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## Bakers Pride M1568X

# Bakers Pride 1219804 (M1568X) 115V 2-Speed Motor

## INSTRUCTION MANUAL



Image: Front view of the Bakers Pride 1219804 (M1568X) 115V 2-Speed Motor, showcasing its robust construction and electrical housing.

## 1. Introduction

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This manual provides essential information for the safe and effective installation, operation, and maintenance of the Bakers Pride 1219804 (M1568X) 115 Volt, 2-Speed Motor. This motor is a genuine OEM replacement part designed for specific Bakers Pride appliances. Using genuine OEM parts ensures compatibility, reliability, and performance consistent with the original equipment specifications.

## 2. Safety Information

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**WARNING:** Electrical components can cause serious injury or death. Installation and servicing should only be performed by qualified and authorized personnel. Always disconnect power to the appliance before installing, servicing, or cleaning the motor.

- Ensure all local and national electrical codes are followed during installation.
- Verify the power supply voltage matches the motor's specifications (115V).
- Do not operate the motor if it is damaged or if any electrical connections are loose.
- Keep hands, hair, and clothing clear of moving parts during operation.

## 3. Setup and Installation

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This motor is designed as a direct replacement for the original part in compatible Bakers Pride appliances. Refer to the specific appliance's service manual for detailed installation procedures.

1. **Power Disconnection:** Ensure the appliance is completely disconnected from its power source before beginning installation.
2. **Access:** Gain access to the motor compartment of the appliance as per the appliance's service manual.
3. **Removal of Old Motor:** Carefully disconnect all wiring from the old motor, noting the connections for proper reinstallation. Unbolt and remove the old motor.
4. **Mounting New Motor:** Position the new Bakers Pride 1219804 (M1568X) motor in the designated location. Secure it using the appropriate mounting hardware. Ensure the motor is firmly seated and aligned.



Image: Side view of the motor, showing the output shaft and mounting brackets. Ensure proper alignment during installation.

5. **Electrical Connections:** Connect the electrical wiring to the new motor according to the appliance's wiring diagram and the connections noted during removal. Pay close attention to the 2-speed wiring if applicable to your appliance. Ensure all connections are secure and properly insulated.
6. **Reassembly:** Reassemble any removed panels or covers.
7. **Testing:** Restore power to the appliance and test the motor's operation. Verify both speeds function correctly if the appliance utilizes the 2-speed capability.



Image: Rear view of the motor, showing the cooling fan and additional mounting points. Ensure adequate ventilation space.

#### 4. Operating Instructions

The Bakers Pride 1219804 (M1568X) motor operates as an integral component of your Bakers Pride appliance. Its operation is controlled by the appliance's internal systems. Once properly installed, the motor will function automatically when the appliance is powered on and activated.

- Ensure the appliance is receiving the correct voltage (115V).
- If your appliance utilizes the 2-speed functionality, verify that both speeds engage correctly during appliance operation.
- Listen for any unusual noises or vibrations during initial operation, which may indicate an installation

issue.

## 5. Maintenance

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Proper maintenance extends the life of the motor and ensures continued reliable operation. Always disconnect power before performing any maintenance.

- **Cleaning:** Periodically inspect the motor for dust, grease, or debris accumulation. Clean the exterior of the motor and cooling fan vents with a dry, soft cloth or compressed air. Do not use liquids directly on the motor.
- **Connections:** Annually, or as recommended by the appliance manufacturer, inspect all electrical connections for tightness and signs of corrosion. Tighten any loose connections.
- **Vibration/Noise:** If unusual vibrations or noises develop, discontinue use and have the motor inspected by a qualified technician.
- **Bearings:** This motor typically features sealed bearings that do not require lubrication. Do not attempt to lubricate sealed bearings.

## 6. Troubleshooting

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Before contacting a service technician, perform the following basic checks:

Problem	Possible Cause	Solution
Motor does not start	No power to appliance; Loose electrical connections; Faulty switch/control; Motor overload protection tripped.	Check power supply and circuit breaker; Verify all wiring connections; Consult appliance manual for control checks; Allow motor to cool and reset if applicable.
Motor makes unusual noise/vibration	Loose mounting; Obstruction in fan/moving parts; Worn bearings; Internal motor issue.	Check mounting bolts; Inspect for obstructions (with power off); Contact qualified technician for bearing or internal issues.
Motor runs but appliance does not function	Problem with appliance's drive mechanism; Motor shaft not properly engaged.	Consult appliance service manual; Ensure motor shaft is correctly connected to the appliance's driven component.

If troubleshooting steps do not resolve the issue, contact a qualified service technician.

## 7. Specifications

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Feature	Detail
Brand	Bakers Pride
Model Number	M1568X (Replaces 1219804)
Voltage	115 Volt
Frequency	50/60 Hz
Speed	2-Speed
Part Type	Genuine OEM Replacement Part
Item Weight	0.01 Ounces (Note: This weight may be a placeholder or shipping weight, actual motor weight will be higher)
UPC	220215017802

## 8. Warranty Information

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As a genuine OEM part, the Bakers Pride 1219804 (M1568X) motor is typically covered by the manufacturer's standard warranty for replacement parts. Using genuine OEM parts is essential to maintain the warranty of your Bakers Pride appliance. For specific warranty terms and conditions, please refer to the documentation provided with your original appliance or contact Bakers Pride customer support.

## 9. Support and Service

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For technical assistance, service, or to order additional genuine Bakers Pride parts, please contact Bakers Pride customer support or an authorized service technician. Always provide the model number (M1568X) and the appliance's serial number when seeking support.

**Bakers Pride Contact Information:** Refer to your appliance's original manual or the official Bakers Pride website for current contact details.