

Makita BO6050J

Makita BO6050J 150mm Eccentric Rotary Sander User Manual

Model: BO6050J

[Introduction](#)[Safety](#)[Overview](#)[Setup](#)[Operating](#)[Maintenance](#)[Troubleshooting](#)[Specifications](#)[Warranty](#)

1. INTRODUCTION

This manual provides essential information for the safe and effective operation, maintenance, and troubleshooting of your Makita BO6050J 150mm Eccentric Rotary Sander. Please read this manual thoroughly before using the tool to ensure proper handling and to prevent injury or damage.

The Makita BO6050J offers two distinct modes: a single orbital mode for fine finishing tasks and an orbital with rotary sanding mode for intensive sanding or polishing. Its design features a low circumference for good grip and an ergonomic palm handle, enhancing user comfort and control. The soft start function ensures a smooth, jerk-free start, contributing to increased safety. Electronic speed control maintains constant speed under load, and the electronic rotation speed adjustment allows precise control over orbital motion. The tool also features a convenient tool-free tray change mechanism and can be connected to a vacuum cleaner for efficient dust extraction.

2. SAFETY INFORMATION

Always observe basic safety precautions to reduce the risk of fire, electric shock, and personal injury when operating power tools.

- **Work Area Safety:** Keep your work area clean and well-lit. Cluttered or dark areas invite accidents. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which may ignite the dust or fumes.
- **Electrical Safety:** Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock. Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- **Personal Safety:** Always wear eye protection. Use safety glasses, goggles, or a face shield. Wear hearing protection when operating noisy tools. Dress properly. Do not wear loose clothing or jewelry. Keep your hair,

clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.

- **Tool Use and Care:** Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed. Disconnect the plug from the power source and/or remove the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- **Dust Extraction:** When using the sander, always connect it to a suitable dust extraction system to minimize dust exposure. Dust generated from sanding can be harmful to health.

3. PRODUCT OVERVIEW

The Makita BO6050J is a robust eccentric rotary sander designed for a wide range of sanding and polishing applications. Below is an image of the product and its key components.



Figure 3.1: Makita BO6050J Eccentric Rotary Sander and its accompanying carrying case. The sander features a teal and black body with a large sanding pad and an auxiliary handle.

Key Features:

- **Power:** 750 W
- **No-load Rotation Speed:** 1,600-6,800 rpm
- **Orbit:** 5.5 mm
- **Polishing Vibration Level:** 3 m/s²
- **Two Sanding Modes:** Single orbital for fine work, orbital and rotary for intensive tasks.
- **Ergonomic Design:** Low circumference and ergonomic palm handle for comfortable grip.

- **Soft Start:** Ensures smooth tool activation.
- **Electronic Speed Control:** Maintains constant speed and allows adjustment.
- **Tool-Free Tray Change:** Quick and easy sanding pad replacement.
- **Dust Extraction Port:** Connects to a vacuum cleaner for clean operation.

4. SETUP

4.1 Attaching the Sanding Pad

1. Ensure the sander is unplugged from the power source.
2. Select the appropriate 150mm sanding pad for your application. The pad should have hook-and-loop backing.
3. Align the holes on the sanding pad with the holes on the sander's backing plate.
4. Press the sanding pad firmly onto the backing plate until it is securely attached. The hook-and-loop system will hold it in place.

4.2 Connecting to Dust Extraction

1. Locate the dust extraction port on the sander.
2. Connect a suitable vacuum cleaner hose to the dust extraction port. Ensure a snug fit to maximize dust collection efficiency.
3. Turn on the vacuum cleaner before starting the sander for optimal dust management.

5. OPERATING INSTRUCTIONS

5.1 Powering On/Off

- To turn the sander ON, press the power switch. The soft start feature will ensure a gradual ramp-up to the selected speed.
- To turn the sander OFF, release or press the power switch again, depending on the switch type.

5.2 Selecting Sanding Mode

The Makita BO6050J features a mode selector to switch between orbital and eccentric rotary sanding.



Figure 5.1: Close-up view of the mode and speed adjustment dial on the Makita BO6050J. The dial allows selection between orbital and eccentric rotary modes, and adjustment of the rotation speed.

- **Single Orbital Mode:** Use this mode for fine finishing, light sanding, or polishing tasks. This mode provides a smooth, swirl-free finish.
- **Orbital and Rotary Sanding Mode:** Engage this mode for intensive material removal, rough sanding, or aggressive polishing. This mode combines orbital motion with rotary action for faster results.
- Refer to the markings on the tool to select the desired mode using the mode selector switch/dial.

5.3 Adjusting Speed

The sander is equipped with electronic speed control for constant speed and adjustable rotation speed/orbital motion.

- Use the speed adjustment dial (often integrated with the mode selector) to set the desired RPM.
- Lower speeds are suitable for delicate work, polishing, or when working with heat-sensitive materials.
- Higher speeds are ideal for rapid material removal on robust surfaces.

5.4 Sanding Technique



Figure 5.2: The Makita BO6050J Eccentric Rotary Sander being used by a person to sand a wooden cabinet. The sander is connected to a dust extraction system, visible in the background.

- Always hold the sander firmly with both hands, utilizing the ergonomic palm handle and auxiliary handle.
- Place the sanding pad flat on the workpiece before turning the tool on.
- Apply light, even pressure. Let the tool do the work; excessive pressure can reduce efficiency and damage the workpiece or tool.
- Move the sander in smooth, overlapping passes across the surface. Avoid dwelling in one spot to prevent gouging.
- When finished, lift the sander from the workpiece before turning it off.

6. MAINTENANCE

Regular maintenance ensures the longevity and optimal performance of your Makita BO6050J sander.

6.1 Cleaning

- Always unplug the tool before cleaning.
- Use a soft cloth to wipe down the exterior of the tool. Do not use harsh chemicals or abrasive cleaners.
- Regularly clear dust from the ventilation openings to prevent overheating. Use compressed air if available, ensuring eye protection.
- Clean the dust extraction port and hose regularly to maintain efficient dust collection.

6.2 Sanding Pad Replacement

The sanding pad (backing plate) can be replaced if it becomes worn or damaged, affecting the adhesion of sanding discs.

- Ensure the tool is unplugged.

- The Makita BO6050J features a tool-free tray change. Consult your tool's specific instructions for releasing the old pad. This typically involves a lever or twist mechanism.
- Remove the old pad.
- Align the new pad with the mounting points and secure it until it clicks into place or is firmly attached.

7. TROUBLESHOOTING

Refer to the table below for common issues and their potential solutions.

Problem	Possible Cause	Solution
Sander does not start.	No power supply. Power switch faulty.	Check power cord and outlet. Contact authorized service center.
Poor sanding performance.	Worn sanding disc. Incorrect sanding mode/speed. Excessive pressure.	Replace sanding disc. Select appropriate mode and speed for the task. Apply lighter, even pressure.
Excessive vibration.	Damaged sanding pad/backing plate. Improperly attached sanding disc.	Inspect and replace sanding pad if damaged. Re-attach sanding disc, ensuring it is centered and flat.
Dust collection is poor.	Dust bag/canister full. Clogged dust port/hose. Loose connection to vacuum.	Empty dust bag/canister. Clear any blockages in the port or hose. Ensure a tight connection to the vacuum cleaner.
Tool overheats.	Blocked ventilation openings. Continuous heavy use.	Clean ventilation openings. Allow tool to cool down. Reduce load or take breaks during extended use.

8. TECHNICAL SPECIFICATIONS

Attribute	Value
Brand	Makita
Model Number	BO6050J
Power	750 Watts
Voltage	240 Volts
Power Source	AC/DC (Wired)
Maximum Rotational Speed	6800 RPM
Orbit Diameter	5.5 mm
Cutting Diameter / Assembled Diameter	150 Millimeters
Item Weight	5 Kilograms (approx. 11 pounds)
Product Dimensions (L x W x H)	12.99"L x 6.1"W x 5.71"H
Grit Type	Thick
Material	PVC
Color	Blue
UPC	088381804592
Manufacturer	Makita

9. WARRANTY AND SUPPORT

Makita power tools are manufactured under strict quality control and inspection standards. For specific warranty details, please refer to the warranty card included with your product or visit the official Makita website. Keep your purchase receipt as proof of purchase for warranty claims.

For technical support, service, or to locate an authorized service center, please contact Makita customer service or visit their official website. Do not attempt to repair the tool yourself, as this may void the warranty and pose safety risks.

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