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BeA 12000215

BeA 14/32-613 Pneumatic Stapler User Manual

Model: 12000215

INTRODUCTION

This manual provides essential information for the safe and efficient operation, maintenance, and troubleshooting of your BeA 14/32-613 Pneumatic Stapler, Model 12000215. Please read this manual thoroughly before using the tool to ensure proper handling and to prevent injury or damage.



Image: The BeA 14/32-613 Pneumatic Stapler, a compact and lightweight tool, shown in its typical blue and black finish. It features a comfortable grip and a durable magazine for staples.

SAFETY INSTRUCTIONS

Always follow basic safety precautions when using pneumatic tools to reduce the risk of injury. Keep this manual for future reference.

- Wear appropriate personal protective equipment (PPE), including safety glasses and hearing protection.
- Ensure the work area is clean, well-lit, and free from obstructions.
- Disconnect the air supply before making adjustments, clearing jams, or performing maintenance.
- Never point the tool at yourself or others.
- Use only fasteners specified for this tool.
- Do not operate the tool if it is damaged or malfunctioning.
- Keep hands and body parts away from the discharge area.

PRODUCT SPECIFICATIONS

Feature	Detail
Model Number	12000215
Staple Type	14 type staples
Staple Length Range	5/8" to 1 1/4"
Crown Size	7/16"
Gauge	16/17 Gauge
Working Pressure	75-120 PSI
Air Consumption	0.031 cu. Ft./Cycle @ 90PSI
Item Weight	3.3 pounds
Product Dimensions	7.8 x 2.2 x 10 inches
Operation Mode	Automatic
Capacity Description	Full Strip

Compatible Fasteners: 14/15 NK HZ, 14/18 NK HZ, 14/21 NK HZ, 14/25 NK HZ, 14/30 NK HZ, 14/32 NK HZ, 14/32 NRHZ DP.

SETUP AND LOADING

1. Connecting to Air Supply

1. Ensure the air compressor is off and the air hose is depressurized.
2. Connect a suitable air hose (minimum 3/8" I.D.) to the tool's air inlet fitting.
3. Set the air compressor pressure regulator to the recommended working pressure of 75-120 PSI. Do not exceed 120 PSI.
4. Check all connections for leaks before operation.

2. Loading Staples

1. Disconnect the tool from the air supply for safety.
2. Locate the magazine latch or release mechanism.
3. Open the magazine and insert a strip of compatible 14 type staples, ensuring the staple legs face downwards.
4. Close the magazine securely until it latches.
5. Reconnect the air supply.

OPERATING INSTRUCTIONS

The BeA 14/32-613 Pneumatic Stapler is designed for applications such as furniture industry, caravans, general carpentry, pallets and boxes, and paneling.

1. Ensure the tool is properly loaded with staples and connected to the air supply.
2. Position the nose of the stapler firmly against the workpiece where the staple is to be driven.
3. Depress the safety mechanism (if applicable) and then pull the trigger to drive a staple.
4. For continuous operation, maintain pressure on the nose and trigger, moving the tool along the workpiece.

5. Always maintain a firm grip on the tool during operation.

Adjusting Depth of Drive

This model may feature an adjustable depth of drive. Refer to the tool's specific design for the adjustment mechanism, typically a knob or lever near the nosepiece. Test on scrap material to achieve the desired staple depth.

MAINTENANCE AND CARE

Regular maintenance ensures the longevity and optimal performance of your stapler. The tool is designed to be easy to service.

- **Daily:** Add a few drops of pneumatic tool oil into the air inlet before each use. This lubricates internal components.
- **Weekly/Monthly:**
 - Clean the tool exterior with a damp cloth. Do not use harsh solvents.
 - Inspect the nosepiece and magazine for debris or staple residue and clean as necessary.
 - Check all screws and fasteners for tightness and tighten if loose.
 - Inspect the air hose and fittings for wear or damage. Replace if necessary.
- **Storage:** Store the tool in a clean, dry place when not in use. Disconnect from air supply.

Service Instructions and Spare Parts

For detailed service instructions and a complete list of spare parts, please refer to the documentation included with your purchase or contact BeA customer support. Regular servicing by qualified personnel is recommended for complex repairs.

TROUBLESHOOTING

This section addresses common issues you might encounter with your pneumatic stapler.

Problem	Possible Cause	Solution
Staples not driving fully	Low air pressure; incorrect staple length; worn driver blade.	Increase air pressure (within limits); use correct staple length; contact service for blade replacement.
Tool misfires or skips staples	Magazine empty; incorrect staples; debris in magazine; worn feeder.	Reload staples; ensure correct staple type; clean magazine; contact service.
Air leaks from tool	Loose fittings; damaged O-rings or seals.	Tighten fittings; contact service for seal replacement.
Staples jam frequently	Bent staples; debris in nosepiece/magazine; worn driver.	Use unbent staples; clear debris (disconnect air first); contact service.



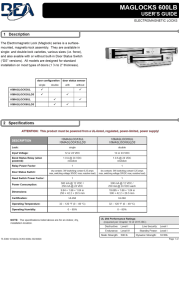

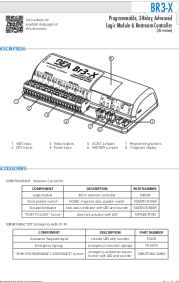
If you encounter issues not listed here or if solutions do not resolve the problem, please contact BeA customer support.

WARRANTY AND SUPPORT

BeA products are manufactured to high standards and are backed by a manufacturer's warranty. For specific warranty terms and conditions, please refer to the warranty card included with your product or visit the official BeA website. For technical support, spare parts, or service inquiries, please contact BeA customer service through their official channels. When contacting support, please have your model number (12000215) and serial number (if applicable) ready.

BeA Official Website: www.bea-group.com

Related Documents - 12000215

	<p>BEA Eagle Family Accessories Installation Guide and Specifications</p> <p>Installation guide and technical specifications for BEA Eagle Family Accessories, including Rain Cover (10ERC), Rain Accessory (10ERA), Mounting Bracket (10EMB), Ceiling Accessory (10ECA), Spacer (10EAGLESPACER), and Eagle Spacer V (10EAGLESPACERV).</p>
	<p>BEA LZR-H100 Swing Gates: Quick Installation Guide for Activation and Presence Sensors</p> <p>This quick guide provides essential information for installing and configuring the BEA LZR-H100 activation and presence sensors on swing gates. Learn about mounting, wiring, field setup, and fine-tuning for optimal performance.</p>
	<p>BEA MAGLOCKS 600LB User's Guide: Electromagnetic Lock Installation and Specifications</p> <p>Comprehensive user's guide for BEA MAGLOCKS 600LB series electromagnetic locks. Covers installation, specifications, precautions, and electrical wiring for single and double lock configurations.</p>
	<p>BEA IXIO-DT1 Motion and Presence Sensor for Automatic Sliding Doors - User Manual</p> <p>Comprehensive guide for the BEA IXIO-DT1 motion and presence sensor, covering installation, setup, technical specifications, and troubleshooting for automatic sliding doors.</p>
	<p>BEA BR3-X Programmable Logic Module & Restroom Controller User Guide</p> <p>Detailed guide for the BEA BR3-X Programmable, 3-Relay, Advanced Logic Module & Restroom Controller, covering its features, programming, wiring, and troubleshooting.</p>



[BEA 75BS4K19 Quick Start Guide: Connect Your TV and A/V Devices](#)

Get started quickly with your BEA 75BS4K19 TV. This guide provides simple steps for connecting A/V devices, setting up the remote control, and understanding basic connections like HDMI, Component, and Composite.