



[Manuals.plus](#) /

› [Maxpower](#) /

› Maxpower 347477 Premium V-Belt Instruction Manual

## Maxpower 347477

# Maxpower 347477 Premium V-Belt Instruction Manual

Model: 347477 | Brand: Maxpower

## 1. PRODUCT OVERVIEW

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The Maxpower 347477 Premium V-Belt is engineered for heavy-duty applications, featuring reinforcement with DuPont Kevlar fiber cords. This design enhances durability and resistance to stretching, making it suitable for severe duty cycles and applications involving clutching action, bending, or twisting. The belt is also designed to support heavy loads and backside idler applications, offering heat resistance for prolonged performance.

This specific model measures 1/2 inch in width and 34 inches in length.



Image 1.1: Maxpower 347477 Premium V-Belt, 1/2 inch x 34 inch, packaged.

### Key Features:

- **Size:** 1/2" x 34"
- **Reinforcement:** DuPont Kevlar fiber cords for enhanced strength and durability.
- **Heat Resistance:** Designed to withstand high temperatures.
- **Application:** Suitable for outdoor power equipment and industrial machinery.
- **Flexibility:** Features a drier fabric cover for increased flexibility.

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◀ Reinforced with **DUPONT™**  
**Kevlar®** fiber cords

◀ **Fabric cover for increased flexibility**

◀ **Heat resistant**

◀ **Designed for heavy duty application**



Image 1.2: Visual representation of Maxpower V-Belt key features.

## 2. SETUP AND INSTALLATION

Proper belt selection and installation are crucial for optimal performance and longevity. Always refer to your equipment's specific service manual for detailed instructions and safety precautions before attempting any belt replacement.

### 2.1. Selecting the Correct Belt Size

If you are replacing an existing belt and the size is unknown or unreadable, follow these steps to measure the required length and width:

1. **Step 1: Gather Materials.** Obtain the old belt (if available), a piece of string, and a tape measure.
2. **Step 2: Measure Circumference.** Wrap the string around the circumference of the old belt. If the old belt is broken, route the string around the pulleys on your equipment to determine the required length.
3. **Step 3: Determine Length.** Measure the length of the string with a tape measure. This measurement corresponds to the belt's length.
4. **Step 4: Measure Width.** Measure the width of the old belt with a tape measure. This measurement corresponds to the belt's width.

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## MEASURING BELTS

### STEP 1



GRAB BELT, STRING  
AND TAPE MEASURE

### STEP 2



WRAP STRING AROUND  
CIRCUMFERENCE OF BELT

### STEP 3



MEASURE STRING WITH TAPE  
MEASURE TO FIND LENGTH

### STEP 4



MEASURE BELT WITH TAPE  
MEASURE TO FIND WIDTH

Image 2.1: Guide for accurately measuring V-belts.

## 2.2. Installation Procedure (General Guidelines)

- **Safety First:** Ensure the equipment is turned off, disconnected from power, and all moving parts have stopped. Engage parking brakes if applicable.
- **Access:** Locate the belt drive system. This may require removing guards or covers.
- **Relieve Tension:** If your equipment has a tensioning mechanism, relieve the tension on the old belt.
- **Remove Old Belt:** Carefully remove the old belt from the pulleys. Note its routing path.
- **Inspect Pulleys:** Check pulleys for wear, damage, or debris. Clean them thoroughly.
- **Install New Belt:** Route the new Maxpower V-belt around the pulleys exactly as the old one was installed. Do not force the belt onto pulleys; use the tensioning mechanism to create slack if needed.
- **Adjust Tension:** Adjust the belt tension according to your equipment manufacturer's specifications. Proper tension is critical; too loose can cause slipping, too tight can cause premature wear on the belt and bearings.
- **Reassemble:** Reinstall any guards or covers removed during the process.
- **Test:** Slowly operate the equipment to ensure the belt is tracking correctly and functioning without issues.

### 3. OPERATING GUIDELINES

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Once installed, the Maxpower Premium V-Belt requires minimal operational considerations. However, adhering to general best practices can extend its lifespan and ensure efficient power transmission.

- **Avoid Overloading:** Do not exceed the load capacity recommended by your equipment manufacturer. Excessive loads can stress the belt and lead to premature failure.
- **Smooth Engagement:** Engage clutches and power take-offs smoothly to prevent sudden shock loads on the belt.
- **Regular Inspection:** Periodically check the belt during operation (when safe to do so) for any signs of slipping, unusual noise, or misalignment.
- **Environmental Factors:** While the Maxpower V-belt is heat resistant, extreme temperatures or exposure to harsh chemicals can still affect its performance and lifespan.

### 4. MAINTENANCE

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Regular maintenance helps ensure the longevity and reliability of your Maxpower V-belt.

- **Cleanliness:** Keep the belt and pulleys free from dirt, grease, oil, and other debris. Contaminants can cause slipping and accelerate wear.
- **Tension Check:** Periodically check and adjust belt tension according to your equipment's specifications. A loose belt will slip, causing heat buildup and wear. A too-tight belt will strain bearings and the belt itself.
- **Alignment:** Ensure pulleys are properly aligned. Misalignment causes uneven wear and reduces belt life.
- **Inspect for Wear:** Regularly inspect the belt for signs of wear such as cracks, fraying, glazing, or missing sections. Replace the belt if any significant wear is observed.
- **Storage:** If storing the equipment for an extended period, consider relieving belt tension to prevent permanent stretching or deformation. Store spare belts in a cool, dry place away from direct sunlight and chemicals.

### 5. TROUBLESHOOTING

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This section addresses common issues that may arise with V-belts and their potential solutions.

Problem	Possible Cause	Solution
Belt Slipping	Incorrect tension (too loose), glazed belt, oil/grease on belt/pulleys, worn pulleys, excessive load.	Adjust tension, clean belt/pulleys, replace worn pulleys, reduce load.
Excessive Noise (Squealing/Chirping)	Incorrect tension, misalignment, worn belt, worn bearings.	Adjust tension, check and correct pulley alignment, replace belt, inspect bearings.
Premature Belt Wear/Breakage	Incorrect tension (too tight or too loose), misalignment, worn pulleys, foreign objects, shock loads, incorrect belt type.	Adjust tension, correct alignment, replace worn pulleys, remove obstructions, ensure smooth engagement, verify correct belt type.

Problem	Possible Cause	Solution
Belt Turns Over in Pulley Groove	Incorrect tension, worn pulley grooves, foreign material in groove, incorrect belt type.	Adjust tension, replace worn pulleys, clean grooves, ensure correct belt type.

## 6. SPECIFICATIONS

Detailed specifications for the Maxpower 347477 Premium V-Belt:

- **Model Number:** 347477
- **Brand:** Maxpower
- **Material:** Kevlar (Reinforced with DuPont Kevlar fiber cords)
- **Product Dimensions (Length x Width):** 34 inches x 0.5 inches (1/2")
- **Belt Style:** V-Belt
- **Item Weight:** Approximately 3.39 ounces
- **Features:** Heat resistant, drier fabric cover for flexibility, designed for heavy-duty applications.

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## PREMIUM V-BELT

▶ Length: 34"

▶ Width: 1/2"



The image shows a Maxpower Premium V-Belt with a black and yellow label. The label features the Maxpower logo, the text 'PREMIUM V-BELT', 'Reinforced with DuPont™ Kevlar®', '1/2" V-BELT', and '1/2" x 34"'. A barcode and the model number '347477' are also visible on the label. The belt is shown in a loop, and the background is a green gradient.

347477

Image 6.1: Maxpower Premium V-Belt highlighting length and width specifications.

## 7. WARRANTY AND SUPPORT

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For specific warranty information regarding your Maxpower 347477 Premium V-Belt, please refer to the packaging or contact Maxpower customer support directly. Maxpower is committed to providing quality products and assistance.

**Contact Information:**

- **Brand Website:** [Visit the Maxpower Store on Amazon](#)
- For further assistance, please consult your product's original purchase documentation or the official Maxpower website.