

## ColorRite AUTO-960-23539-PEN-V

# ColorRite Automotive Touch-up Paint Pen Instruction Manual

For Ford Fiesta - Signal Yellow (Color Code: 97/98/99/90 XSC-1034)

## INTRODUCTION

This manual provides detailed instructions for using the ColorRite Automotive Touch-up Paint Pen Value Package, specifically formulated for Ford Fiesta vehicles with the color code 97/98/99/90 XSC-1034 Signal Yellow. This product is designed for effectively repairing small nicks, chips, and scratches on your vehicle's paint surface, restoring its appearance and providing protection.

## SETUP AND PREPARATION

Proper preparation is crucial for a successful touch-up repair. Follow these steps carefully:

- Clean the Surface:** Before applying any paint, ensure the vehicle's surface is thoroughly clean and dry. Remove any dirt, dust, or debris from the damaged area.
- Degrease the Area:** Use the included Prep Wipes to remove any wax, grease, or other contaminants from the damaged area. This ensures optimal adhesion of the paint.
- Wear Gloves:** Always wear the provided latex gloves to protect your hands during the application process.
- Verify Color Code:** It is critical to confirm that your vehicle's color code matches **97/98/99/90 XSC-1034 (1980) Signal Yellow** before proceeding. The color code is typically found on a sticker in the driver's side door jamb, under the hood, or in the glove compartment.
- Perform a Test Application:** Before applying to your vehicle, perform a 'spray-out' or test application on an inconspicuous area or a separate test surface. This allows you to verify the color match and practice your application technique.



Image: Included Prep Wipes and latex gloves for surface preparation.

## OPERATING INSTRUCTIONS

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The Value Package includes three 1/2 oz touch-up pens: primer, factory-matched color, and high-quality clearcoat. Each pen features a 'chiseled nib' style tip with two edges: a thin edge for hairline scratches and a broader edge for larger chips.



Image: Proper grip for applying the touch-up paint pen.

### **Step 1: Primer Application**

- Shake the primer pen thoroughly for at least 30 seconds to ensure proper mixing.
- Apply a thin, even coat of primer to the prepared damaged area. The primer helps with adhesion and provides a uniform base for the color coat.
- Allow the primer to dry completely according to the instructions on the pen (typically 10-15 minutes).

### **Step 2: Color Application (Signal Yellow)**

- Shake the color pen (Signal Yellow 97/98/99/90 XSC-1034) thoroughly for at least 30 seconds.

- Apply thin, even coats of color to the primed area. Allow each coat to dry to the touch before applying the next (typically 10-20 minutes).
- Build up the color gradually until it matches the surrounding paint. Avoid applying too much paint at once, as this can lead to an uneven finish or runs. Multiple thin coats are better than one thick coat.

### **Step 3: Clearcoat Application**

- Once the final color coat is dry to the touch, shake the clearcoat pen thoroughly for at least 30 seconds.
- Apply a thin, even coat of clearcoat over the repaired area. The clearcoat provides a durable, long-lasting finish, protects the color coat, and adds gloss.
- Allow the clearcoat to dry completely. Refer to the product label for specific curing times, which can vary based on environmental conditions.



Image: ColorRite touch-up pen for precise application.

## MAINTENANCE

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To ensure the longevity and appearance of your touch-up repair:

- **Curing Time:** Allow the clearcoat to fully cure before washing or waxing the repaired area. This typically takes several days to a week, but always refer to the product label for exact recommendations.
- **Cleaning:** Once fully cured, the repaired area can be washed with standard automotive soap and water.
- **Avoid Abrasives:** For at least 30 days after application, avoid using harsh chemicals, abrasive cleaners, or aggressive polishing compounds directly on the newly repaired area.

## TROUBLESHOOTING

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Here are solutions to common issues you might encounter:

- **Color Mismatch:** If the color does not match after your test application, double-check your vehicle's paint code against the product's color code (97/98/99/90 XSC-1034). Different production years or variations can exist. Contact ColorRite support for assistance if you believe you have the correct code but the match is off.
- **Uneven Application or Runs:** This usually occurs from applying too much paint in a single coat. To correct, allow the paint to dry completely, then gently sand the affected area with very fine-grit sandpaper (not included) to smooth it out. Clean the area and reapply thinner coats. Practice on a test surface first to refine your technique.
- **Poor Adhesion:** Ensure the surface was thoroughly cleaned with the Prep Wipes and was completely free of wax, grease, rust, or loose paint flakes before primer application. Proper surface preparation is key to good adhesion.
- **No Gloss After Clearcoat:** Ensure the clearcoat was applied evenly and allowed sufficient time to cure. If the area appears dull, it may require light polishing with a fine automotive polishing compound after full curing (typically 30 days).

## SPECIFICATIONS

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Attribute	Detail
Brand	ColorRite
Color	97/98/99/90 XSC-1034 (1980) Signal Yellow
Size	Pen Value Package (three 1/2 oz pens)
Item Form	Liquid (applied via pen)
Included Components	Primer pen, Color pen, Clearcoat pen, 2 Prep Wipes, Latex gloves
Item Weight	3 ounces
Manufacturer Part Number	AUTO-960-23539-PEN-V

## WARRANTY AND SUPPORT

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ColorRite guarantees that their paint will match the original color of your Ford Fiesta when the correct color code is selected. For specific warranty details, product support, or if you have any questions regarding your purchase, please refer to the contact information provided on the product packaging or visit the official ColorRite website. Their dedicated team of specialists is available to assist you in achieving the best possible results.