

Diversitech 315-20

Diversitech 315-20 Sure Stick Spray Adhesive Instruction Manual

Model: 315-20

1. PRODUCT OVERVIEW

The Diversitech 315-20 Sure Stick Spray Adhesive is a versatile, wide web spray adhesive designed for both temporary and permanent bonding applications. This product is waterproof, transparent, and non-staining, making it suitable for a variety of materials and uses.

Key features include:

- Ideal for temporary or permanent bonding.
- Waterproof and transparent finish.
- Non-staining formulation.
- Effective on materials such as leather, cardboard, most plastics, polyethylene sheeting, and insulation in HVAC applications.
- Not for use on vinyl.

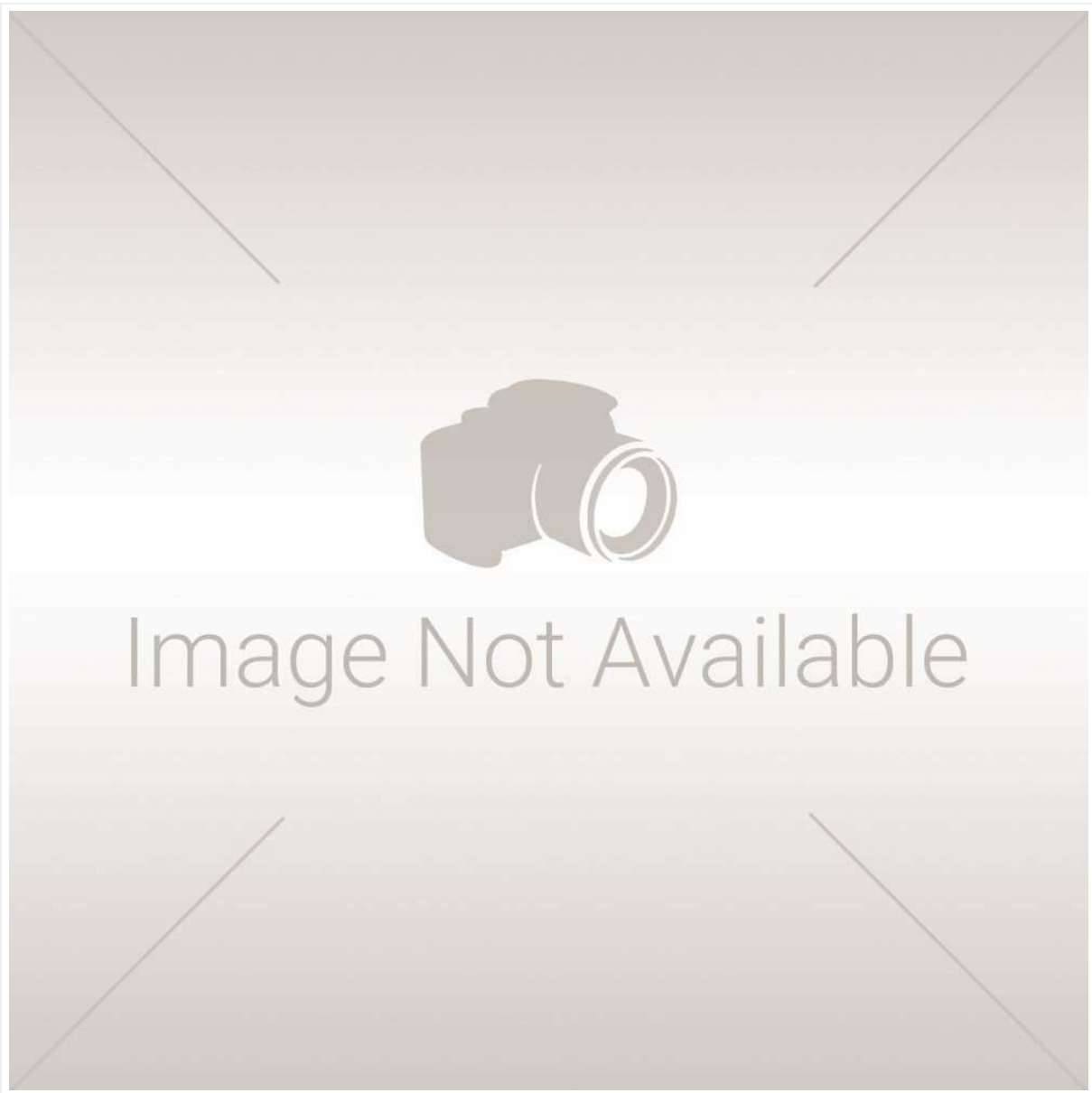


Image 1: Diversitech 315-20 Sure Stick Spray Adhesive 12oz can. This image shows the product in its aerosol can packaging.

2. SAFETY INFORMATION

WARNING: Read all instructions and safety data sheets (SDS) before use. Failure to follow warnings can result in serious injury or property damage.

- **Flammable:** Keep away from heat, sparks, open flames, and hot surfaces. No smoking.
- **Ventilation:** Use only in a well-ventilated area. Avoid breathing vapors.
- **Eye Contact:** Avoid contact with eyes. In case of contact, flush thoroughly with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. Seek medical attention if irritation persists.
- **Skin Contact:** Avoid contact with skin. Wash thoroughly with soap and water after handling.
- **Ingestion:** Do not ingest. If swallowed, call a poison control center or doctor immediately.
- **Storage:** Store in a cool, dry place. Keep out of reach of children and pets.
- **Disposal:** Dispose of contents/container in accordance with local regulations.

3. SETUP AND PREPARATION

1. **Surface Preparation:** Ensure all surfaces to be bonded are clean, dry, and free from dust, grease, oil, and other contaminants. For best results, surfaces should be roughened slightly if smooth.
2. **Ventilation:** Work in a well-ventilated area or outdoors.
3. **Protection:** Protect surrounding areas from overspray with drop cloths or newspaper. Wear appropriate personal protective equipment, including gloves and eye protection.
4. **Shake Can:** Shake the aerosol can vigorously for at least one minute after the mixing ball begins to rattle. Continue shaking occasionally during use.

4. OPERATING INSTRUCTIONS (APPLICATION)

The Diversitech 315-20 Sure Stick Spray Adhesive can be used for both temporary and permanent bonds.

4.1. For Temporary Bonds

1. Hold the can upright approximately 8-10 inches (20-25 cm) from the surface.
2. Apply a light, even coat of adhesive to one surface.
3. Allow the adhesive to dry for 30 seconds to 1 minute until tacky.
4. Press the surfaces together firmly. The bond will allow for repositioning.

4.2. For Permanent Bonds

1. Hold the can upright approximately 6-8 inches (15-20 cm) from the surface.
2. Apply a medium, even coat of adhesive to **both** surfaces to be bonded.
3. Allow the adhesive to dry for 1-3 minutes until tacky.
4. Carefully align the surfaces and press them together firmly. Once contact is made, repositioning may be difficult.
5. Apply pressure evenly across the bonded area to ensure maximum adhesion.

Important Note: This product is **not for use on vinyl** materials.

5. MAINTENANCE AND CLEANING

5.1. Cleaning the Nozzle

To prevent clogging, after each use, invert the can and spray for a few seconds until only propellant comes out. This clears the nozzle of adhesive residue.

5.2. Cleaning Up Excess Adhesive

Wet adhesive can be cleaned with mineral spirits. Always test mineral spirits on an inconspicuous area first to ensure it does not damage the surface.

6. TROUBLESHOOTING

- **Poor Adhesion:**
 - Ensure surfaces are clean, dry, and free of contaminants.
 - Verify proper application distance (6-10 inches) and even coating.
 - Allow sufficient tack time before joining surfaces.
 - For permanent bonds, ensure adhesive is applied to both surfaces.

- **Clogged Nozzle:**

- If the nozzle becomes clogged, remove it and soak it in mineral spirits. Clear the opening with a thin wire if necessary. Replace the nozzle before use.
- Always invert and spray after each use to prevent future clogs.

7. SPECIFICATIONS

Brand:	Diversitech
Model:	315-20
Item Form:	Spray (Aerosol)
Volume:	12 Fluid Ounces
Water Resistance Level:	Waterproof
Special Features:	Waterproof, Transparent, Tough Bonding
Compatible Materials:	Leather, Cardboard, Most Plastics, Polyethylene Sheeting, HVAC Insulation
Incompatible Materials:	Vinyl
Cleanup:	Mineral Spirits

8. WARRANTY AND SUPPORT

For specific warranty information or technical support regarding the Diversitech 315-20 Sure Stick Spray Adhesive, please contact Diversitech directly through their official website or customer service channels. Keep your purchase receipt for any warranty claims.

You can visit the [Diversitech Store on Amazon](#) for more product information.