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Surebonder 55516

Surebonder 55516 Heavy Duty Staples Instruction Manual

Model: 55516

INTRODUCTION

Thank you for choosing Surebonder 55516 Heavy Duty Staples. These 18-gauge, 5/16-inch leg length, .417-inch narrow crown staples are designed for a wide range of household and professional applications. They are compatible with numerous staple guns and tackers, making them a versatile choice for upholstery, fabric covering, window coverings, and more. Each box contains 1250 high-quality steel staples.

These staples are specifically designed to be compatible with Surebonder 5690 Triggerfire, 5600 HD 3-in-1 Stapler, 5685 HD Professional/Contractor Gun, 5800 HD Hammer Tacker, and Surebonder 9600A Pneumatic Narrow Crown Stapler. They also fit many other popular models including Arrow T50, Stanley TR110, TR150HL, Powerfast (Swingline) 10401, 31690, 31890, Ace Hardware 2014413, Craftsman 68517, 68492, 68515, and Black & Decker 5700.



Image: Surebonder 55516 Heavy Duty Staples packaging, showing the box and a strip of staples. The box highlights "Heavy Duty Staples" and "5/16" (8mm)" leg length with a narrow crown design.

SETUP: LOADING STAPLES

Before using your Surebonder 55516 staples, ensure your stapler or tacker is compatible with T50-type, 5/16-inch leg length, narrow crown staples. Always refer to your stapler's instruction manual for specific loading procedures and safety guidelines.

1. **Safety First:** Always wear safety glasses when operating any stapling tool. Ensure the tool is disconnected from power (if electric or pneumatic) or disengaged (if manual) before loading.
2. **Open Magazine:** Locate and open the staple magazine of your stapler. This usually involves pressing a release button or pulling a latch at the back or bottom of the tool.
3. **Insert Staples:** Place a strip of Surebonder 55516 staples into the magazine with the staple points facing forward (towards the nose of the stapler). Ensure the staples sit flat and are properly aligned within the track.
4. **Close Magazine:** Securely close the staple magazine until it latches firmly.
5. **Test Fire:** Before beginning your project, perform a test fire on a scrap piece of material to ensure proper staple feeding and penetration.


#55516
No. 4 Heavy Duty Staples
5/16" Narrow Crown

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Wauconda, IL 60084
MADE IN INDIA
FABRICADO EN INDIA

Applications/Aplicaciones:


1/4" (6mm)	Window Screens, Shades, Shelf Linings, Plastic Sheeting, etc. **Mosquetero para ventana, Coberturas para estanterías, Laminado plástico, etc.
5/16" (8mm)	Upholstery, Fabric Covering, Window Coverings, etc. **Tapizados, Cubiertas de tela, Cortinados, etc.
3/8" (10mm)	Insulation, Weather Stripping, Wire Mesh, Roofing Paper, etc. **Aislación, Burtetes, Mallas de alambre, Papel embreado, etc.
1/2" (12mm)	Canvas, Carpeting, Felt Stripping, Roofing Paper, Insulation, Vapor Barriers, etc. **Lonas, Alfombras, Burtetes de hieltro, Papel embreado, Aislación, Barreras de vapor, etc.
9/16" (14mm)	Insulation Board, Metal Lath, Roofing Covering, etc. **Planchas aislantes, Listón de metal, Coberturas para techos, etc.

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ANSI Z87.1
WARNING: WEAR SAFETY GLASSES.
ADVERTENCIA: USAR GAFAS DE SEGURIDAD.

#55516 NO. 4 Heavy Duty Staples 5/16" Narrow Crown
Fits models: / Modelos adaptados:
Surebonder®: 5600, 5625, 5650, 5670M, 5685, 5690, 5700, 5800, 5850, 5900, 5900N, 5910, 9600, 9600A, 9600B
Arrow®: T50, T50RED, T50HS, T50X, T50ACD, T50DCD, T50AC, PT50, CT50K, T55, T55C, ET50, ETC50, ETF50, ETFX50, ETF50BN, ETF50PBN, ETN50, HT50, HT50A/50P, HT55, HT55BL, HTX50, HT50IRED, T50PBN
Stanley®: TR60, TR85, TR100, TR110, HR100HL, TR150, TR150HL, TR150G, TR200, TR250, TRE200, TRE500, TRE550, 69.500, 69.550, PHT150, PHT150C, PHT250, PHT250C, PHT350T
Dewalt®: DWHT80276, DWHT75900, DWHTTR510, DWHTTR410, DWHTHT450, DWHTTR350, DWHTTR13044 **ACE®:** 2014413
Craftsman®: 68434, 68514, 68517, 68492, 68515
Duofast®: Slapshot **Powerfast®/Swingline®:** 10401, 31690
Powershot®: 5700, 6000, 8000, 8150, 9100K

ITEM #55516



0 1 8 2 3 9 1 3 1 4 4 0 9

Image: The back of the Surebonder 55516 staples box. This side details various applications for different staple lengths (including 5/16" for upholstery, fabric covering, window coverings) and lists an extensive range of compatible stapler models from Surebonder, Arrow, Stanley, Powerfast, Ace Hardware, Craftsman, and Black & Decker.

OPERATING INSTRUCTIONS

Surebonder 55516 staples are designed for heavy-duty fastening in various materials. Proper operation depends on the stapling tool being used. Always follow the specific operating instructions for your stapler or tacker.

- **Material Suitability:** These staples are ideal for materials such as upholstery fabric, canvas, window screen, insulation, and light wood.
- **Stapler Compatibility:** Ensure your stapler is set to the appropriate depth and power for the material and staple length.
- **Placement:** Position the stapler firmly against the work surface where the staple is to be driven.
- **Firing:** Activate the stapler according to its design (e.g., squeeze trigger, press down, or strike with a hammer).
- **Inspection:** After each staple, inspect the fastening to ensure it is fully seated and secure. Adjust stapler settings if staples are not penetrating correctly or are bending.

MAINTENANCE AND STORAGE

Proper care and storage of your Surebonder 55516 staples will ensure their longevity and performance.

- **Storage:** Store staples in their original packaging in a cool, dry place. Avoid environments with high humidity or extreme temperatures, which can lead to rust or degradation of the adhesive holding the staple strips together.
- **Handling:** Handle staple strips carefully to prevent bending or breaking, which can cause feeding issues in your stapler.
- **Tool Maintenance:** Regularly clean and maintain your stapling tool as per its manufacturer's instructions to prevent staple jams and ensure smooth operation.

TROUBLESHOOTING

If you encounter issues while using Surebonder 55516 staples, consider the following common problems and solutions:

- **Staples Bending or Not Penetrating:**
 - Ensure the stapler is compatible with T50-type, 5/16-inch staples.
 - Check if the stapler's power setting is appropriate for the material. Increase power if adjustable.
 - Verify the material is suitable for stapling. Very hard materials may require pre-drilling or different fastening methods.
 - Ensure the stapler is held firmly and squarely against the work surface.
- **Staple Jams:**
 - Always disconnect power (if applicable) before clearing a jam.
 - Remove any bent or broken staples from the magazine and firing mechanism.
 - Ensure staples are loaded correctly, with points facing forward and sitting flat in the magazine.
 - Clean the stapler's magazine and nosepiece of any debris.
- **Inconsistent Firing:**
 - Check staple supply; the magazine might be running low.
 - Ensure the stapler's internal mechanisms are clean and lubricated according to its manual.
 - Verify the stapler is receiving adequate power (for electric/pneumatic models).

SPECIFICATIONS

Model Number	55516
Staple Type	Heavy Duty, Narrow Crown (Arrow T50 Type)
Gauge	18 Gauge
Leg Length	5/16 inch (8 mm)
Crown Width	.417 inch (approx. 10.6 mm)
Material	Steel
Quantity per Box	1250 staples
Color	Silver
Manufacturer	FPC CORPORATION

WARRANTY INFORMATION

Surebonder 55516 Heavy Duty Staples are manufactured to high-quality standards. As consumable items, staples typically do not come with a direct warranty. However, if you experience any issues related to manufacturing defects, please retain your proof of purchase and contact Surebonder customer support. Your satisfaction is important.

CUSTOMER SUPPORT

For further assistance, questions, or to report any issues with your Surebonder 55516 Heavy Duty Staples, please contact Surebonder customer service. You can typically find contact information on the Surebonder official website or on the product packaging.

Online Resources: Visit the official Surebonder website for product information, FAQs, and support contact details.

Safety Note: Always wear safety glasses when using stapling tools. Refer to your stapler's manual for specific safety warnings and operating instructions.