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› [Danfoss 077B0020 Refrigeration Thermostat User Manual](#)

**Danfoss 077B0020**

# Danfoss 077B0020 Refrigeration Thermostat User Manual

Model: 077B0020

## 1. INTRODUCTION

This manual provides essential information for the safe and efficient installation, operation, and maintenance of the Danfoss 077B0020 Refrigeration Thermostat. Please read these instructions carefully before installation and use, and retain them for future reference.

## 2. SAFETY INFORMATION

**WARNING:** Electrical shock hazard. Installation and servicing must be performed by qualified personnel only. Disconnect power before installation or servicing to prevent electrical shock or equipment damage.

- Ensure all local and national electrical codes are followed.
- Do not operate the thermostat with damaged wiring.
- Protect the thermostat from moisture and extreme temperatures outside its operating range.
- This device is designed for specific refrigeration applications. Do not use it for purposes other than its intended use.

## 3. PRODUCT OVERVIEW

The Danfoss 077B0020 is a robust refrigeration thermostat designed for precise temperature control in various refrigeration systems. It features a lightweight design and supports either manual or digital temperature control, operating at 230 Volts. This thermostat is crucial for maintaining optimal temperatures, ensuring the efficiency and longevity of refrigeration units.



Figure 1: Danfoss 077B0020 Refrigeration Thermostat. This image shows the compact design of the thermostat, highlighting its main body and connection points.

## 4. SETUP AND INSTALLATION

Proper installation is critical for the correct functioning and safety of the thermostat. It is recommended that installation be performed by a qualified technician.

- 1. Power Disconnection:** Before beginning any installation, ensure that the main power supply to the refrigeration unit is completely disconnected.
- 2. Mounting Location:** Select a suitable mounting location that is free from excessive vibration, moisture, and direct heat sources. Ensure adequate ventilation around the thermostat.
- 3. Wiring:** Connect the thermostat according to the wiring diagram provided with your specific refrigeration system. Pay close attention to voltage requirements (230 Volts) and ensure all connections are secure and insulated. Refer to the product's technical data sheet for detailed wiring specifications.
- 4. Sensor Placement:** Position the temperature sensor in the area where temperature control is required, ensuring it accurately reflects the desired temperature. Avoid placing the sensor near heat sources or cold air inlets that could provide inaccurate readings.
- 5. Secure Mounting:** Securely mount the thermostat using appropriate fasteners.
- 6. Power Reconnection:** Once installation is complete and all connections are verified, restore power to the refrigeration unit.

## 5. OPERATING INSTRUCTIONS

The Danfoss 077B0020 thermostat allows for temperature regulation within your refrigeration system. Operation may vary slightly depending on whether your specific setup utilizes manual or digital control interfaces.

- Temperature Setting:** Adjust the temperature setting to your desired level. For manual models, this typically involves rotating a dial. For digital models, refer to the specific digital interface instructions of your refrigeration unit.
- Monitoring:** Regularly monitor the temperature within the refrigeration unit to ensure it is maintaining the set point.

- **Cycle Operation:** The thermostat will automatically cycle the refrigeration compressor on and off to maintain the set temperature.

For detailed operational specifics, consult the documentation for the refrigeration appliance in which this thermostat is installed.

## 6. MAINTENANCE

Regular maintenance helps ensure the longevity and optimal performance of your Danfoss thermostat.

- **Cleaning:** Periodically clean the exterior of the thermostat with a soft, dry cloth. Do not use abrasive cleaners or solvents.
- **Inspection:** Annually inspect wiring connections for tightness and signs of wear or corrosion. Ensure the sensor is clean and free from obstructions.
- **Professional Check:** It is recommended to have a qualified technician perform a comprehensive check of the refrigeration system, including the thermostat, at least once a year.

Always disconnect power before performing any maintenance.

## 7. TROUBLESHOOTING

If you experience issues with your Danfoss 077B0020 thermostat, consider the following common troubleshooting steps:

Problem	Possible Cause	Solution
Thermostat not responding	No power, loose wiring, faulty unit.	Check power supply. Inspect wiring connections. If issues persist, contact a qualified technician.
Incorrect temperature reading	Sensor misplacement, dirty sensor, faulty sensor.	Verify sensor placement. Clean the sensor. If problem continues, sensor may need replacement by a technician.
Refrigeration unit runs continuously or not at all	Incorrect temperature setting, thermostat malfunction.	Adjust temperature setting. If the issue persists, the thermostat may be faulty and require professional inspection.

For complex issues or if troubleshooting steps do not resolve the problem, contact a qualified refrigeration technician.

## 8. SPECIFICATIONS

- **Model Number:** 077B0020
- **Brand:** Danfoss
- **Voltage:** 230 Volts
- **Temperature Control Type:** Manual or Digital
- **Special Feature:** Lightweight Design
- **Item Weight:** 2.89 ounces (approx. 81.9 grams)
- **Package Dimensions:** 4.41 x 2.48 x 1.46 inches (approx. 11.2 x 6.3 x 3.7 cm)

## 9. WARRANTY AND SUPPORT

For information regarding warranty coverage and technical support for your Danfoss 077B0020 Refrigeration Thermostat, please refer to the warranty documentation included with your purchase or visit the official Danfoss website. You may also contact your local Danfoss distributor or customer service for assistance.

*Note: Warranty terms and conditions may vary by region and retailer.*

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