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Lamin-x N517B

Lamin-x N517B Lighting Cover Instruction Manual

For Nissan Xterra (2005-2015)

1. Introduction

The Lamin-x N517B Lighting Cover is an adhesive-backed protective film designed to safeguard the headlights and fog lights of your Nissan Xterra (model years 2005-2015) from road debris and environmental elements. This precut kit includes film for both the left and right sides of your vehicle's lighting components. The film is impact-resistant and engineered for a precise fit, offering either invisible protection with clear film or a customized aesthetic with colored options.

Key features of the Lamin-x N517B Lighting Cover include:

- Adhesive-backed film, not a rigid plastic cover.
- Precut for specific vehicle models for accurate application.
- Impact resistant to protect lenses from daily wear and tear.
- Backed by a 5-year product warranty.





Image 1.1: The Lamin-x N517B kit includes precisely pre-cut film pieces designed to fit the contours of your vehicle's headlights and fog lights.



Image 1.2: The protective film material is flexible, allowing for easier application and conformity to curved surfaces.

2. Installation Guide (Setup)

Proper installation is crucial for the longevity and appearance of your Lamin-x lighting covers. Follow these steps carefully for optimal results.

2.1. Preparation

1. **Clean the Surface:** Thoroughly clean the headlight and fog light surfaces with a mild soap and water solution. Ensure all dirt, dust, wax, and residues are removed. Rinse completely and dry with a lint-free cloth.
2. **Inspect the Film:** Carefully unroll the Lamin-x film and identify the pieces corresponding to each light. Ensure there are no creases or damage to the film.
3. **Prepare Application Solution:** Mix a solution of water and a few drops of mild dish soap in a spray bottle. This solution will allow you to position the film during application.

2.2. Application Steps

4. **Spray the Light:** Liberally spray the clean surface of the headlight or fog light with the application solution.
5. **Peel and Spray Film:** Carefully peel the protective backing from the Lamin-x film. As you peel, spray the adhesive side of the film with the application solution. This prevents the film from sticking prematurely and allows for repositioning.
6. **Position the Film:** Gently place the wet, adhesive side of the film onto the wet light surface. Slide and adjust the film until it is perfectly aligned with the contours of the light.
7. **Squeegee Out Solution:** Once positioned, use a squeegee (or a credit card wrapped in a soft cloth) to gently push the water and air bubbles out from under the film. Start from the center and work your way outwards, applying even pressure. Ensure all edges are firmly adhered.
8. **Repeat for All Lights:** Follow the same steps for all remaining headlights and fog lights.



Image 2.1: Carefully apply the film to the headlight, ensuring proper alignment before squeegeeing out the solution.



Image 2.2: The same application technique is used for fog lights, ensuring a smooth, bubble-free finish.

2.3. Post-Installation

Allow the film to cure for at least 24-48 hours before washing the vehicle or exposing it to harsh weather conditions. During this time, avoid touching or disturbing the film.

3. Care and Maintenance

To ensure the longevity and clarity of your Lamin-x lighting covers, follow these maintenance guidelines:

- **Regular Cleaning:** Clean the film regularly with mild automotive soap and water. Use a soft sponge or cloth to avoid scratching the surface.
- **Avoid Harsh Chemicals:** Do not use abrasive cleaners, solvents, or harsh chemicals (e.g., ammonia-based cleaners) on the film, as these can damage the material and adhesive.
- **Pressure Washing:** If using a pressure washer, maintain a safe distance and avoid directing the high-pressure stream directly at the edges of the film to prevent lifting.
- **Waxing:** You may apply a non-abrasive automotive wax or sealant over the film to enhance its protection and shine, similar to how you would wax your vehicle's paint.



Image 3.1: A properly installed and maintained Lamin-x film provides a clear and protective layer over the fog light.

4. Troubleshooting

Here are solutions to common issues that may arise during or after installation:

- **Bubbles or Water Pockets:** If bubbles or water pockets appear after installation, gently re-squeegee the area towards the nearest edge. Small water pockets may evaporate over a few days as the film cures.
- **Lifting Edges:** If an edge begins to lift, clean the area thoroughly, re-wet it with the application solution, and firmly press the edge back down with a squeegee or your finger. Apply heat with a hairdryer on a low setting if needed to help the adhesive bond.
- **Creases:** If the film develops a crease during application, it may be difficult to remove completely. Try gently heating the area with a hairdryer on a low setting and smoothing it out. If the crease is severe, the film may need to be replaced.
- **Film Not Sticking:** Ensure the light surface was thoroughly cleaned and free of wax or contaminants. Also, ensure enough application solution was used to allow for proper positioning and that the film was adequately squeegeed to remove excess solution.

5. Product Specifications

Specification	Detail
Manufacturer	Lamin-x
Brand	Lamin-x
Model	N517B
Item Weight	12.8 ounces
Package Dimensions	24 x 4 x 4 inches
Item Model Number	N517B
Manufacturer Part Number	N517B
OEM Part Number	N517B

Specification	Detail
ASIN	B00C6RDQII
Date First Available	May 21, 2013

6. Warranty Information

The Lamin-x N517B Lighting Cover comes with a **5-year product warranty**, covering defects in material and workmanship under normal use. For specific details regarding warranty claims, please refer to the official Lamin-x website or contact customer support.

6.1. Legal Disclaimer

Lamin-x Protective Films shall not be liable for any special or consequential damages that result from the use of, or the inability to use, the materials on this site or the performance of the products, even if Lamin-x Protective Films has been advised of the possibility of such damages. Applicable law may not allow the limitation of exclusion of liability or incidental or consequential damages, so the above limitation or exclusion may not apply to you.

7. Customer Support

For further assistance, technical support, or warranty inquiries regarding your Lamin-x N517B Lighting Cover, please contact Lamin-x Protective Films directly. You can often find contact information or a support portal on their official website or through their Amazon store page.

Visit the Lamin-x Store on Amazon for more information and support resources.

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