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› [SAP PFS-400 16-inch Hand Impulse Sealer Instruction Manual](#)

SAP PFS-400

SAP PFS-400 16-inch Hand Impulse Sealer Instruction Manual

Model: PFS-400

Brand: SAP

1. INTRODUCTION

Welcome to the instruction manual for your new SAP PFS-400 16-inch Hand Impulse Sealer. This device is designed for efficient and reliable sealing of various plastic bags and materials. Please read this manual thoroughly before operation to ensure safe and optimal performance.

2. SAFETY INSTRUCTIONS

- Read all instructions before use.
- Keep the sealer away from water and moisture.
- Do not touch the sealing element when the machine is powered on or immediately after use, as it will be hot.
- Ensure the power supply matches the specifications (110V/60Hz).
- Unplug the sealer when not in use or before cleaning.
- Do not operate the sealer with a damaged cord or plug.
- Keep out of reach of children.

3. PACKAGE CONTENTS

Verify that all items are present in your package:

- 1 x SAP PFS-400 16-inch Hand Impulse Sealer with Cutter
- 6 x Heating Elements (including pre-installed and extra)
- 6 x Teflon Sheets (including pre-installed and extra)
- 1 x Instruction Manual (this document)

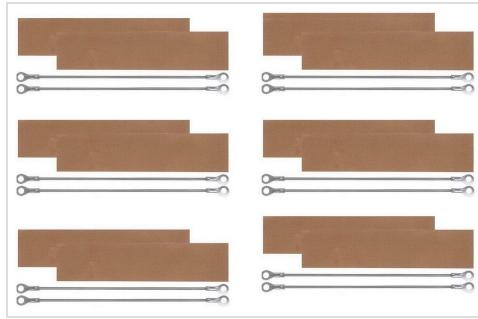


Image 3.1: Included replacement heating elements and Teflon sheets.

This image displays six sets of heating elements (thin metal strips with looped ends) and six rectangular Teflon sheets, which are consumable parts for the sealer.

4. PRODUCT OVERVIEW

Familiarize yourself with the components of your SAP PFS-400 Hand Impulse Sealer.

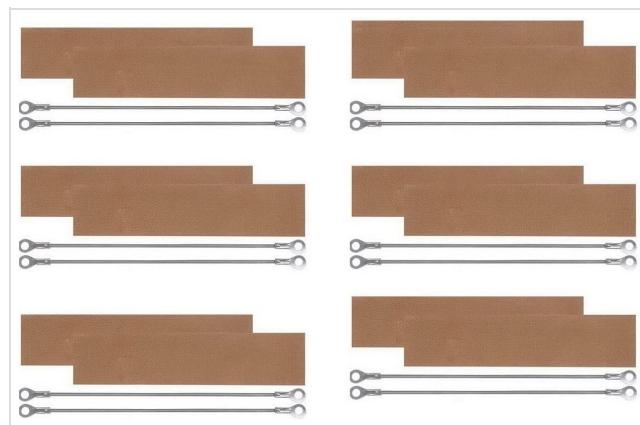


Image 4.1: Front view of the SAP PFS-400 Hand Impulse Sealer.

This image shows the complete 16-inch impulse sealer from a front-side perspective, highlighting its main body, sealing bar, and handle.



Image 4.2: Top view of the sealing mechanism.

This image provides a top-down view of the sealer's sealing area, showing the heating element covered by a Teflon strip and the pressure bar.



Image 4.3: Adjustable timer control panel.

This image focuses on the blue control panel with a red indicator light and a yellow rotary knob for adjusting the sealing time from 1 to 8, allowing customization for different bag thicknesses.

Key Components:

- **Sealing Bar:** The area where the bag is placed for sealing. Contains the heating element and Teflon sheet.
- **Handle:** Used to press down the sealing bar.
- **Adjustable Timer:** A rotary knob to set the sealing time based on material thickness. Settings typically range from 1 to 8.
- **Indicator Light:** Illuminates during the sealing process.
- **Cutter:** Integrated cutter for trimming excess bag material.

5. SETUP

1. **Unpack:** Carefully remove all components from the packaging.
2. **Placement:** Place the impulse sealer on a stable, flat, and dry surface.
3. **Power Connection:** Ensure the sealer is switched off (if applicable) and plug the power cord into a standard 110V/60Hz electrical outlet.
4. **Initial Check:** Verify that the heating element and Teflon sheet are correctly installed and free from damage.

6. OPERATING INSTRUCTIONS

1. **Power On:** Plug the sealer into a suitable power outlet. The sealer does not have an on/off switch; it is ready when plugged in.
2. **Adjust Timer:** Rotate the timer knob to select the appropriate sealing time for your bag material. Start with a lower setting (e.g., 3-4) for thinner bags and increase for thicker materials. Experimentation may be required to find the optimal setting.
3. **Position Bag:** Place the open end of the plastic bag flat across the sealing bar. Ensure the bag is smooth and free of wrinkles in the sealing area.
4. **Seal:** Firmly press down the handle. The indicator light will illuminate, indicating the heating element is active.
5. **Hold:** Keep the handle pressed down until the indicator light turns off. Continue to hold the handle down for an additional 1-2 seconds after the light extinguishes to allow the seal to cool and set properly. This prevents the seal from breaking.

6. **Release:** Release the handle and remove the sealed bag.
7. **Repeat:** For subsequent seals, allow a few seconds between operations for the heating element to cool slightly, especially after sealing thick materials or at high settings.
8. **Using the Cutter:** After sealing, slide the integrated cutter across the sealed edge to trim excess material.

Tips for Best Results:

- Always ensure the sealing area is clean.
- Avoid over-sealing by using the lowest effective timer setting.
- For very thick bags, a slightly longer hold time after the light goes off can improve seal strength.

7. MAINTENANCE

Cleaning:

- Always unplug the sealer before cleaning.
- Allow the sealer to cool completely.
- Wipe the exterior with a soft, dry cloth. Do not use abrasive cleaners or solvents.
- Gently clean the sealing bar area to remove any plastic residue.

Replacing Heating Element and Teflon Sheet:

The heating element and Teflon sheet are consumable parts and will need replacement over time. Signs of wear include inconsistent seals, burning smell, or visible damage to the Teflon.

1. **Unplug:** Ensure the sealer is unplugged and cool.
2. **Remove Old Parts:** Carefully remove the old Teflon sheet and heating element. These are typically held in place by clips or screws.
3. **Install New Parts:** Place the new heating element securely in its designated groove. Ensure it is taut and flat.
4. **Apply Teflon Sheet:** Cover the heating element with a new Teflon sheet, ensuring it is smooth and covers the entire heating area. Secure it in place.
5. **Test:** Plug in the sealer and perform a test seal on a scrap piece of material to ensure proper function.

8. TROUBLESHOOTING

Common Issues and Solutions

Problem	Possible Cause	Solution
No seal or weak seal	Timer setting too low; heating element or Teflon sheet worn; bag material too thick; insufficient pressure.	Increase timer setting; replace heating element/Teflon sheet; use appropriate bag material; apply firm, even pressure.
Bag melts or burns	Timer setting too high; bag material too thin.	Decrease timer setting; use appropriate bag material.
Indicator light does not turn on	Not plugged in; power outage; faulty heating element; internal fault.	Check power connection; verify power outlet; replace heating element; contact customer support.

Problem	Possible Cause	Solution
Uneven seal	Bag not placed flat; worn Teflon sheet; uneven pressure.	Ensure bag is flat; replace Teflon sheet; apply even pressure across the handle.

9. SPECIFICATIONS

Feature	Specification
Model	PFS-400
Brand	SAP
Sealing Length	16 inches (400 mm)
Sealing Width	2 mm
Sealing Thickness	0.01 - 0.08 mm
Impulse Power	450W
Voltage	110V/60Hz
Heat Time	0.2 - 1.5 seconds
Operation Mode	Manual
Item Weight	11 pounds
Material	Plastic (body), Aluminum (shell)
UPC	029882475539

10. WARRANTY AND SUPPORT

For warranty information or technical support, please refer to the retailer or manufacturer's official website. Keep your purchase receipt as proof of purchase.

For further assistance, you may contact SAP customer support through their official channels.