

[Manuals.plus](#) /

› [Fagor](#) /

› Fagor Keyboard Membrane for Combined Dampers HEI-10-21, HEI-20-21, Length 670 mm, Width 160 mm

Fagor HEI-10-21, HEI-20-21

Fagor Keyboard Membrane User Manual

Models: HEI-10-21, HEI-20-21

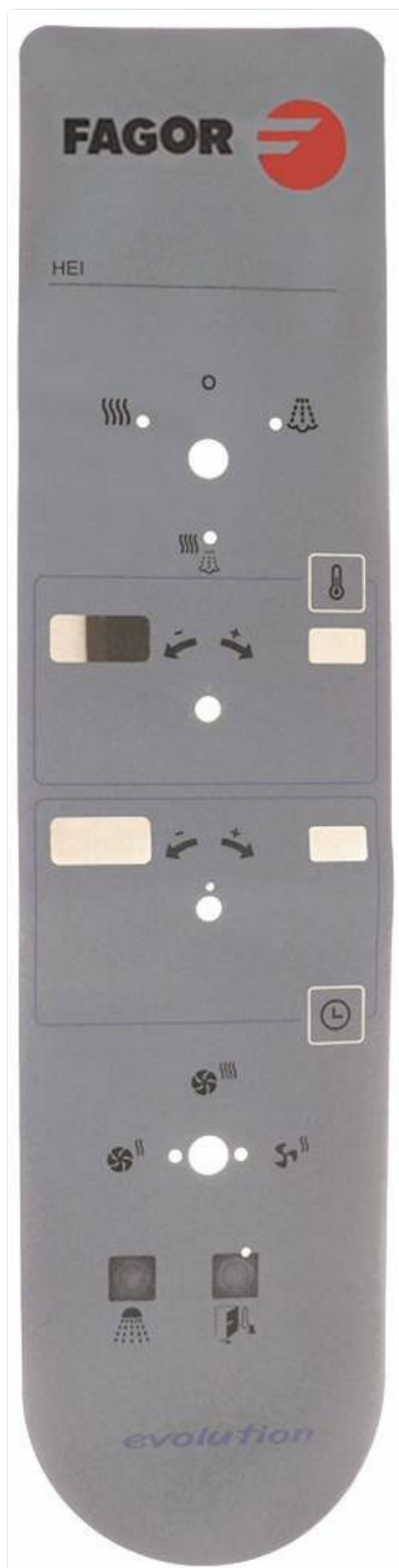
INTRODUCTION

This manual provides comprehensive instructions for the Fagor Keyboard Membrane, specifically designed for use with Fagor HEI-10-21 and HEI-20-21 combined dampers. It covers essential information regarding installation, operation, routine maintenance, and troubleshooting to ensure optimal performance and longevity of your appliance's control interface.

Please read this manual thoroughly before installation and use, and retain it for future reference.

PRODUCT OVERVIEW

The Fagor Keyboard Membrane serves as the primary user interface for your combined damper, allowing precise control over various cooking and operational functions. This high-quality replacement or spare part ensures reliable interaction with your appliance.



An image showing the Fagor keyboard membrane. It is a grey, elongated rectangular panel with rounded corners, featuring various symbols and cutouts for buttons and indicators. The Fagor logo is at the top, followed by 'HEI'. Below are symbols for heating, temperature control, fan speed, timer, steam, and cleaning functions. The bottom reads 'evolution'.

Key Features

- **Application:** Designed specifically for electric combined dampers.
- **Width:** 160 mm
- **Length:** 670 mm

SETUP AND INSTALLATION

Proper installation of the keyboard membrane is crucial for its functionality and the safety of the appliance. Follow these steps carefully:

1. **Power Disconnection:** Before beginning any installation, ensure the combined damper unit is completely powered off and disconnected from the main power supply. This prevents electrical hazards.
2. **Surface Preparation:** If replacing an existing membrane, carefully remove the old one. Clean the control panel surface thoroughly, ensuring it is free of dust, grease, moisture, or adhesive residue. A clean, dry surface is essential for proper adhesion.
3. **Alignment:** Carefully align the new Fagor Keyboard Membrane (HEI-10-21, HEI-20-21) with the control panel. Ensure all cutouts for buttons, indicators, and mounting points match perfectly with the underlying components.
4. **Adhesion:** Gently press the membrane into place, starting from one end and working your way across. Apply even pressure to ensure a secure and uniform adhesion across the entire surface. Avoid trapping air bubbles underneath the membrane.
5. **Testing:** Once the membrane is securely installed, reconnect the power supply to the combined damper. Power on the unit and test all functions and buttons to ensure proper operation and responsiveness.

OPERATING INSTRUCTIONS

The keyboard membrane provides the intuitive user interface for your Fagor combined damper. Familiarize yourself with the symbols and their corresponding functions:

- **Temperature Control:** Look for the thermometer symbol. Use the adjacent '+' and '-' buttons or arrows to adjust the cooking temperature.
- **Fan Speed:** Symbols resembling a fan with varying numbers of waves indicate controls for fan speed or air circulation within the damper.
- **Timer:** The clock symbol (often with an 'L' or similar) is used to set cooking durations or delay start times.
- **Steam/Humidity:** Icons depicting steam or water droplets are for controlling humidity levels, crucial for certain cooking processes.
- **Cleaning Functions:** Symbols resembling a shower or spray nozzle indicate access to self-cleaning or washing cycles for the damper's interior.

For detailed operational sequences, specific program settings, and advanced features, please refer to the main user manual provided with your Fagor combined damper unit.

MAINTENANCE

To ensure the longevity and continued responsiveness of your Fagor Keyboard Membrane, follow these simple maintenance guidelines:

- **Regular Cleaning:** Regularly clean the surface of the keyboard membrane with a soft, damp cloth. For stubborn stains, a mild, non-abrasive soap solution can be used.
- **Avoid Harsh Chemicals:** Do not use abrasive cleaners, solvents, alcohol-based cleaners, or harsh chemicals, as these can damage the membrane's surface, fade symbols, or compromise its integrity.
- **Prevent Liquid Seepage:** Ensure that no liquids seep under the edges of the membrane, as this could damage the underlying electronic components.
- **Periodic Inspection:** Periodically inspect the membrane for any signs of wear, peeling, cracks, or fading symbols. If significant wear is observed, consider replacing the membrane to maintain clear visibility of controls and proper

functionality.

TROUBLESHOOTING

If you encounter issues with your Fagor Keyboard Membrane, consider the following common problems and solutions:

- **Buttons Unresponsive:**
 - Ensure the combined damper unit is powered on and properly connected.
 - Check if the membrane is properly seated and adhered to the control panel without any lifted edges.
 - If individual buttons remain unresponsive, the underlying switch might be faulty, or the membrane's conductive layer could be damaged.
- **Symbols Faded or Peeling:**
 - This is typically a sign of normal wear and tear or exposure to inappropriate cleaning agents. For optimal usability, the membrane should be replaced.
- **General Malfunctions After Replacement:**
 - If the damper exhibits unusual behavior immediately after membrane replacement, re-check the installation steps to ensure everything is correctly aligned and secured.
 - If issues persist, it is recommended to consult a qualified technician or Fagor customer support.

SPECIFICATIONS

Attribute	Detail
Application	Electric Combined Damper
Width	160 mm
Length	670 mm
Manufacturer	Fagor
ASIN	B01EJB4WBI
Manufacturer Reference	4251188756210
First Available Date	August 14, 2016

WARRANTY AND SUPPORT

For specific warranty terms and conditions related to your Fagor Keyboard Membrane, please refer to the documentation provided with your original combined damper unit or contact Fagor customer service directly.

If you require technical assistance, have questions about installation, or need to report a defect, please reach out to Fagor's official support channels. Be prepared to provide your product model number (HEI-10-21, HEI-20-21) and purchase details for efficient service.

You can find contact information for Fagor support on their official website or through your product's main documentation.

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