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> [Facom Small Multicolor C Shaped Punch Set Instruction Manual](#)

Facom MODM.CG

Facom Small Multicolor C Shaped Punch Set Instruction Manual

Model: MODM.CG

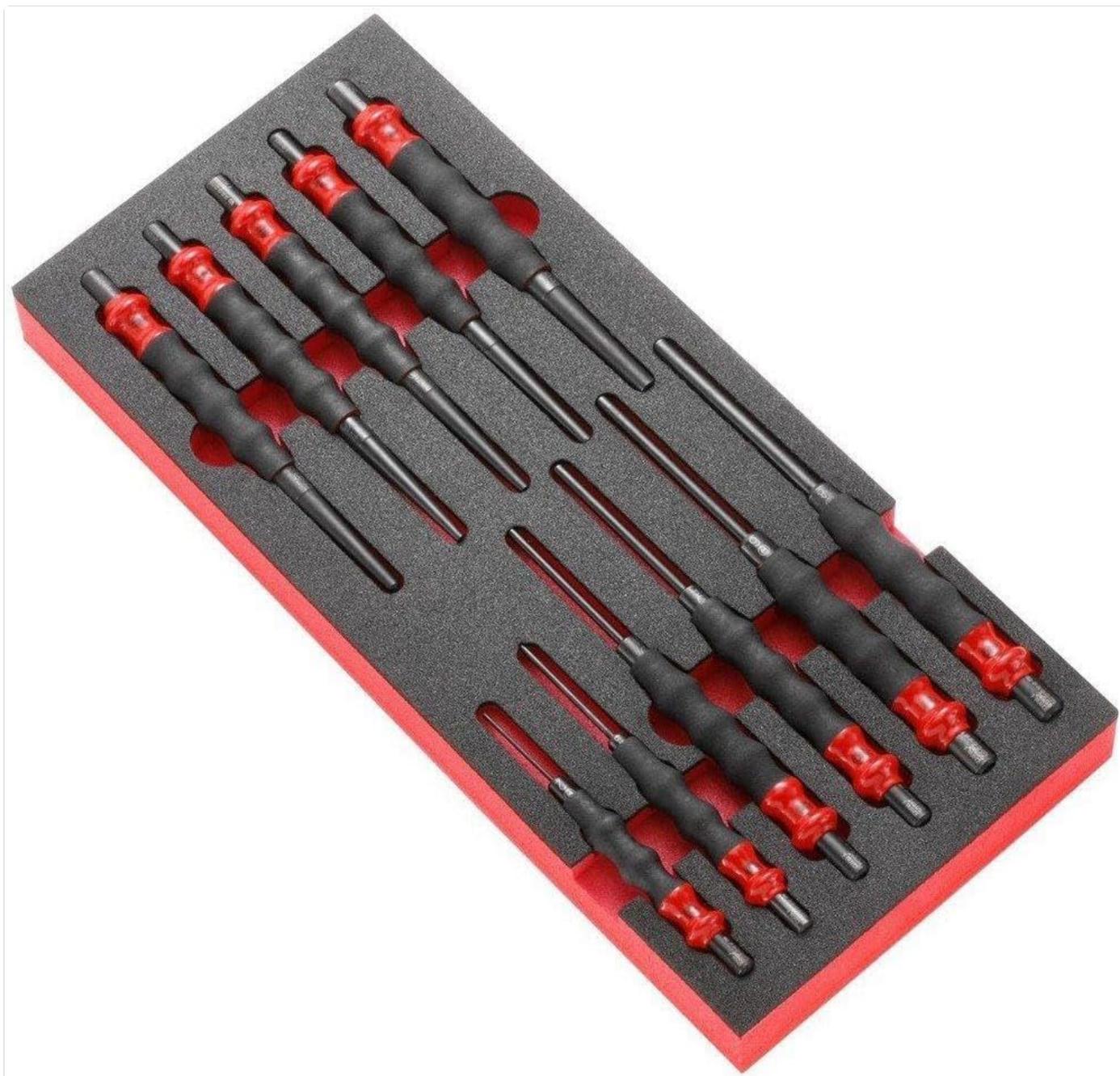
INTRODUCTION

The Facom Small Multicolor C Shaped Punch Set (Model MODM.CG) is a comprehensive collection of precision tools designed for various punching applications. This set includes hunting poles (249.G in sizes 2-3, 4-5, 6-8mm), chasse-nails (247.G in sizes 4-5, 6-8mm), and a needle PRA decision 6 mm (255.G6), all organized within a durable foam tray (PM.MODCG). This manual provides essential information for the proper setup, operation, and maintenance of your punch set.

PACKAGE CONTENTS

Upon opening your Facom Small Multicolor C Shaped Punch Set, please verify that all components are present and in good condition. The package includes:

- 1 x 249.G Punch: Sizes 2mm, 3mm, 4mm, 5mm, 6mm, 8mm (Hunting Pole)
- 1 x 247.G Punch: Sizes 4mm, 5mm, 6mm, 8mm (Chasse-nails)
- 1 x 255.G6: Needle PRA decision 6 mm (Precision Grain)
- 1 x PM.MODCG Foam Tray
- Total of 11 pieces, including the foam module and punch with handle.



An overhead view of the Facom Small Multicolor C Shaped Punch Set, neatly organized within its foam insert. The set includes various sizes of punches with black handles and red caps.

SETUP

The Facom punch set is designed for modularity, allowing you to easily interchange punch heads with the main handle. To set up a punch for use:

1. Select the desired punch head size from the foam tray.
2. Align the base of the punch head with the opening on the handle.
3. Insert the punch head firmly into the handle until it is securely seated. Ensure there is no wobble.
4. To change punch heads, firmly pull the current head out of the handle and insert a new one.

Your browser does not support the video tag.

This video demonstrates the assembly and disassembly of the punch handle with different punch heads, showcasing the modular design of the Facom punch set.

OPERATING INSTRUCTIONS

The Facom punch set is designed for precision work. Follow these guidelines for optimal performance and safety:

- **Preparation:** Ensure your workpiece is stable and securely clamped if necessary. Always wear appropriate personal protective equipment, including safety glasses.
- **Positioning:** Place the tip of the punch precisely on the mark where you intend to make an indentation or hole.
- **Striking:** Use a hammer or mallet to strike the top of the punch handle. Apply firm, controlled strikes. For initial marking, a lighter tap may be sufficient. For deeper impressions or to drive pins, more force will be required.
- **Hunting Poles (249.G):** These are typically used for starting holes or marking centers for drilling.
- **Chasse-nails (247.G):** These are designed for driving nails below the surface of the wood or for removing pins.
- **Precision Grain (255.G6):** Use this for very fine marking or for delicate pin work.

Always ensure the punch is perpendicular to the surface to prevent bending or damage to the punch tip or workpiece.

MAINTENANCE

Proper maintenance will extend the life and performance of your Facom punch set:

- **Cleaning:** After each use, wipe down the punches and handle with a clean, dry cloth to remove any debris, dust, or moisture.
- **Lubrication:** Periodically apply a light coat of machine oil to the metal parts of the punches to prevent rust, especially if storing for extended periods or in humid environments.
- **Storage:** Always store the punch set in its original foam tray (PM.MODCG) to protect the tools from damage and keep them organized. Store in a dry place.
- **Inspection:** Regularly inspect punch tips for wear, dullness, or damage. A dull punch can be less effective and potentially damage the workpiece.
- **Sharpening:** If a punch tip becomes dull, it can be carefully sharpened using appropriate grinding tools, maintaining the original angle of the tip.

TROUBLESHOOTING

If you encounter issues while using your Facom punch set, consider the following common problems and solutions:

Problem	Possible Cause	Solution
Punch not making a clear mark/hole	Dull punch tip, insufficient force, incorrect punch size for material.	Sharpen the punch tip. Apply more force. Use a larger or more appropriate punch size for the material.
Punch tip bending or breaking	Excessive force, striking at an angle, using punch on material too hard for its design.	Use controlled, perpendicular strikes. Ensure punch is suitable for the material's hardness.
Punch head detaches from handle during use	Punch head not fully seated, worn handle mechanism.	Ensure punch head is firmly inserted until it clicks or is fully seated. If the mechanism is worn, consider replacing the handle or the entire set.

SPECIFICATIONS

Attribute	Detail
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Attribute	Detail
Brand	Facom
Model Number	MODM.CG
Color	Multicolor
Material	Steel, Alloy Steel or Chrome Vanadium Steel Alloy
Item Weight	1.39 Kilograms (3.06 pounds)
Item Package Quantity	1 (Set of 11 pieces)
Head Style	C Shaped
Finish Type	Powder Coated
Operation Mode	Manual
Product Dimensions	6.23 x 7.11 x 1.64 inches
Batteries Included?	No
Batteries Required?	No

WARRANTY AND SUPPORT

Facom products are manufactured to high standards and are designed for durability. For specific warranty information and support, please refer to the official Facom website or contact their customer service directly. Keep your purchase receipt as proof of purchase.

For further assistance, you may visit the [product page on Amazon](#) or contact the seller.



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Related Documents - MODM.CG

	<p>Facom 10-Piece Combination Wrench Set in Holder</p> <p>Information on the Facom 10-piece combination wrench set, model number 248-118-620, supplied in a convenient holder.</p>
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