

## axion 1023

# axion STIM-PRO Comfort TENS Unit User Manual

Model: 1023



## 1. IMPORTANT SAFETY INFORMATION

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Please read all instructions carefully before using the STIM-PRO Comfort TENS Unit. Failure to follow these instructions could result in injury or device malfunction.

- Do not use if you have a pacemaker, implanted defibrillator, or other implanted metallic or electronic device.
- Do not use on open wounds, rashes, swollen, red, infected, or inflamed skin areas.
- Consult your physician before use if you have epilepsy, heart disease, or are pregnant.
- Keep out of reach of children.
- Statements regarding dietary supplements have not been evaluated by the FDA and are not intended to diagnose, treat, cure, or prevent any disease or health condition.

## 2. PRODUCT OVERVIEW

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The axion STIM-PRO Comfort is a 2-channel Transcutaneous Electrical Nerve Stimulation (TENS) device designed for drug-free pain relief. It features 8 pre-installed programs and adjustable intensity for personalized treatment.



The STIM-PRO Comfort TENS Unit with included electrode pads.



Super easy to use with 8 pre-installed programs for the most popular/common types of pain

4-level timer (15min, 30min, 60min and continuous)

Continuous intensity adjustment up to 80mA for a comfortable, powerful pain treatment

The device features an easy-to-use interface with 8 pre-installed programs and a 4-level timer (15, 30, 60 minutes, and continuous).



**2-channel TENS machine**  
for the use of up to 4 electrodes  
simultaneously

**Convenient belt clip**  
for secure attachment and  
hands-free operation

**Certified medical device**  
for Over-the-counter use

The back of the device includes a convenient belt clip for hands-free use and is certified as a medical device for over-the-counter use.

## Key Features:

- **2-Channel Device:** Allows for the use of up to 4 electrodes simultaneously.
- **8 Pre-installed Programs:** Designed for various pain types, offering simple and intuitive operation.
- **Adjustable Intensity:** Continuous intensity adjustment up to 80mA for comfortable and effective treatment.
- **Timer Function:** Selectable treatment durations of 15, 30, 60 minutes, or continuous operation.
- **Portable Design:** Compact and lightweight with a belt clip for use at home, work, or on the go.

## 3. SETUP

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### Package Contents:



The package includes the TENS unit, electrode pads, connection cables, a 9V battery, and a storage case.

1. **Install Battery:** Open the battery compartment on the back of the device. Insert the included 9V battery, ensuring correct polarity. Close the compartment securely.
2. **Connect Cables:** Plug the connection cables into the output jacks (A and B) on the top of the TENS unit.
3. **Attach Electrodes:** Connect the electrode pads to the pin connectors on the end of the cables. Ensure a secure connection.

## 4. OPERATING INSTRUCTIONS

### Controls Overview:



1. Intensity control (Channel 1 & 2 ON/OFF), 2. Activity display (Channel 1 = A, Channel 2 = B), 3. Program selection, 4. Time setting.

1. **Prepare Skin:** Ensure the skin where electrodes will be placed is clean, dry, and free of oils or lotions.
2. **Place Electrodes:** Apply the electrode pads firmly to the desired treatment area. Refer to the diagram below for common placement suggestions. Ensure electrodes are not touching each other.





## DRUG-FREE AND TARGETED PAIN RELIEF

The STIM-PRO Comfort offers long-lasting pain relief, even for persistent pain. It can be used for a variety of pain types, such as in the neck, back, shoulder, arms, and more.

Electrode placement for various body areas for drug-free and targeted pain relief.

3. **Turn On Device:** Rotate the intensity control knob (1) clockwise to turn on the device.
4. **Select Program:** Press the 'PROGRAM' button (3) to cycle through the 8 pre-installed programs. The selected program will be indicated on the display (2).
5. **Set Timer:** Press the 'TIMER' button (4) to select the desired treatment duration: 15 minutes, 30 minutes, 60 minutes, or continuous ('C').
6. **Adjust Intensity:** Slowly rotate the intensity control knob (1) clockwise to increase the intensity to a comfortable level. You should feel a strong, but comfortable, tingling sensation. Do not increase intensity to a painful level.
7. **End Treatment:** Once the treatment time is complete, the device will automatically turn off. To manually stop treatment, rotate the intensity control knob (1) counter-clockwise until the device turns off. Carefully remove the electrodes from your skin.

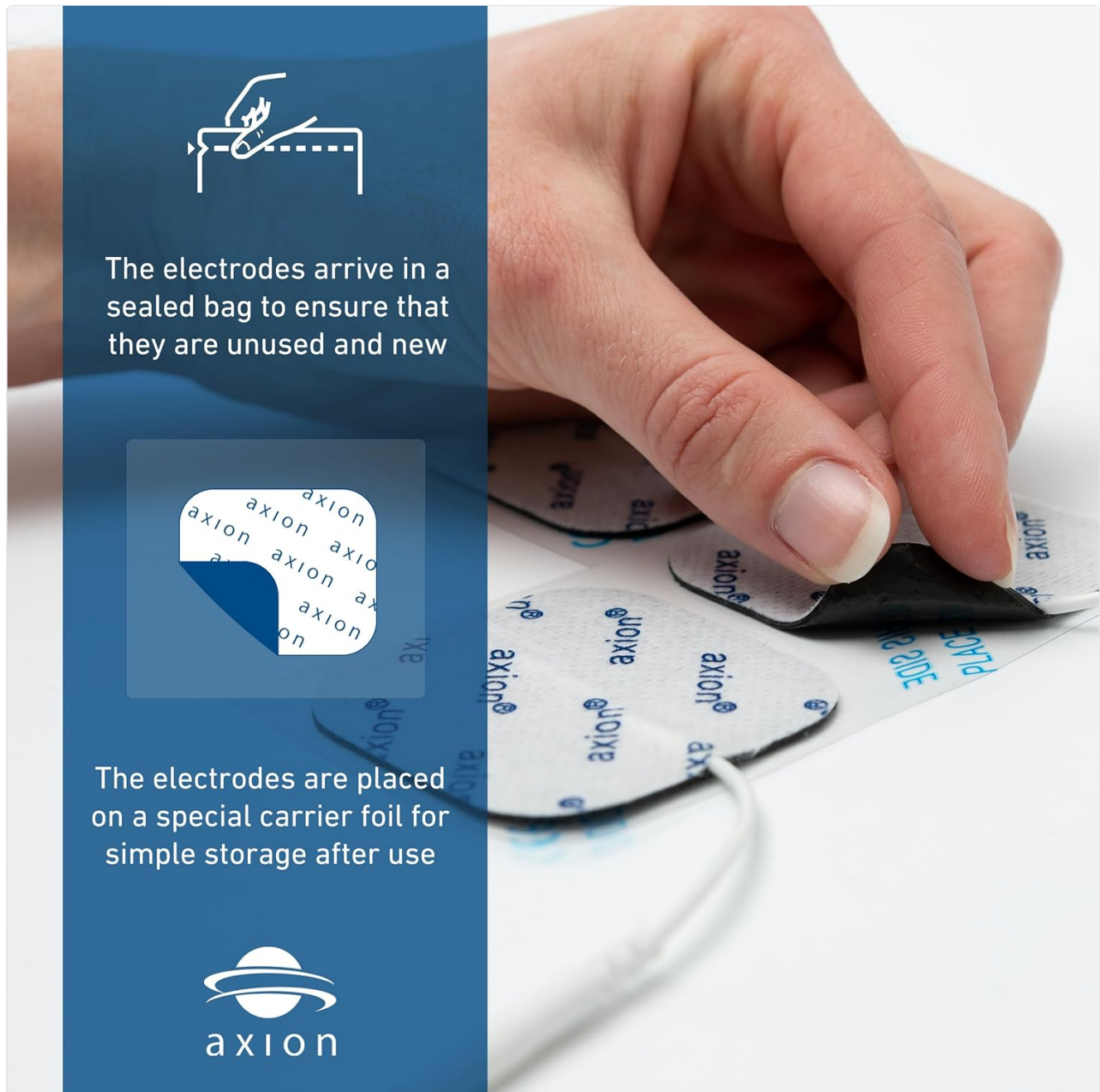
## 5. MAINTENANCE

### Device Care:

- Clean the device with a soft, damp cloth. Do not use abrasive cleaners or immerse the device in water.
- Store the device and accessories in the provided case when not in use.

## Electrode Care:

Proper care extends the life of your electrode pads.



After use, place the electrodes back on their special carrier foil for simple storage and to maintain adhesion.

- After each use, place the electrodes back onto the clear plastic film or carrier foil they came with.
- If electrodes lose their stickiness, gently wipe the adhesive side with a damp cloth (water only) and let them air dry. Do not rub vigorously.
- Replace electrodes when they no longer adhere well to the skin or if they cause discomfort.

## Battery Replacement:

When the display dims or the device does not power on, it's time to replace the 9V battery. Follow the steps in Section 3. Setup to replace the battery.

## 6. TROUBLESHOOTING

Problem	Possible Cause	Solution
Device does not turn on.	Battery is dead or incorrectly installed.	Replace the 9V battery or check its polarity.
No sensation or weak sensation.	Electrodes not properly attached, electrodes are worn out, or intensity is too low.	Ensure electrodes are firmly attached to clean skin. Replace electrodes if worn. Slowly increase intensity.
Sensation is uncomfortable or painful.	Intensity is too high.	Slowly decrease intensity until comfortable.
Electrodes do not stick.	Skin is oily/dirty, or electrodes are worn out.	Clean and dry skin thoroughly before application. Replace electrodes if they have lost adhesion.

## 7. SPECIFICATIONS

- **Model Number:** 1023
- **Product Dimensions:** 8.98 x 2.13 x 7.64 inches; 1.06 Pounds
- **Power Source:** 1 x 9V battery (included)
- **Channels:** 2 independent channels
- **Programs:** 8 pre-installed TENS programs
- **Intensity:** Continuously adjustable, 0 - 80 mA
- **Timer:** 15, 30, 60 minutes, and continuous operation
- **Manufacturer:** Axion USA LLC

## 8. WARRANTY AND SUPPORT

For warranty information, please refer to the documentation included with your purchase or visit the official axion website. For technical support or further assistance, please contact axion customer service directly.

**Contact Information:** Please refer to the contact details provided on the product packaging or the official axion website for the most up-to-date support information.



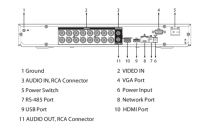
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## AXION STIM-PRO Eco: Ihr Leitfaden zur Schmerzlinderung

Das AXION STIM-PRO Eco ist ein fortschrittlicher 2-Kanal-Nervenstimulator zur symptomatischen Linderung von akuten, chronischen und hartnäckigen Schmerzen. Dieses Handbuch bietet detaillierte Anleitungen zur sicheren und effektiven Nutzung.



## DVR/NVR Back Panel Connections Explained

A detailed guide to the various ports and connections on the back panel of a DVR/NVR system, including video inputs, audio connections, power, network, USB, and display outputs.



[Singer SP-1023 LED Wireless Microphone Speaker Instruction Manual](#)

Instruction manual for the Singer SP-1023 LED Wireless Microphone Speaker by Bass JaXX,  
detailing setup, operation, features, and safety guidelines.



## NEC Electra Elite IPK Features and Specifications Manual - Comprehensive Guide

Explore the comprehensive features and detailed specifications of the NEC Electra Elite IPK telecommunication system. This manual covers installation, programming, and operational aspects for businesses.



[Visioneer Rabbit PC30dwn User Guide: Setup, Operation, and Maintenance](#)

Comprehensive user guide for the Visioneer Rabbit PC30dwn, covering setup, installation, printing, copying, maintenance, troubleshooting, and regulatory information.