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Model: 216522315

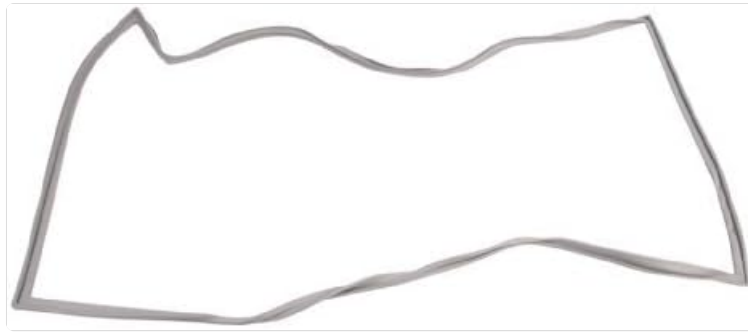
INTRODUCTION

This manual provides essential information for the installation, maintenance, and troubleshooting of the Arctic Air 216522315 Door Gasket. This component is designed to ensure a proper seal for compatible refrigeration units, maintaining optimal temperature and energy efficiency. Please read these instructions carefully before proceeding with installation or maintenance.

INSTALLATION

Proper installation of the door gasket is crucial for its performance. Follow these general steps for replacing an existing gasket:

1. **Preparation:** Ensure the refrigeration unit is powered off and unplugged for safety. Clear the area around the door.
2. **Gasket Removal:** Carefully pull the old gasket away from the door frame. Gaskets are typically held in place by a retaining channel or screws. Note how the old gasket was installed to aid in new gasket placement.
3. **Clean the Channel:** Thoroughly clean the gasket channel or mounting area on the door. Remove any debris, adhesive residue, or dirt that could prevent a proper seal.
4. **New Gasket Placement:** Begin by aligning one corner of the new Arctic Air 216522315 Door Gasket with the corresponding corner on the door. Press the gasket firmly into the retaining channel, working your way around the perimeter of the door. Ensure the gasket is seated evenly and securely.
5. **Secure the Gasket:** If the gasket uses screws, re-insert and tighten them. For push-in gaskets, ensure all edges are fully inserted into the channel.
6. **Check the Seal:** Once installed, close the door and check for any gaps or areas where the gasket is not sealing properly. Adjust as necessary. A common test is to place a piece of paper between the door and the frame and try to pull it out; if it slides out easily, the seal is not tight enough in that area.
7. **Power On:** Plug the unit back in and restore power.



This image displays the Arctic Air 216522315 Door Gasket, a flexible, grey-colored seal designed to fit around a door frame. It is shown in an uninstalled, flattened state, illustrating its approximate rectangular shape with rounded corners and slight undulations along its edges, indicating its pliable nature.

MAINTENANCE

Regular maintenance of your door gasket will extend its lifespan and ensure continued efficiency:

- **Cleaning:** Periodically clean the gasket with a mild soap and water solution. Use a soft cloth to wipe away any food spills, dirt, or mold. Rinse thoroughly and dry completely. Avoid abrasive cleaners or harsh chemicals, as these can damage the gasket material.
- **Inspection:** Regularly inspect the gasket for signs of wear, tears, cracks, or hardening. A damaged gasket will compromise the seal and lead to energy loss.
- **Alignment Check:** Ensure the gasket remains properly seated in its channel and that the door closes without pinching or misaligning the gasket.

TROUBLESHOOTING

If you experience issues with your refrigeration unit's seal, consider the following:

- **Air Leaks:** If cold air is escaping, or warm air is entering, the gasket may be damaged, improperly installed, or hardened. Perform the paper test mentioned in the installation section to identify specific leak points.
- **Condensation/Frost Buildup:** Excessive condensation or frost inside the unit, especially near the door, often indicates a poor door seal. Inspect the gasket for gaps or damage.
- **Door Not Closing Properly:** If the door does not close tightly or springs open, the gasket might be misaligned, swollen, or stiff. Try gently warming a stiff gasket with a hairdryer on a low setting to make it more pliable, then reshape it.
- **Gasket Damage:** Visible tears, cracks, or significant hardening mean the gasket needs replacement.

SPECIFICATIONS

Attribute	Value
Product Dimensions	18 x 10 x 3 inches
Item Weight	3.6 pounds
ASIN	B018A35FAS
Item Model Number	216522315
Date First Available	May 25, 2016

WARRANTY AND SUPPORT

Specific warranty terms and direct support contact information for the Arctic Air 216522315 Door Gasket are not provided within this document. For warranty inquiries or technical support, please refer to the original documentation supplied with your refrigeration unit or contact Arctic Air directly through their official website or customer service channels.

