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› GROEN Stem for 2" Steam Jacketed Kettle Faucets 9048

Groen 106-1065

GROEN Stem for 2" Steam Jacketed Kettle Faucets 9048 Instruction Manual

Model: 106-1065

INTRODUCTION

This manual provides essential information for the proper installation, operation, and maintenance of the GROEN Stem for 2" Steam Jacketed Kettle Faucets, Model 106-1065. Please read this manual thoroughly before use to ensure safe and efficient operation and to prolong the lifespan of the component.

This stem is designed specifically for 2-inch steam jacketed kettle faucets manufactured by GROEN. It is a critical component for controlling the flow within the faucet assembly.

PRODUCT OVERVIEW



Figure 1: The GROEN Stem for 2" Steam Jacketed Kettle Faucets. This image displays the complete stem assembly, featuring a threaded end for connection, a ribbed grip section, a smooth shaft with an O-ring, and a flat, white, circular head. The stem is primarily metallic with a white plastic or composite head.

The GROEN Stem, part number 9048 (also referenced as 009048), is a replacement component for specific GROEN steam jacketed kettle faucets. It weighs approximately 0.527 lb and is typically white in color for the head portion.

SETUP AND INSTALLATION

Installation of the GROEN Stem requires careful handling and adherence to proper plumbing practices. It is recommended that installation be performed by qualified personnel.

Required Tools:

- Adjustable wrench or appropriate size spanner
- Plumber's tape (PTFE tape) or thread sealant
- Clean cloth

Installation Steps:

1. **Safety First:** Ensure the kettle is completely drained and cooled. Turn off any steam supply to the kettle and associated plumbing lines.
2. **Remove Old Stem:** Carefully unscrew and remove the existing stem from the faucet body. Note the orientation and any washers or seals.
3. **Clean Faucet Body:** Thoroughly clean the interior of the faucet body where the stem seats. Remove any debris, mineral deposits, or old sealant.
4. **Prepare New Stem:** Apply a thin layer of plumber's tape (PTFE tape) or an appropriate thread sealant to the threaded portion of the new GROEN Stem. Ensure the O-ring is properly seated on the stem shaft.
5. **Insert and Tighten:** Carefully insert the new stem into the faucet body. Hand-tighten first, then use an adjustable wrench to gently tighten until snug. Avoid over-tightening, which can damage the stem or faucet body.
6. **Test for Leaks:** Slowly restore steam supply and check for any leaks around the faucet stem. If leaks occur, re-

tighten slightly or re-install the stem, ensuring proper sealant application.

OPERATING INSTRUCTIONS

The GROEN Stem functions as the primary control for the faucet's flow. Its operation is straightforward:

- **Opening the Faucet:** Rotate the stem handle counter-clockwise to open the faucet and allow liquid or steam to flow.
- **Closing the Faucet:** Rotate the stem handle clockwise to close the faucet and stop the flow. Ensure it is fully closed to prevent drips or leaks.
- **Flow Control:** The stem allows for variable flow rates by adjusting the degree of opening.

MAINTENANCE

Regular maintenance ensures the longevity and proper function of your GROEN Stem and faucet assembly.

- **Routine Inspection:** Periodically inspect the stem and faucet for signs of wear, corrosion, or leaks.
- **Cleaning:** Clean the exterior of the stem and faucet regularly with mild soap and water. Avoid abrasive cleaners that could damage the finish or materials.
- **O-Ring Replacement:** The O-ring on the stem is subject to wear over time. If you notice persistent leaks or increased resistance when operating the stem, the O-ring may need replacement. Use only genuine GROEN replacement parts.
- **Lubrication:** If the stem becomes stiff to turn, a food-grade lubricant suitable for plumbing applications can be applied to the O-ring and shaft.

TROUBLESHOOTING

Problem	Possible Cause	Solution
Faucet Leaks from Stem	Worn O-ring; Improperly seated stem; Damaged threads.	Replace O-ring; Re-install stem ensuring proper alignment and sealant; Inspect threads for damage.
Stem is Stiff to Turn	Lack of lubrication; Mineral buildup; Damaged stem or faucet body.	Apply food-grade lubricant; Clean faucet interior; Inspect for damage and replace if necessary.
No Flow or Reduced Flow	Stem not fully open; Obstruction in faucet or kettle outlet.	Ensure stem is fully rotated to open position; Inspect for and clear any blockages.

SPECIFICATIONS

- **Part Number:** 9048 (also 009048)
- **Model Number:** 106-1065
- **Compatibility:** Designed for 2" Steam Jacketed Kettle Faucets (GROEN models: AH-20, AH-40, AH-60, AH-80, DEE/20, DEE/4, DEE/40, DEE/60, DLT20, DLT40, DLT60, DLT80, DL20, DL40, DL60, DL80, DT20, DT40, D20, D40, D60, EE-100, EE-20, EE-40, EE-60, EE-80, FT, MW/D, MW/DT, MW/FT, PT, AH/1-20, AH/1-30, AH/1-40, D-10, D-20, D-40, D-60, D-80, DL-20, DL-40, DL-60, DL-80, D30)
- **Color:** White (head portion)
- **Weight:** Approximately 0.527 lb
- **Material:** Metal shaft with composite/plastic head

WARRANTY AND SUPPORT

For information regarding warranty coverage, technical support, or to purchase genuine replacement parts, please contact GROEN customer service directly. Refer to your original kettle or faucet documentation for specific warranty terms.

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ASIN: B012HKTSMG

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Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

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