**Powermatic 4+**

# Powermatic 4+ Electric Cigarette Injector Machine User Manual

Model: Powermatic 4+ | Brand: Powermatic

## Introduction

The Powermatic 4+ is an advanced electric cigarette injector machine designed for efficient and precise tobacco injection into cigarette tubes. It features a high-precision aluminum frame and spoon track for smooth operation, and is compatible with both King size and 100mm cigarette tubes. This manual provides comprehensive instructions for setting up, operating, maintaining, and troubleshooting your Powermatic 4+ machine.

## Key Features

- **Aluminum Frame and Spoon Track:** Ensures smooth and consistent tobacco injection.
- **High Precision Cutter:** Provides a better compression result for uniform cigarettes.
- **Clear Hopper:** Designed to hold a larger quantity of tobacco, reducing the need for frequent refills.
- **Dual Compatibility:** Capable of making both King size and 100mm cigarettes.
- **On/Off Switch and Residue Release Slot:** Enhances user control and simplifies cleaning.

## Setup Instructions

1. **Unpack the Machine:** Carefully remove all components from the packaging. Ensure all accessories, including cleaning tools, are present.
2. **Place on a Stable Surface:** Position the Powermatic 4+ on a flat, stable, and dry surface to prevent movement during operation.

3. **Connect Power:** Insert the power cord into the machine's power input and then plug it into a standard electrical outlet.
4. **Prepare Tobacco:** Ensure your tobacco is of suitable moisture content and free from large stems or debris. This will prevent jamming and ensure optimal performance.




Image: The Powermatic 4+ machine with its power cord connected, ready for use. The clear tobacco hopper is visible on top.

## Operating Instructions

1. **Load Tobacco into Hopper:** Open the clear tobacco hopper and fill it with your prepared tobacco. Do not overfill.
2. **Insert Cigarette Tube:** Open the tube holder mechanism on the side of the machine. Carefully slide a King size or 100mm cigarette tube onto the nozzle until it is fully seated.
3. **Lightly Pack Tobacco:** Use your fingers to lightly and evenly distribute the tobacco into the injection chamber, ensuring it is not overly compressed. Overpacking can lead to jams or poorly filled tubes.
4. **Initiate Injection:** Pull the lever down firmly and smoothly. The machine will automatically inject the tobacco into the tube.
5. **Remove Completed Cigarette:** Once the injection is complete, release the lever and carefully remove the filled cigarette tube from the nozzle.
6. **Repeat:** Continue the process for additional cigarettes.




Image: A top-down view of the Powermatic 4+ machine, showing the clear hopper filled with tobacco, ready for the injection process.




Image: A side view of the Powermatic 4+ machine, illustrating a cigarette tube correctly inserted onto the injection nozzle.

## Maintenance

Regular cleaning and maintenance will extend the life and performance of your Powermatic 4+ machine.

- **Daily Cleaning:** After each use, remove any loose tobacco from the hopper and the injection chamber. Use the provided cleaning brush to clear any residue.
- **Residue Release Slot:** Utilize the residue release slot to clear any accumulated tobacco dust or small particles from within the machine.
- **Periodic Deep Cleaning:** Periodically, or if you notice a decrease in performance, perform a more thorough cleaning. Refer to the included cleaning tools for specific areas to address.

- **Avoid Moisture:** Do not use water or liquid cleaners directly on the electronic components. Wipe the exterior with a dry or slightly damp cloth.



Image: A rear view of the Powermatic 4+ machine, highlighting the power input and the residue release slot for easy cleaning.

## Troubleshooting

| Problem | Possible Cause | Solution |
|---|---|---|
| Machine Jams / Tobacco Not Injecting | Overpacked tobacco, tobacco too moist/dry, large stems in tobacco. | Lightly pack tobacco. Ensure tobacco has proper moisture. Remove stems and debris. Use cleaning tools to clear any blockages. |
| Cigarette Tube Not Fully Filled | Insufficient tobacco, uneven tobacco distribution, tube not fully seated. | Add more tobacco. Distribute tobacco evenly. Ensure tube is pushed completely onto the nozzle. |

| Problem | Possible Cause | Solution |
|---|---|---|
| Machine Not Turning On | Power cord not properly connected, power outlet issue. | Check power cord connection at both ends. Try a different power outlet. |

## Specifications

**Product Dimensions:** 6.3 x 4.8 x 1.6 inches

**Weight:** 2.54 Pounds

**Manufacturer:** ZICO USA IN

**ASIN:** B01IQC8R0I

**Compatibility:** King size & 100mm cigarette tubes

## Warranty and Support

The Powermatic 4+ Electric Cigarette Injector Machine includes a**1-year manufacturer's warranty** from the date of purchase. This warranty covers defects in materials and workmanship under normal use.
For warranty claims, technical support, or replacement parts, please contact the manufacturer, ZICO USA IN, directly. Contact information can typically be found on the product packaging or their official website.
Please retain your proof of purchase for warranty validation.

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