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› [Master-Bilt](#) /

› [MASTER-BILT 02-150197 Condensate Drain Pan Fitting Instruction Manual](#)

## Master-Bilt 02-150197

# MASTER-BILT 02-150197 Condensate Drain Pan Fitting Instruction Manual

Model: 02-150197 | Brand: Master-Bilt

## INTRODUCTION

This manual provides detailed instructions for the proper installation, function, and maintenance of the Master-Bilt 02-150197 Two Part Grey Plastic Condensate Drain Pan Fitting. This component is designed for use in refrigeration systems, specifically with freezer parts and accessories, to manage condensate drainage effectively. Please read these instructions thoroughly before installation or use to ensure optimal performance and longevity of the product.

## PRODUCT OVERVIEW

The Master-Bilt 02-150197 is a two-part grey plastic fitting designed to connect a condensate drain pan to a drainage system. Its primary function is to facilitate the removal of condensed water from refrigeration units, preventing water accumulation and potential damage. The two-part design allows for secure attachment and sealing.



**Figure 1:** Master-Bilt 02-150197 Condensate Drain Pan Fitting. This image displays the grey plastic fitting, showing its conical shape and the wider flange at one end, designed for secure attachment and efficient condensate drainage.

## INSTALLATION INSTRUCTIONS

Follow these steps for proper installation of the condensate drain pan fitting:

- Safety First:** Ensure the refrigeration unit is disconnected from its power source before beginning any installation or maintenance.
- Identify Drain Pan:** Locate the condensate drain pan on your refrigeration unit. This fitting is designed to connect to an opening in the pan.
- Prepare Opening:** Ensure the drain pan opening is clean and free of debris. The fitting should sit snugly.
- Insert Fitting:** Insert the narrower, tapered end of the fitting into the designated drain hole in the condensate pan. The wider flange should rest against the pan's surface.
- Secure Connection:** If the fitting is a two-part design, ensure both parts are securely fastened together, typically by threading or a compression fit, to create a watertight seal. Apply a suitable sealant (e.g., silicone, if recommended by the refrigeration unit manufacturer) around the flange for an enhanced seal, if necessary.
- Connect Drainage Line:** Attach the appropriate drainage hose or pipe to the outlet of the fitting. Ensure this connection is also secure and watertight to prevent leaks.
- Test for Leaks:** After installation, reconnect power to the refrigeration unit and monitor the drain pan and fitting for any signs of leaks during operation.

*Note: Always refer to the specific service manual for your refrigeration unit for any additional installation requirements or recommendations.*

## FUNCTION

Once installed, the Master-Bilt 02-150197 fitting serves as the critical interface for draining condensate from the refrigeration unit's evaporator coil. As the unit operates, moisture in the air condenses on the cold coil, drips into the drain pan, and then flows through this fitting into the external drainage system. Proper function ensures that water does not overflow the pan, which could lead to water damage or operational issues within the refrigeration equipment.

## MAINTENANCE

Regular maintenance of the condensate drain system is crucial for preventing blockages and ensuring efficient operation.

- Routine Inspection:** Periodically inspect the fitting and the entire drain line for any signs of cracks, damage, or blockages.
- Cleaning:** Clean the drain pan and fitting regularly to remove algae, mold, or debris that can accumulate and cause clogs. A mild detergent and warm water solution can be used. Ensure all cleaning agents are thoroughly rinsed away.
- Clear Blockages:** If a blockage is suspected, carefully disconnect the drainage line and clear any obstructions from the fitting and the line. Do not use sharp objects that could damage the plastic.
- Check for Leaks:** After any cleaning or maintenance, re-check all connections for leaks.

## TROUBLESHOOTING

Problem	Possible Cause	Solution
Water overflowing from drain pan	Clogged drain fitting or line; improper installation; damaged fitting.	Inspect and clear any blockages in the fitting and drain line. Ensure the fitting is securely installed and sealed. Replace if damaged.
Water leaking around fitting	Loose connection; inadequate sealant; damaged fitting.	Tighten connections. Apply appropriate sealant if needed. Replace fitting if cracked or broken.
Slow drainage	Partial blockage in fitting or line; buildup of slime/algae.	Clean the fitting and drain line thoroughly to remove any obstructions or biological growth.

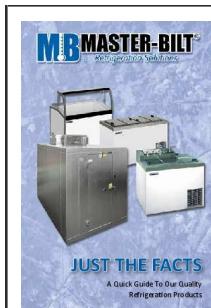
## SPECIFICATIONS

- **Model:** 02-150197
- **Material:** Plastic
- **Color:** Grey
- **Type:** Two-Part Condensate Drain Pan Fitting
- **Dimensions (L x W x H):** Approximately 7 x 7 x 7 inches (Product dimensions, not fitting specific)
- **Item Weight:** Approximately 16 ounces (1 Pound)
- **Brand:** Master-Bilt
- **Manufacturer:** MASTER-BILT REFRIG SOLUTIONS

## WARRANTY AND SUPPORT

For specific warranty information regarding the Master-Bilt 02-150197 condensate drain pan fitting, please refer to the documentation provided with your original refrigeration unit or contact Master-Bilt customer support directly. Support contact details can typically be found on the manufacturer's official website or within your refrigeration unit's user manual.

For technical assistance or replacement parts, please contact an authorized Master-Bilt service provider.



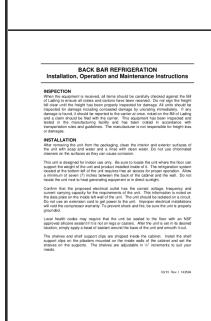
## [Master-Bilt Refrigeration Products: Just The Facts - Product Guide](#)

Explore Master-Bilt's comprehensive range of commercial refrigeration solutions, including display merchandisers, walk-in coolers and freezers, and advanced refrigeration systems. This guide provides essential product facts and specifications.



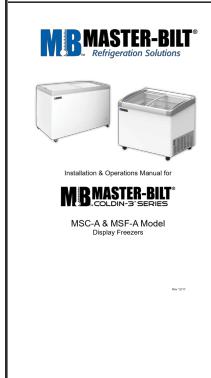
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Explore the Master-Bilt Split-Pak A2L™ Remote Refrigeration Systems, engineered for efficiency, easy setup, and performance in high-temperature environments. This document details condensing units, evaporator coils, LogiTemp electronic controller systems, and model number guides.



## [Master-Bilt Back Bar Refrigeration: Installation, Operation, and Maintenance Guide](#)

Comprehensive guide for installing, operating, and maintaining Master-Bilt Back Bar Refrigeration units (BB Series). Includes inspection, installation steps, operation details, maintenance procedures, troubleshooting tips, detailed specifications, and parts lists for both Glass Door and Solid Door models BB59, BB59G, BB69, BB69G, BB79, BB79G, BB95, BB95G.



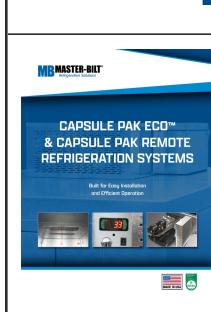
## [Master-Bilt COLDIN-3 Series Display Freezers: Installation and Operations Manual](#)

Comprehensive installation and operations manual for Master-Bilt COLDIN-3 Series MSC-A and MSF-A model display freezers. Covers transportation, installation, operation, storage, defrosting, maintenance, troubleshooting, and safety guidelines.



## [Master-Bilt BILT2SPEC™ Custom Walk-In Coolers & Freezers Specifications](#)

Detailed specifications for Master-Bilt BILT2SPEC™ custom walk-in coolers and freezers, covering standard features, options, approvals, construction, insulation, finishes, doors, installation, maintenance, warranties, and quality assurance for architects and consultants.



## [Master-Bilt Capsule Pak ECO™ and Capsule Pak™ Remote Refrigeration Systems](#)

An overview of Master-Bilt's Capsule Pak ECO™ self-contained and Capsule Pak™ remote refrigeration systems, detailing their features, benefits, and technical specifications for easy installation and efficient operation in commercial refrigeration applications.