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› Tennant 1025340 Rear Squeegee Gum Instruction Manual

Tennant 1025340

Tennant 1025340 Rear Squeegee Gum Instruction Manual

Model: 1025340

INTRODUCTION

This manual provides essential instructions for the proper installation, operation, and maintenance of the Tennant 1025340 Rear Squeegee Gum. This aftermarket replacement part is designed to ensure optimal performance of your Tennant cleaning equipment's water recovery system. Please read these instructions carefully before proceeding with installation or use.

PRODUCT OVERVIEW

The Tennant 1025340 is an aftermarket replacement rear squeegee gum. This flexible blade is a critical component in the water recovery system of compatible Tennant floor scrubbers. Its primary function is to effectively collect and direct dirty water into the recovery tank, leaving the floor surface dry and safe after cleaning. Proper functioning of the squeegee gum is vital for efficient cleaning results and preventing slip hazards.



This image shows the Tennant 1025340 Rear Squeegee Gum, a flexible rubber blade designed for efficient water collection.

SETUP AND INSTALLATION

Follow these steps for safe and effective installation of the replacement rear squeegee gum:

- Safety First:** Before beginning any maintenance or installation, ensure the cleaning machine is turned off, disconnected from its power source (if electric), and parked on a level surface. Engage the parking brake if applicable.
- Access Squeegee Assembly:** Locate the rear squeegee assembly on your Tennant cleaning equipment. Refer to your machine's specific user manual for detailed instructions on accessing this component.
- Remove Old Squeegee Gum:** Carefully detach and remove the worn or damaged squeegee gum from its housing. Note how the old gum was seated to aid in the installation of the new one.

4. **Clean Squeegee Channel:** Thoroughly clean the squeegee channel and any associated components to remove dirt, debris, or residue that could hinder the performance of the new gum.
5. **Install New Squeegee Gum:** Insert the Tennant 1025340 Rear Squeegee Gum into the squeegee channel. Ensure it is seated correctly and evenly along its entire length. The gum should fit snugly without kinks or twists.
6. **Secure the Squeegee Gum:** Reattach any clamps, bolts, or securing mechanisms that hold the squeegee gum in place. Ensure all fasteners are tightened securely, but do not overtighten, which could damage the gum or housing.
7. **Verify Alignment:** After installation, visually inspect the squeegee gum to ensure it is properly aligned and makes consistent contact with the floor surface when the squeegee assembly is lowered. Adjust if necessary.
8. **Test Operation:** Reconnect power to the machine and perform a test run with water to confirm proper water pickup and ensure no streaking or puddling occurs. Make any final adjustments to the squeegee assembly as needed.

OPERATING CONSIDERATIONS

Once the Tennant 1025340 Rear Squeegee Gum is correctly installed, its performance is integrated into the overall operation of your cleaning machine. To ensure effective water recovery:

- Ensure the squeegee assembly is always lowered and properly adjusted to maintain consistent pressure and contact with the floor surface during cleaning cycles.
- Operate the machine at the recommended speed for optimal water pickup. Excessive speed can reduce the effectiveness of the squeegee.
- Regularly monitor the water recovery during operation. If water is left behind, it may indicate an issue with the squeegee gum or its adjustment.

MAINTENANCE

Proper maintenance extends the life of your squeegee gum and ensures consistent cleaning performance:

- **Daily Cleaning:** After each use, remove the squeegee gum and rinse it thoroughly with clean water to remove any accumulated dirt, debris, or chemical residues. Allow it to air dry before reinstallation or storage.
- **Regular Inspection:** Periodically inspect the squeegee gum for signs of wear, such as nicks, tears, cuts, or excessive softening/hardening. Pay close attention to the edges that contact the floor.
- **Rotation (if applicable):** Some squeegee gums can be rotated or flipped to utilize unworn edges, extending their lifespan. Consult your machine's manual to see if this applies to your squeegee assembly.
- **Replacement:** Replace the squeegee gum immediately if significant wear or damage is observed. A worn squeegee gum will lead to poor water recovery and streaking.
- **Storage:** When not in use, ensure the squeegee assembly is lifted off the floor to prevent the gum from deforming or taking a set.

TROUBLESHOOTING

If you experience issues with water recovery, consider the following troubleshooting steps related to the squeegee gum:

- **Poor Water Pickup / Streaking:**
 - **Check for Wear/Damage:** Inspect the squeegee gum for nicks, tears, or excessive wear. Replace if damaged.
 - **Check for Debris:** Ensure no debris (e.g., string, tape, small objects) is lodged between the squeegee gum and the floor or within the squeegee channel.
 - **Verify Adjustment:** Confirm the squeegee assembly is properly adjusted to apply even pressure across the entire width of the gum. Refer to your machine's manual for adjustment procedures.
 - **Clean Squeegee Gum:** Residue buildup can reduce effectiveness. Clean the gum thoroughly.

- **Vacuum System Check:** Ensure the vacuum motor is functioning correctly and there are no blockages in the vacuum hose or recovery tank. (While not directly the squeegee gum, these affect water pickup).
- **Squeegee Gum Not Making Full Contact:**
 - **Inspect for Deformation:** Check if the gum has warped or taken a permanent set. This can happen if the squeegee assembly is left down for extended periods.
 - **Check Mounting:** Ensure the gum is securely mounted and not loose or improperly installed in its channel.

SPECIFICATIONS

Part Number	1025340
Product Type	Rear Squeegee Gum (Aftermarket Replacement)
Compatible Brand	Tennant
ASIN	B00JV0C17U
Date First Available	May 13, 2013

WARRANTY INFORMATION

As this is an aftermarket replacement part, warranty coverage may vary. Please refer to the specific warranty terms provided by the seller or manufacturer from whom you purchased this Tennant 1025340 Rear Squeegee Gum. Retain your proof of purchase for any warranty claims.

SUPPORT

For technical assistance, questions regarding installation, or troubleshooting beyond the scope of this manual, please contact the seller or the manufacturer of this aftermarket part directly. When contacting support, please have your product model number (1025340) and purchase information readily available.

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