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## TOPTECH TT-FM-1625 QB

# TOPTECH TechPure TT-FM-1625 QB OEM Replacement Filter Instruction Manual

Model: TT-FM-1625 QB | Brand: TOPTECH

## INTRODUCTION

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This manual provides instructions for the assembly, installation, and maintenance of the TOPTECH TechPure TT-FM-1625 QB OEM Replacement Filter. This filter is designed for use with TechPure by TOPTECH model TT-MAC-1625 air cleaners. It features a MERV 11 rating for effective air filtration.

The QwikBox design allows for a collapsed filter for easier shipping and requires assembly prior to installation. Please read all instructions carefully before proceeding.

## SETUP AND ASSEMBLY

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The TT-FM-1625 QB filter is shipped in a collapsed state and requires assembly. Follow these steps to correctly assemble the filter:



Image: Detailed assembly instructions for the TopTech QwikBox filter.

### 1. **Step 1: Prepare the Filter Base**

Place the collapsed filter on a flat surface with the tabs facing up and the metal down. To open, gently lift, pull, and shake on both ends simultaneously from the shaded area as indicated in the diagram.

### 2. **Step 2: Form the Filter Sides**

Fold up any sides that may be stuck down. Be careful of sharp edges on the metal frame. The filter should now resemble a box-like structure with pleats, as shown in the diagram.

### 3. **Step 3: Install the Filter Lid**

Open the filter lid and erect the corners as shown. Apply the lid to the bottom section of the filter, following any instructions printed directly on the filter lid itself.

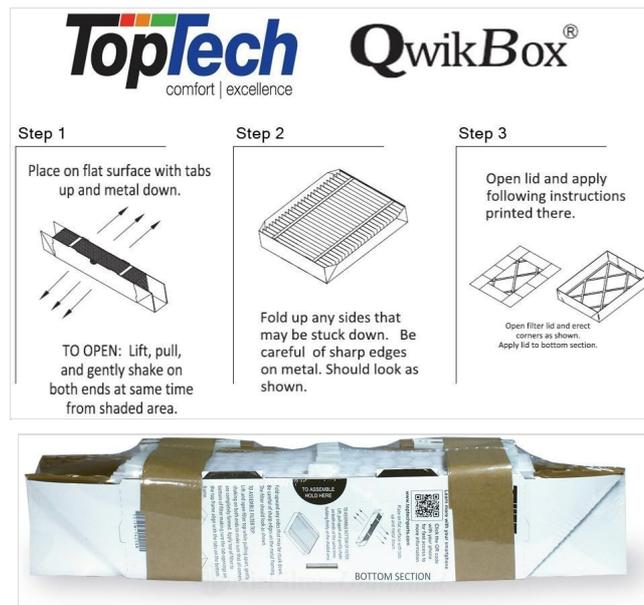
**Caution: The metal edges of the filter can be sharp. Handle with care to avoid injury.**

For additional assembly guidance, you may visit the manufacturer's website: [www.TopTechParts.com](http://www.TopTechParts.com)

## **OPERATING AND INSTALLATION**

Once assembled, the filter is ready for installation into your TechPure TT-MAC-1625 air cleaner. Ensure the airflow arrow on the filter frame points in the direction of the air handler.

Refer to your air cleaner's specific manual for detailed instructions on how to open the filter compartment and correctly insert the new filter. Ensure the filter fits snugly to prevent air bypass.



Images: Views of the TopTech TechPure TT-FM-1625 QB filter, showing its design.

## MAINTENANCE

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Regular replacement of your air filter is crucial for maintaining indoor air quality and the efficiency of your HVAC system. The replacement frequency depends on several factors:

- **Household Occupancy:** Homes with pets or multiple occupants may require more frequent changes.
- **Allergies/Asthma:** Individuals with respiratory sensitivities benefit from more frequent filter changes.
- **HVAC Usage:** Systems running continuously will accumulate dust faster.
- **Environmental Factors:** Construction nearby or high pollen counts can necessitate earlier replacement.

It is generally recommended to inspect your filter monthly and replace it every 3 to 6 months. A visibly dirty filter or reduced airflow are indicators that a replacement is due.

## TROUBLESHOOTING

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If you experience issues after installing your new filter, consider the following:

- **Reduced Airflow:** Ensure the filter is installed with the airflow arrow pointing correctly towards the furnace/air handler. Check that the filter is not obstructed and fits properly without gaps.
- **Unusual Noises:** A loose or improperly seated filter can cause rattling. Re-seat the filter firmly in its compartment.
- **Filter Damage:** Inspect the filter for any damage during assembly or installation. A damaged filter may not perform optimally.

If problems persist, consult the manual for your specific air cleaner unit or contact a qualified HVAC technician.

## SPECIFICATIONS

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<b>Model Number</b>	TT-FM-1625 QB (CECOMINOD068450)
<b>Compatible Air Cleaner</b>	TechPure by TOPTECH model TT-MAC-1625
<b>Actual Size</b>	15.375" x 24.375" x 3.75"
<b>Nominal Size</b>	16" x 25" x 4"
<b>MERV Rating</b>	11
<b>Design</b>	QwikBox Collapsed Design (Assembly Required)
<b>Item Weight</b>	1.5 pounds

## SUPPORT AND WARRANTY

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For technical support, additional product information, or warranty inquiries, please contact TOPTECH directly or visit their official website.

**Manufacturer:** TOPTECH

**Website:** [www.TopTechParts.com](http://www.TopTechParts.com)

Please retain your proof of purchase for any warranty claims.