying a light coat of oil can help protect it during extended storage.

8. TROUBLESHOOTING

If you encounter issues with your Oregon Double Guard chain, consider the following common problems and solutions:

Problem	Possible Cause	Solution
Chain not cutting efficiently / Chain dull	Dull cutters, incorrect sharpening angle, damaged cutters.	Sharpen the chain. Inspect for damage and replace if necessary. Ensure correct sharpening angle.
Chain smoking / Overheating	Lack of lubrication, incorrect chain tension (too tight), dull chain, worn guide bar.	Check oil reservoir and oiler function. Adjust chain tension. Sharpen or replace chain. Inspect guide bar.
Chain derails from bar	Loose chain tension, worn guide bar, damaged drive links, incorrect chain/bar combination.	Adjust chain tension. Inspect guide bar for wear. Check drive links for damage. Ensure chain matches bar.
Excessive vibration	Dull chain, damaged chain, incorrect chain tension.	Sharpen or replace chain. Adjust chain tension.

For issues not listed here, or if solutions do not resolve the problem, consult your chainsaw's manual or contact a qualified service technician.

9. SPECIFICATIONS

Specification	Detail
Brand	Oregon
Part Number	91P057X
Chain Type	Full Chisel (Low Profile)
Drive Links	57
Gauge	1.3 mm (0.050")
Pitch	3/8"
Recommended Bar Length	40 cm (16") Double Guard
Package Dimensions	25.1 x 20.32 x 20.32 cm
ASIN	B01M7WS2PQ
First Available Date	January 15, 2020

10. WARRANTY AND SUPPORT

For warranty information regarding your Oregon Double Guard chain, please refer to the original product packaging or contact Oregon customer support directly. For support related to your Florabest electric chainsaw, please consult your chainsaw's owner's manual or contact Florabest customer service.

Manufacturer: Oregon

Part Number: 91P057X

For further assistance, please visit the official Oregon products website or contact your local authorized dealer.