

APS IB-F5211A

APS Running Boards IB-F5211A Instruction Manual

Model: IB-F5211A

For Ford F150 F250LD 1997-2003 Regular Cab (Including 2004 Heritage)

1. INTRODUCTION

This manual provides detailed instructions for the installation, operation, and maintenance of your APS IB-F5211A 5-inch stainless steel running boards. Please read this manual thoroughly before beginning installation to ensure proper fitment and safe use. Retain this manual for future reference.

The APS running boards are designed to provide a secure and comfortable step for vehicle entry and exit, while enhancing the vehicle's appearance. They are constructed from durable 304 stainless steel for corrosion resistance and strength.

2. SAFETY INFORMATION

- Always wear appropriate safety gear, including eye protection, during installation.
- Ensure the vehicle is parked on a level surface with the parking brake engaged before starting any work.
- Do not exceed the maximum weight capacity of 500 pounds for these running boards.
- If you are unsure about any step of the installation process, consult a professional mechanic.
- Keep all fasteners tight. Periodically check and retighten all bolts and nuts.

3. PACKAGE CONTENTS

Verify that all components are present before beginning installation:

- Pair of Side Steps
- Mounting Brackets Kit
- Instruction Manual (this document)

4. VEHICLE COMPATIBILITY

These APS running boards (Model IB-F5211A) are specifically designed for:

- **Ford F150 F250LD 1997-2003 Regular Cab** (2 Full-Size Doors Only)
- Includes 2004 Heritage Regular Cab models.
- **Not compatible** with Lightning Model, SuperCab (Extended Cab), or SuperCrew Cab (Crew Cab) configurations.



THIS PRODUCT IS DESIGNED TO FIT THE MODEL HIGHLIGHTED IN GREEN

Regular Cab (2 Full-Size Doors Only)



SuperCab
(2 Full-Size Doors and 2 Half Size Rear Doors)



SuperCrew Cab
(4 Full-Size Doors)



This image illustrates the compatible Regular Cab (2 Full-Size Doors Only) truck model, highlighted in green, and shows incompatible SuperCab and SuperCrew Cab models with red 'X' marks.

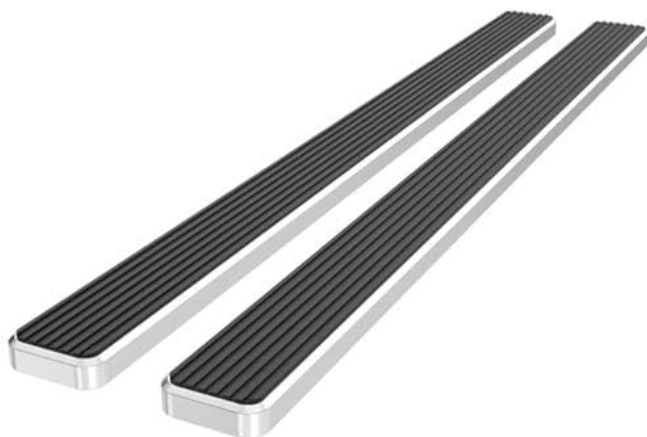
5. SETUP AND INSTALLATION

Installation requires a rocker panel mount and drilling. It is recommended to review the full installation manual PDF for detailed, step-by-step instructions and diagrams.

General Steps:

1. Identify mounting points on the vehicle's rocker panel.
2. Position the mounting brackets and mark drilling locations.
3. Drill necessary holes as per the detailed instructions in the PDF manual.
4. Secure the mounting brackets to the vehicle frame using the provided hardware.
5. Attach the running boards to the installed brackets.
6. Ensure all fasteners are tightened securely.

For a complete guide, please refer to the official Installation Manual PDF [Download Installation Manual \(PDF\)](#)



5"
Wide

Image of the APS running boards installed on a red Ford F-150 truck, showcasing the fit and appearance.



A detailed view of the installed running board, highlighting the 5-inch wide corrugated non-slip step pad.

Product Overview Video

Your browser does not support the video tag.

This video provides a general overview of the APS Stainless Steel Running Boards, demonstrating their design and features.

6. OPERATING INSTRUCTIONS

The APS running boards are designed for straightforward use:

- Use the running board as a stable step to assist in entering and exiting your vehicle.
- Ensure your footing is secure on the corrugated non-slip step pad before applying full weight.
- Avoid standing on the running boards for extended periods or using them as a work platform.

7. MAINTENANCE

Regular maintenance will ensure the longevity and appearance of your running boards:

- **Cleaning:** Clean the running boards regularly with mild soap and water. Avoid abrasive cleaners or harsh chemicals that could damage the polished stainless steel finish or the step pad.
- **Inspection:** Periodically inspect all mounting hardware (bolts, nuts, brackets) for tightness. Retighten any loose fasteners to prevent rattling or detachment.

- **Damage Check:** Check for any signs of damage, corrosion, or wear on the running boards and mounting components. Address any issues promptly.

8. TROUBLESHOOTING

If you encounter issues during or after installation, consider the following:

- **Loose Fit/Rattling:** Recheck all mounting bolts and nuts. Ensure they are tightened to the manufacturer's specifications. Over time, vibrations can cause fasteners to loosen.
- **Difficulty Aligning:** Double-check that the running boards are installed on the correct side of the vehicle (driver vs. passenger) and that brackets are oriented correctly. Refer to the installation manual PDF for detailed diagrams.
- **Unusual Noise:** Inspect for any contact points between the running boards, brackets, and vehicle frame. Adjust as necessary to eliminate rubbing.
- **Corrosion/Discoloration:** Ensure regular cleaning as per the maintenance section. For stainless steel, minor surface rust can often be removed with specialized stainless steel cleaners.

If problems persist, contact APS customer support or a qualified automotive technician.

9. SPECIFICATIONS

Feature	Detail
Brand	APS
Model Number	IB-F5211A
Material	304 Stainless Steel
Exterior Finish	Polished Finish
Color	Silver
Item Dimensions (L x W x H)	51 x 5 x 1.5 inches
Item Weight	34.8 pounds
Weight Limit	500 pounds
Vehicle Service Type	Truck
Automotive Fit Type	Vehicle Specific Fit

Contemporary Design



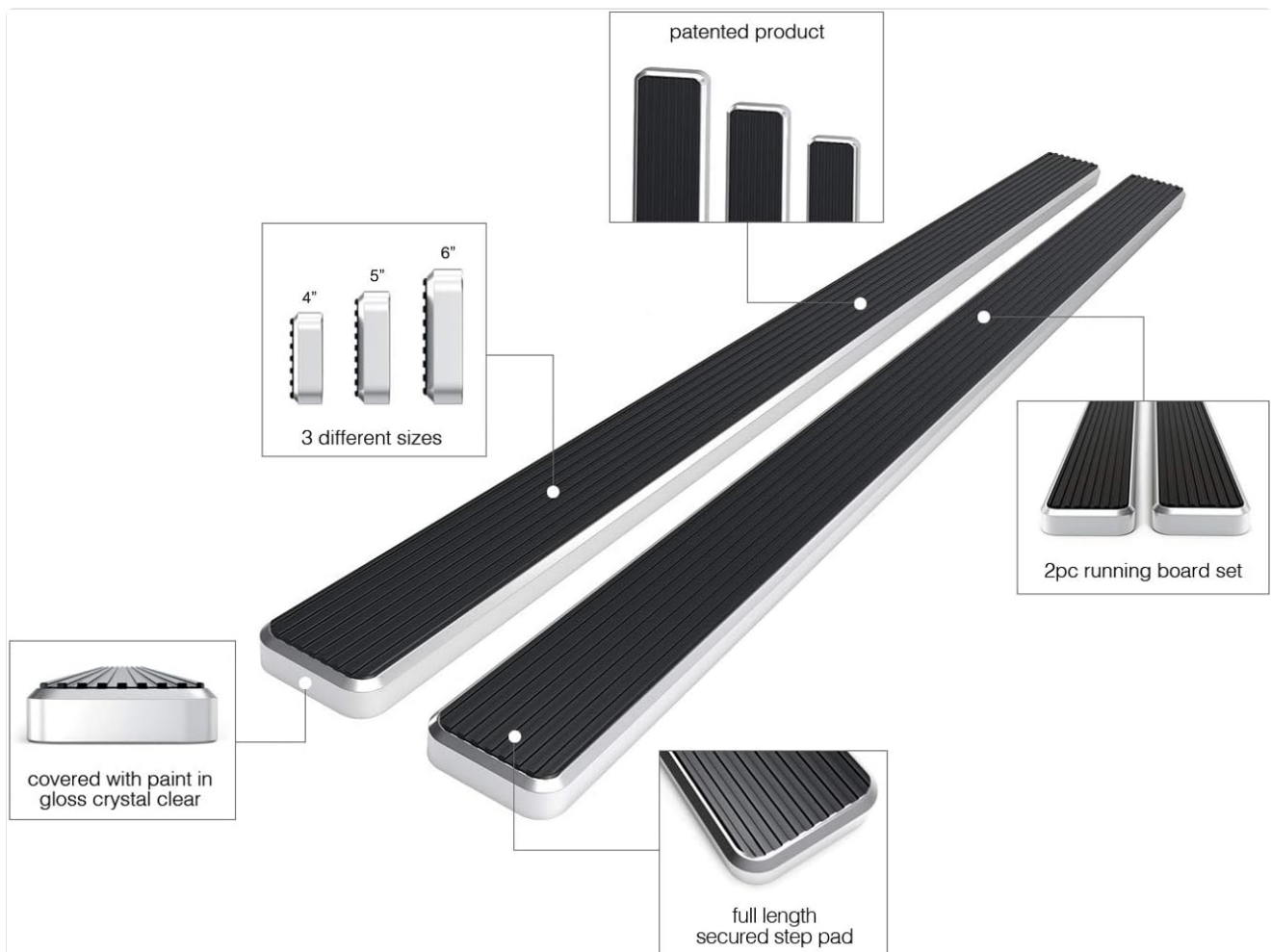
Smart Phone Concept



Polish to Beautiful Hairline Finish



This diagram highlights the 5-inch width and contemporary design of the running boards.



An illustration detailing various features including available sizes, patented design, and the full-length secured step pad.

10. WARRANTY AND SUPPORT

Manufacturer Warranty: These APS running boards come with a Limited 3-Year Warranty from the manufacturer.

EU Spare Part Availability: Spare parts are available for 5 years.

For warranty claims, technical support, or any questions regarding your APS running boards, please contact the seller, AutoMaxStyling, or visit the official APS website for customer service information.

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ASK A QUESTION ABOUT THIS MANUAL

Ask about setup, troubleshooting, compatibility, parts, safety, or missing instructions. Manuals+ will review the question and use this page's manual context to help answer it.

Name

Anonymous

Email

you@example.com

After a successful submission, we securely hash the supplied account or form email before sending it to Microsoft Advertising for conversion attribution. [Privacy details](#).

Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

Submit question