

MARS 61472

MARS - Motors & Armatures 61472 Definite Purpose Contactor User Manual

Model: 61472

1. INTRODUCTION

This manual provides essential information for the safe and effective installation, operation, and maintenance of the MARS - Motors & Armatures 61472 Definite Purpose Contactor. This 3-pole contactor is designed for specific applications, featuring a 208-240V coil voltage (50/60Hz) and suitable for inductive loads up to 60 FLA and resistive loads up to 75 FLA. It is equipped with box lug/dual QC terminals and meets UL standards. Please read this manual thoroughly before any installation or operation.

2. SAFETY INFORMATION

WARNING: Electrical shock hazard. Installation and servicing should only be performed by qualified personnel. Disconnect all power before installing or servicing this device. Failure to follow these instructions may result in serious injury or death.

- Always ensure power is disconnected at the source before working on the contactor or associated wiring.
- Use appropriate personal protective equipment (PPE), including insulated gloves and safety glasses.
- Verify correct voltage and current ratings before installation to prevent damage to the contactor or connected equipment.
- Ensure all wiring connections are secure and meet local electrical codes.
- This contactor is designed for definite purpose applications. Do not use it for general-purpose switching unless specified.

3. PRODUCT OVERVIEW

The MARS 61472 contactor is a robust electrical switching device used to control high-current loads, typically in HVAC, refrigeration, or motor control applications. It operates by using a low-power control signal to switch a higher-power circuit.

3.1. Components and Labeling

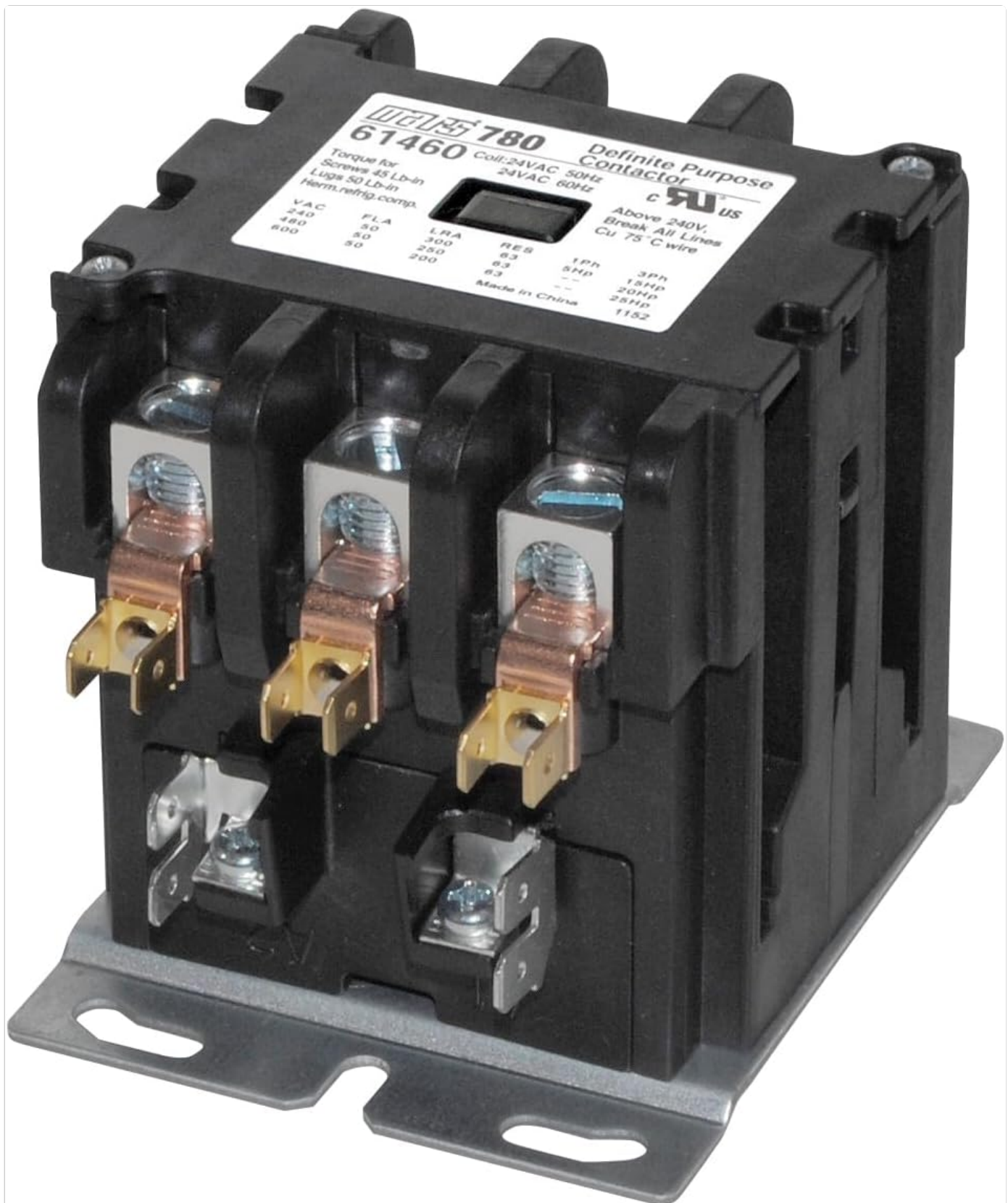


Figure 1: MARS 61472 Definite Purpose Contactor. This image displays the main body of the contactor, including its three power poles with box lug terminals and dual quick-connect (QC) terminals. The top label clearly indicates the model number "61460" (note: the product is 61472, but the image shows 61460, this is a discrepancy to note), coil voltage "24VAC 50Hz / 24VAC 60Hz", and various electrical ratings such as FLA (Full Load Amps), LRA (Locked Rotor Amps), RES (Resistive Amps), and Horsepower (HP) ratings for 1-phase and 3-phase applications. It also specifies torque requirements for screws (45 Lb-in) and lugs (50 Lb-in), and indicates UL certification for use with Cu 75°C wire.

4. SETUP AND INSTALLATION

Proper installation is crucial for the safe and reliable operation of the contactor.

4.1. Mounting

- Mount the contactor on a flat, stable surface using appropriate fasteners through the mounting holes on its base.
- Ensure adequate clearance around the contactor for ventilation and wiring.

4.2. Wiring Connections

1. **Power Circuit Wiring:** Connect the main power lines to the appropriate power terminals (L1, L2, L3) and the load to the corresponding load terminals (T1, T2, T3). This contactor has 3 poles.
2. **Coil Circuit Wiring:** Connect the control voltage (208-240V AC, 50/60Hz) to the coil terminals. Refer to the contactor's label for exact coil voltage specifications.
3. **Terminal Types:** This unit features box lug terminals for main power connections and dual quick-connect (QC) terminals per pole for auxiliary connections or control wiring.
4. **Torque Specifications:**
 - Torque for Screws: 45 Lb-in
 - Torque for Lugs: 50 Lb-in

Ensure all connections are tightened to the specified torque values to prevent loose connections and overheating.

5. **Wire Type:** Use copper (Cu) wire rated for 75°C or higher.
6. **UL Standards:** Ensure all wiring and installation practices comply with UL standards and local electrical codes.

5. OPERATING PRINCIPLES

The MARS 61472 contactor operates on the principle of electromagnetism. When the specified control voltage (208-240V AC) is applied to the coil terminals, an electromagnetic field is generated. This field pulls an armature, causing the main power contacts to close, thereby allowing current to flow through the connected load. When the control voltage is removed, the electromagnetic field collapses, and springs return the contacts to their open position, interrupting the power to the load.

This definite purpose contactor is specifically designed for applications such as motor starting, heating, and lighting, where the load characteristics are well-defined.

6. MAINTENANCE

Regular inspection and maintenance can extend the lifespan of your contactor and ensure safe operation.

- **Power Disconnection:** Always disconnect all power to the contactor before performing any maintenance.
- **Visual Inspection:** Periodically inspect the contactor for signs of wear, discoloration, arcing, or loose connections. Check for any foreign objects or debris.
- **Terminal Tightness:** Re-check the tightness of all terminal connections annually, ensuring they meet the specified torque values (45 Lb-in for screws, 50 Lb-in for lugs).
- **Contact Condition:** While power is off, visually inspect the main contacts for excessive pitting or erosion. Severely pitted contacts may indicate the need for replacement.
- **Cleaning:** Keep the contactor clean and free of dust and moisture. Use a dry, non-conductive brush or compressed air for cleaning.

7. TROUBLESHOOTING

This section provides guidance for common issues. For complex problems, consult a qualified electrician.

Problem	Possible Cause	Solution
Contactor does not pull in (contacts do not close)	No control voltage to coil Incorrect coil voltage Open coil circuit Mechanical obstruction	Check control circuit power supply and wiring. Verify coil voltage matches contactor rating (208-240V AC). Test coil for continuity; replace if open. Inspect for debris preventing armature movement.
Contactor hums loudly or chatters	Low control voltage Shading coil broken Dirt or rust on magnet faces	Check control voltage supply. Replace contactor if shading coil is damaged. Clean magnet faces (ensure power is off).
Contactor contacts overheat or weld	Overload condition Loose connections Frequent cycling Damaged contacts	Verify load current does not exceed FLA/resistive ratings. Tighten all terminal connections to specified torque. Reduce cycling frequency if possible or use a heavier-duty contactor. Replace contactor.

8. SPECIFICATIONS

Attribute	Value
Model Number	61472
Contactor Type	Definite Purpose
Number of Poles	3
FLA Inductive Amps	60A
FLA Resistive Amps	75A
Coil Voltage	208-240V AC
Coil Frequency	50/60 Hz
Terminal Type	Box Lug / Dual Quick Connect (QC)
Number of QC Terminals per Pole	2
Dimensions (H x W x D)	3.11 x 2.87 x 4.04 inches
Item Weight	1 pound
Material	Copper (terminals)
Standards	UL Certified
Recommended Wire Type	Cu 75°C wire
Torque for Screws	45 Lb-in

Attribute	Value
Torque for Lugs	50 Lb-in
Manufacturer	MARS - Motors & Armatures, Inc.

Note: The product image label shows model 61460, but the product description and specifications confirm the model is 61472. Please refer to the product packaging and official documentation for the most accurate model number.

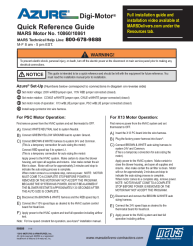
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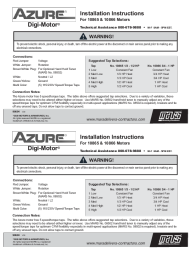
For information regarding product warranty, returns, or technical support, please contact MARS - Motors & Armatures, Inc. directly or refer to their official website. Keep your purchase receipt as proof of purchase. For additional assistance, you may also contact the seller from whom you purchased this product.



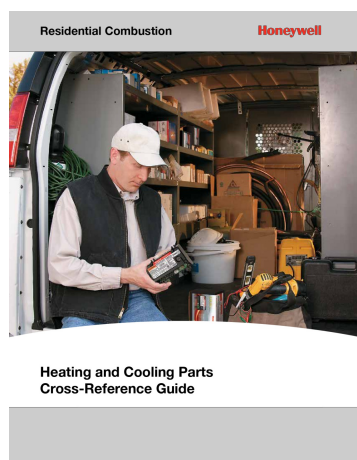
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Related Documents - 61472

	MARS Motors Catalog: Comprehensive Guide to HVAC and Refrigeration Motors Explore the extensive range of MARS motors, including HVAC and refrigeration fan motors, direct drive blower motors, and more. This catalog provides detailed specifications, features, and cross-references for various motor types.
	MARS Azure Digi-Motor 10860/10861 Quick Reference Guide Quick reference guide for installing and setting up the MARS Azure Digi-Motor models 10860 and 10861. Provides instructions for PSC and X13 motor operation, wiring, voltage and rotation setup, and auto-sizing procedures.
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	Azure Digi-Motor Installation Instructions for 10865 & 10866 Motors Detailed installation instructions and tap selection guide for Azure Digi-Motor models 10865 and 10866, manufactured by Motors & Armatures, Inc. Includes wiring connections and speed/torque tap settings.
	MARS Motors: Replacement Fractional Horsepower Motors for the HVAC/R Industry MARS Motors offers a comprehensive range of fractional horsepower motors designed for the HVAC/R industry, including Azure ECM and various condenser fan, blower, and unit bearing motors. This catalog details specifications, features, and cross-references for efficient motor selection and replacement.
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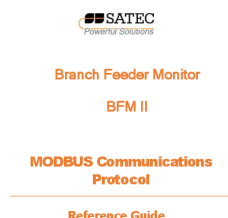


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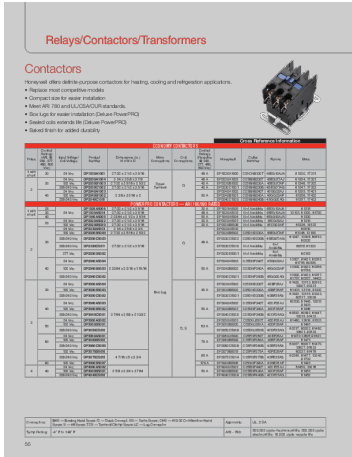
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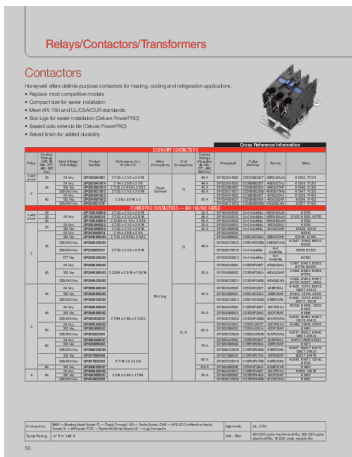


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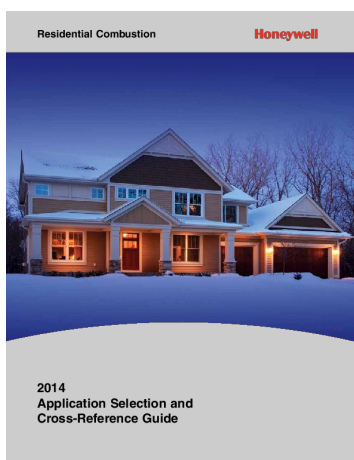
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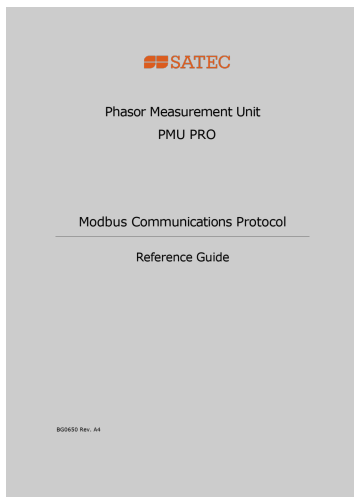


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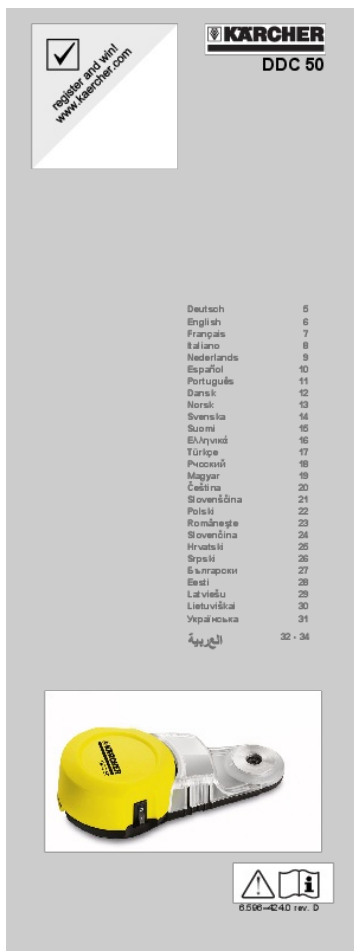


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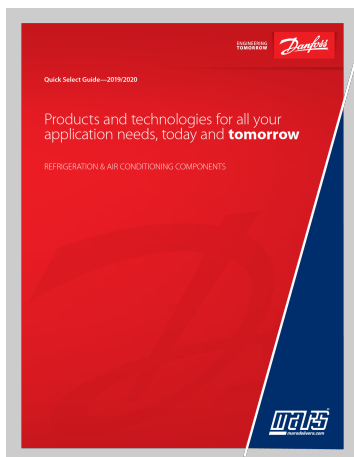


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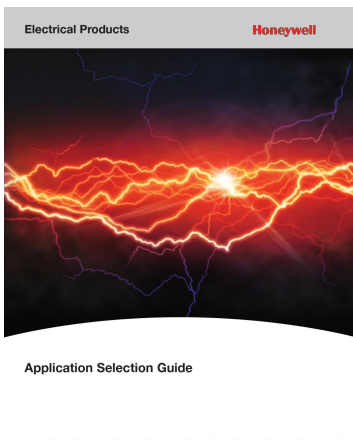


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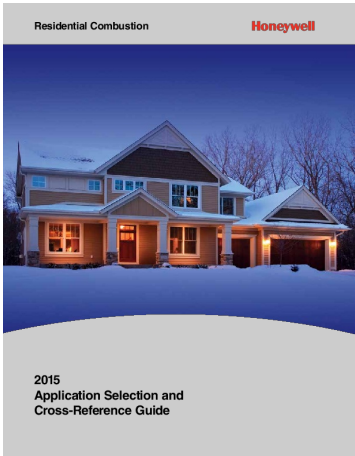
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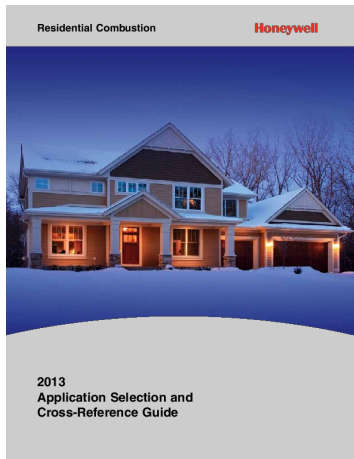
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[Honeywell Residential Combustion 2013 Application Selection and Cross-Reference Guide](#)

A comprehensive guide from Honeywell detailing their 2013 residential combustion and HVAC control products, including gas valves, ignition modules, pilot burners, and more, with selection and cross-reference information for professionals.

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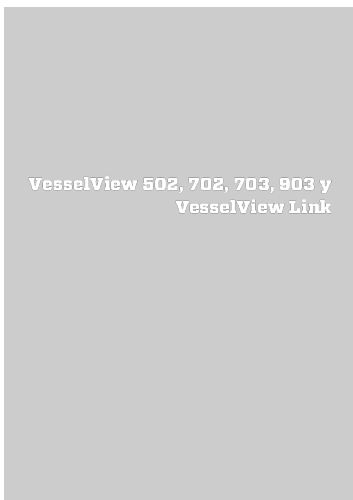
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VesselView 502 702 703 903 y Link 8M0138433 Mercury Marine Algunas funciones explicadas en este manual quedarán desactivadas según el equipo motor al que se hayan conectado Sección 1 Primeros pasos Página 4 vlink operators guide 8m0138433 es samerwebapp01apncus01 azureedge net mmgw env b filer public 86 6c 866cfc6a 1998 481f 814a 23adc6ef2bd7

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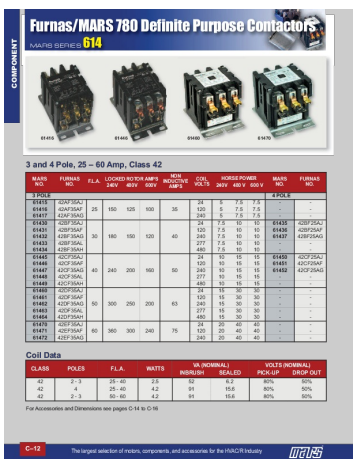
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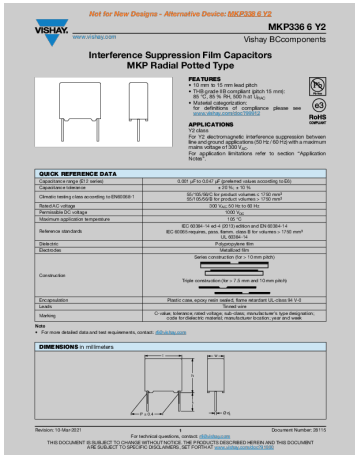
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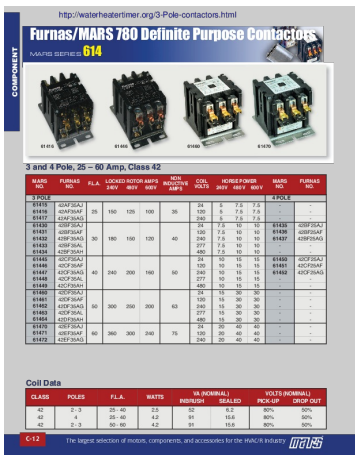
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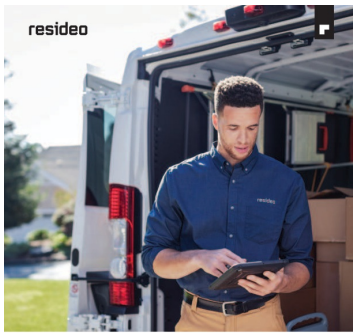
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[Resideo Application Selection and Cross-Reference Guide](#)

A comprehensive guide from Resideo for selecting and cross-referencing HVAC components, including gas valves, ignition modules, thermocouples, fan timers, furnace controls, aquastats, oil primaries, relays, and more. Features detailed product information and replacement guides.

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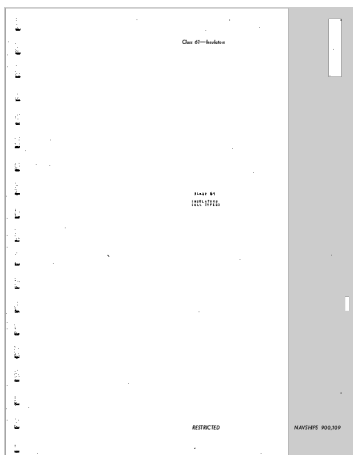
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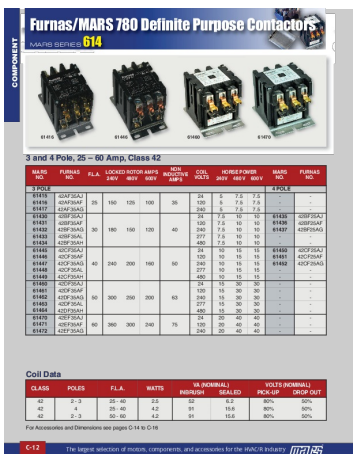


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