

Rothenberger 53056

Rothenberger ROWELD Roller Stand, Galvanized, Size 2 (Model 53056) User Manual

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1. INTRODUCTION

This manual provides essential information for the safe and efficient use of your Rothenberger ROWELD Roller Stand, galvanized, size 2 (Model 53056). Please read these instructions carefully before assembly, operation, or maintenance. Keep this manual for future reference.

The Rothenberger ROWELD Roller Stand is designed to support pipes and other workpieces during cutting, threading, or welding operations, providing stability and ease of movement. Its galvanized finish offers enhanced durability and corrosion resistance.



Image 1.1: The Rothenberger ROWELD Roller Stand, galvanized, size 2. This image shows the complete roller stand assembly, highlighting its robust construction and galvanized finish, designed for supporting pipes and other workpieces.

2. SAFETY INFORMATION

Always observe the following safety precautions to prevent injury and damage to the equipment:

- **Read all instructions:** Familiarize yourself with the operation and potential hazards of the roller stand.
- **Stable surface:** Always place the roller stand on a firm, level, and stable surface to prevent tipping.
- **Weight capacity:** Do not exceed the maximum weight capacity of the roller stand. Overloading can cause instability and damage.
- **Secure workpiece:** Ensure the workpiece is properly seated and stable on the rollers before beginning any work.
- **Personal Protective Equipment (PPE):** Wear appropriate PPE, such as safety glasses and gloves, when working with pipes or tools.
- **Keep clear:** Keep hands, clothing, and other body parts clear of moving parts and the workpiece during operation.
- **Inspection:** Before each use, inspect the roller stand for any signs of damage, loose components, or wear. Do not use if

damaged.

- **Storage:** Store the roller stand in a dry, secure location when not in use.

3. PACKAGE CONTENTS

Verify that all components are present upon unpacking:

- 1 x Rothenberger ROWELD Roller Stand (Model 53056)
- 1 x User Manual

If any parts are missing or damaged, contact your supplier immediately.

4. SETUP INSTRUCTIONS

The Rothenberger ROWELD Roller Stand (Model 53056) is designed for quick and straightforward setup. Follow these steps for proper assembly and positioning:

1. **Unpack:** Carefully remove all components from the packaging.
2. **Inspect:** Check all parts for any signs of damage from shipping.
3. **Position:** Place the roller stand on a flat, stable, and non-slip surface. Ensure there is adequate space around the stand for safe operation and movement of the workpiece.
4. **Adjust Height (if applicable):** If your model features adjustable height, unlock the height adjustment mechanism and raise or lower the rollers to the desired height. Ensure the mechanism is securely locked before placing any workpiece on the stand.
5. **Stability Check:** Gently rock the stand to confirm it is stable and does not wobble. Adjust its position if necessary.

The roller stand is now ready for use.

5. OPERATING INSTRUCTIONS

Follow these guidelines for safe and effective operation of your roller stand:

1. **Prepare Work Area:** Ensure your work area is clean, well-lit, and free from obstructions.
2. **Position Workpiece:** Carefully lift and place the pipe or workpiece onto the rollers. Ensure it is centered and balanced to prevent it from rolling off unexpectedly.
3. **Verify Stability:** Before starting any work, confirm that the workpiece is stable on the rollers and that the roller stand itself is not moving or tipping.
4. **Perform Task:** Proceed with your cutting, threading, or welding task. The rollers will allow the workpiece to rotate or slide smoothly as needed.
5. **Monitor Workpiece:** Continuously monitor the workpiece's position and stability throughout the task.
6. **Remove Workpiece:** Once the task is complete, carefully remove the workpiece from the roller stand.

Always maintain control of the workpiece and the tools being used.

6. MAINTENANCE

Regular maintenance ensures the longevity and safe operation of your Rothenberger ROWELD Roller Stand.

- **Cleaning:** After each use, wipe down the roller stand with a clean, dry cloth to remove dust, debris, and any residue from the workpiece. For stubborn grime, a mild detergent and water can be used, followed by thorough drying.
- **Inspection:** Periodically inspect the rollers for smooth rotation and any signs of wear or damage. Check all structural components for bends, cracks, or loose fasteners.
- **Lubrication (if applicable):** If your model has moving parts that require lubrication (e.g., height adjustment mechanisms),

apply a light coat of appropriate lubricant as needed to ensure smooth operation.

- **Storage:** Store the roller stand in a dry environment to prevent corrosion, especially given its galvanized finish. Avoid storing in areas with extreme temperatures or high humidity.
- **Damaged Parts:** Do not attempt to repair severely damaged components. Contact Rothenberger customer support or an authorized service center for replacement parts or professional repair.

7. TROUBLESHOOTING

This section addresses common issues you might encounter with your roller stand.

Problem	Possible Cause	Solution
Roller stand wobbles or is unstable.	Uneven surface; loose components; overloaded.	Ensure stand is on a flat, stable surface. Check all fasteners and tighten if loose. Do not exceed weight capacity.
Rollers do not turn smoothly.	Dirt or debris in bearings; damaged rollers.	Clean rollers and bearing areas. If rollers are damaged, they may need replacement.
Workpiece slides off rollers.	Workpiece not centered; stand not level; excessive force applied.	Ensure workpiece is centered and balanced. Verify stand is level. Apply even and controlled force during work.

If you encounter issues not listed here or if solutions do not resolve the problem, contact Rothenberger customer support.

8. SPECIFICATIONS

Technical specifications for the Rothenberger ROWELD Roller Stand, Model 53056:

- **Model Number:** 53056
- **Brand:** Rothenberger
- **Item Weight:** 2.2 pounds
- **Product Dimensions:** 0.04 x 0.07 x 0.22 inches *(Note: These dimensions appear unusually small for a roller stand and may refer to packaging or a specific component.)*
- **Material:** Galvanized
- **ASIN:** B00EXV0HFA
- **Batteries Required:** No
- **Batteries Included:** No

9. WARRANTY & SUPPORT

For warranty information, technical support, or to order replacement parts, please contact Rothenberger customer service or visit the official Rothenberger website. Keep your purchase receipt as proof of purchase.

Rothenberger Contact Information:

- Refer to the official Rothenberger website for the most current contact details.
- [Official Rothenberger Website](#)



