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## Moulinex XF634BB1

# Moulinex XF634BB1 Blender Bowl Accessory Instruction Manual

Model: XF634BB1

## INTRODUCTION

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This manual provides instructions for the safe and effective use of your Moulinex XF634BB1 Blender Bowl Accessory. This plastic blender bowl, with a 1.5-liter capacity, is designed to be used exclusively with Moulinex Masterchef food processors, including Gourmet, Gourmet+, and Gourmet Pro models (e.g., QA510110, QA512G10, QA530D10). It is ideal for preparing finely blended soups, purees, creams, compotes, milkshakes, cocktails, and for mixing various liquid batters.



Image showing the Moulinex XF634BB1 plastic blender bowl with its lid and blade assembly.

## IMPORTANT SAFETY INSTRUCTIONS

Please read all instructions carefully before using the blender bowl accessory. Failure to follow these instructions may result in electric shock, fire, or serious injury.

- Always ensure the food processor is unplugged from the power outlet before assembling, disassembling, or cleaning the

blender bowl.

- The blades are extremely sharp. Handle with extreme care during assembly, disassembly, and cleaning to avoid injury.
- Never operate the blender bowl without the lid securely in place.
- Do not exceed the maximum fill line indicated on the blender bowl.
- Avoid placing hands or utensils inside the blender bowl while the food processor is operating.
- This accessory is designed for household use only. Do not use outdoors or for commercial purposes.
- Keep the appliance and its accessories out of reach of children.
- Do not attempt to blend hot liquids that are boiling, as this may cause pressure buildup and potential injury. Allow hot liquids to cool slightly before blending.
- Ensure the blender bowl is correctly attached and locked onto the food processor base before starting operation.

## PACKAGE CONTENTS

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Verify that all components are present and undamaged upon unpacking.

- 1 x Moulinex XF634BB1 Plastic Blender Bowl (1.5L capacity)
- 1 x Detachable Blade Assembly
- 1 x Lid

## SETUP AND ASSEMBLY

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1. **Preparation:** Ensure your Moulinex Masterchef food processor is unplugged from the power outlet.
2. **Install Blades:** Carefully place the detachable blade assembly into the bottom of the blender bowl. Ensure it is seated correctly and securely.
3. **Attach Lid:** Place the lid onto the blender bowl and twist or press down until it is securely locked in position.
4. **Mount Blender Bowl:** Position the assembled blender bowl onto the designated attachment point on your Moulinex Masterchef food processor base. Twist or push down until it clicks into place, indicating it is securely locked. Refer to your food processor's main instruction manual for specific attachment details if needed.



This image illustrates the separate parts of the blender bowl: the plastic jug, the lid, and the removable blade unit, highlighting the ease of disassembly for cleaning.

## OPERATING INSTRUCTIONS

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1. **Add Ingredients:** With the blender bowl securely attached to the food processor base and the blade assembly in place, add your desired ingredients. Do not fill past the maximum level indicator. For best results, cut larger ingredients into smaller,

uniform pieces.

2. **Secure Lid:** Ensure the lid is properly closed and locked before operating.
3. **Power On:** Plug in your Moulinex Masterchef food processor.
4. **Select Speed:** Choose the appropriate speed setting on your food processor for the ingredients you are blending. Start with a lower speed and gradually increase if necessary.
5. **Blend:** Operate the food processor until the desired consistency is achieved. Avoid continuous operation for more than 60 seconds at a time to prevent overheating. Allow a short break between blending cycles.
6. **Switch Off:** Once blending is complete, switch off the food processor and unplug it from the power outlet.
7. **Remove Blender Bowl:** Carefully unlock and remove the blender bowl from the food processor base.

## Recommended Uses:

- Finely blended soups and purees
- Smooth creams and compotes
- Milkshakes and refreshing cocktails
- Mixing liquid batters for pancakes, cakes, and other baked goods

## MAINTENANCE AND CLEANING

Regular cleaning ensures optimal performance and extends the life of your blender bowl accessory.

1. **Unplug:** Always ensure the food processor is unplugged before cleaning.
2. **Disassemble:** Carefully remove the blender bowl from the food processor base. Disassemble the lid and the detachable blade assembly from the bowl.
3. **Wash Components:** Wash the blender bowl, lid, and blade assembly with warm, soapy water. Use a brush for thorough cleaning around the blades, exercising extreme caution due to their sharpness.
4. **Rinse:** Rinse all parts thoroughly under running water to remove any soap residue.
5. **Dry:** Dry all components completely before reassembling or storing. Air drying is recommended.
6. **Storage:** Store the clean and dry blender bowl and its components in a safe place.

**Important:** Never immerse the main food processor base in water or any other liquid. Wipe the base clean with a damp cloth.

## TROUBLESHOOTING

Problem	Possible Cause	Solution
Blender bowl not operating.	<ul style="list-style-type: none"><li>◦ Food processor not plugged in.</li><li>◦ Blender bowl not correctly attached/locked.</li><li>◦ Lid not securely closed.</li></ul>	<ul style="list-style-type: none"><li>◦ Ensure the food processor is plugged into a working power outlet.</li><li>◦ Verify the blender bowl is properly seated and locked onto the food processor base.</li><li>◦ Ensure the lid is securely closed and locked.</li></ul>
Liquid leaking from the blender bowl.	<ul style="list-style-type: none"><li>◦ Lid not properly sealed.</li><li>◦ Blade assembly not correctly installed.</li><li>◦ Overfilling the bowl.</li></ul>	<ul style="list-style-type: none"><li>◦ Check that the lid is firmly closed and locked.</li><li>◦ Ensure the blade assembly is correctly seated and tightened.</li><li>◦ Do not exceed the maximum fill line.</li></ul>

Problem	Possible Cause	Solution
Ingredients not blending smoothly.	<ul style="list-style-type: none"><li>◦ Bowl is overfilled.</li><li>◦ Ingredients are too large or too dense.</li><li>◦ Insufficient liquid.</li></ul>	<ul style="list-style-type: none"><li>◦ Reduce the amount of ingredients.</li><li>◦ Cut ingredients into smaller pieces.</li><li>◦ Add more liquid if the recipe allows.</li></ul>

## SPECIFICATIONS

<b>Model Number</b>	XF634BB1
<b>Capacity</b>	1.5 Liters
<b>Material</b>	Plastic
<b>Compatibility</b>	Moulinex Masterchef Food Processors (Gourmet, Gourmet+, Gourmet Pro)
<b>Features</b>	Detachable blades for easy cleaning
<b>Product Weight</b>	Approximately 99.8 g

## WARRANTY AND SUPPORT

For information regarding warranty coverage, product support, or to purchase replacement parts, please refer to the documentation provided with your Moulinex Masterchef food processor or visit the official Moulinex website. You may also contact Moulinex customer service directly for assistance.

**Moulinex Official Website:** [www.moulinex.com](http://www.moulinex.com)

