

## Manuals+

[Q & A](#) | [Deep Search](#) | [Upload](#)

manuals.plus /

- > [Leitz](#) /
- > [Leitz 5523 Stark NeXXt Flat Clinch Stapler User Manual](#)

## Leitz 5523

# Leitz 5523 Stark NeXXt Flat Clinch Stapler

User Manual

[Overview](#) [Setup](#) [Operating](#) [Maintenance](#) [Troubleshooting](#) [Specifications](#)  
[Warranty](#) [Support](#)

## 1. PRODUCT OVERVIEW

The Leitz 5523 Stark NeXXt Flat Clinch Stapler is a robust and efficient office tool designed for precise stapling. It features advanced Direct Impact Technology for consistent, perfect stapling and a flat clinch mechanism that reduces staple bulk by up to 30%, optimizing space in your documents and files. This stapler is capable of binding up to 40 sheets of paper and is compatible with Leitz 24/6, 24/8, and 26/6 staples.



Image 1.1: Leitz 5523 Stark NeXXt Flat Clinch Stapler shown with compatible staple boxes.

## 2. SETUP AND STAPLE LOADING

Follow these steps to load staples into your Leitz 5523 stapler:

1. **Open the Stapler:** Gently press the release button (if present) or lift the top arm of the stapler upwards until the staple magazine is exposed.
2. **Insert Staples:** Place a strip of compatible Leitz staples (24/6, 24/8, or 26/6) into the staple magazine. Ensure the staples are facing the correct direction.
3. **Close the Stapler:** Push the top arm back down until it securely clicks into place.
4. **Check Staple Level:** The stapler features a staple level indicator to show when staples are running low.



Image 2.1: The Leitz 5523 Stark NeXXt Flat Clinch Stapler in its closed position, ready for use.

## 3. OPERATING INSTRUCTIONS

To staple documents with your Leitz 5523 stapler:

1. **Prepare Documents:** Gather the papers you wish to staple and align them neatly. The stapler can handle up to 40 sheets of standard paper.
2. **Position Documents:** Slide the aligned documents under the stapler head to the desired stapling depth. The maximum insertion depth is 40 mm.
3. **Staple:** Press down firmly and evenly on the stapler arm until the stapling mechanism completes its cycle. The Direct Impact Technology ensures a perfect staple every time.
4. **Flat Clinch:** The flat clinch mechanism will fold the staple ends flat against the paper, creating a neat finish and reducing the thickness of your stapled documents.

## 4. MAINTENANCE

Proper maintenance ensures the longevity and optimal performance of your stapler:

- **Cleaning:** Periodically wipe the exterior of the stapler with a soft, dry cloth to remove dust and debris. Avoid using harsh chemicals or abrasive cleaners.
- **Staple Compatibility:** Always use genuine Leitz staples (24/6, 24/8, or 26/6) for best results and to maintain warranty validity.

- **Storage:** Store the stapler in a clean, dry environment when not in use.

## 5. TROUBLESHOOTING

If you encounter issues with your stapler, refer to the following common problems and solutions:

- **Staple Jams:**
  - Open the stapler arm and carefully remove any jammed staples or paper fragments from the magazine.
  - Ensure the staple magazine is clear before reloading with a fresh strip of staples.
- **Staples Not Penetrating Paper:**
  - Check that you are using the correct staple size (24/6, 24/8, or 26/6) for the number of sheets.
  - Ensure you are not exceeding the maximum stapling capacity of 40 sheets.
  - Apply firm and even pressure when pressing the stapler arm.
- **Staples Misfiring or Bending:**
  - Verify that the staples are loaded correctly and are not bent or damaged.
  - Ensure the staple magazine is neither overfilled nor underfilled.
  - Use only genuine Leitz staples for optimal performance.

## 6. PRODUCT SPECIFICATIONS

<b>Model Number</b>	5523
<b>Stapling Capacity</b>	Up to 40 sheets (80 gsm paper)
<b>Compatible Staples</b>	Leitz 24/6, 24/8, 26/6
<b>Staple Magazine Capacity</b>	100 x 24/6, 100 x 24/8, or 140 x 26/6
<b>Insertion Depth</b>	40 mm
<b>Material</b>	Metal with plastic elements and non-slip plastic feet
<b>Color</b>	Blue
<b>Dimensions (Package)</b>	14.4 x 7 x 5.8 cm
<b>Weight (Package)</b>	479.99 grams

## 7. WARRANTY INFORMATION

The Leitz 5523 Stark NeXXt Flat Clinch Stapler is backed by a **10-year warranty**. This warranty is valid exclusively when using genuine Leitz brand staples. The product is also GS certified, indicating compliance with German safety standards.

Please retain your proof of purchase for any warranty claims.

---

## 8. CUSTOMER SUPPORT

For further assistance, technical support, or inquiries regarding your Leitz 5523 Stark NeXXt Flat Clinch Stapler, please contact your local Leitz customer service department or visit the official Leitz website for up-to-date contact information and resources.

*Leitz is committed to providing high-quality products and excellent customer service.*

---

© 2023 Leitz. All rights reserved.