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- › [Elna](#) /
- › [Elna 745 Serger and Cover Stitch Machine User Manual](#)

Elna 745

# Elna 745 Serger and Cover Stitch Machine User Manual

Model: 745

<a href="#">Introduction</a>	<a href="#">Setup</a>	<a href="#">Operation</a>	<a href="#">Maintenance</a>	<a href="#">Troubleshooting</a>	<a href="#">Specifications</a>	<a href="#">Warranty &amp; Support</a>
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## 1. INTRODUCTION

This manual provides detailed instructions for the safe and efficient use of your Elna 745 Five Thread Serger and Cover Stitch Machine. Please read this manual thoroughly before operating the machine to ensure proper setup, operation, and maintenance. Retain this manual for future reference.



Figure 1: The Elna 745 Five Thread Serger and Cover Stitch Machine, showcasing its threading guides and control dials.

## 2. SETUP

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### 2.1 Unpacking

Carefully remove the machine from its packaging. Retain all packing materials for potential future transport or storage. Verify that all accessories listed in the packing list are present.

### 2.2 Power Connection

1. Place the machine on a stable, flat surface.
2. Ensure the power switch is in the 'OFF' position.
3. Connect the power cord to the machine and then to a suitable electrical outlet.

### 2.3 Thread Spool Setup

Place the required number of thread spools onto the spool pins located at the top of the machine. Ensure the thread unwinds smoothly from each spool.

### 2.4 Needle Installation

Refer to the threading diagram on the machine for correct needle type and orientation. Loosen the needle clamp screw, insert the needle with the flat side facing the back, and tighten the screw securely.

## 3. OPERATION

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### 3.1 Threading the Machine

The Elna 745 features color-coded threading paths for ease of use. Follow the numbered and colored guides precisely for each thread. Incorrect threading can lead to skipped stitches or thread breakage.

1. Raise the presser foot.
2. Follow the color-coded guides for each thread, starting with the upper looper, lower looper, and then the needles.
3. Ensure threads are seated correctly in the tension discs.

### 3.2 Stitch Selection and Tension Adjustment

The machine offers various stitch types, including 3-thread overlock, 4-thread safety stitch, and 5-thread cover stitch. Select the desired stitch using the appropriate dials and levers. The Elna 745 features **Auto Tension**, which automatically adjusts thread tension for selected stitches. Fine-tuning may be required based on fabric type and thread.

### 3.3 Differential Feed

The differential feed mechanism allows for precise control over fabric feeding, preventing stretching or puckering. Adjust the differential feed dial (DF) according to your fabric type and desired effect. A setting of 'N' (Normal) is suitable for most fabrics.

### 3.4 Stitch Length and Width

Adjust the stitch length and width using the dedicated dials. Refer to the stitch chart for recommended settings for different fabric types and stitch applications.

### 3.5 Sewing

1. Place the fabric under the presser foot.
2. Lower the presser foot.
3. Gently press the foot pedal to begin sewing. Guide the fabric evenly.
4. Upon completion, raise the presser foot and carefully remove the fabric, cutting the thread tails.

## 4. MAINTENANCE

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### 4.1 Cleaning

Regular cleaning is essential for optimal machine performance. Use a small brush and lint-free cloth to remove lint and thread scraps from the looper area, feed dogs, and tension discs. The machine may include a scrap chute to collect fabric trimmings; empty this regularly.

### 4.2 Lubrication

Refer to the lubrication points indicated in the machine's internal diagrams. Apply a small amount of high-quality sewing machine oil to these points as recommended in the full service manual.

### 4.3 Needle Replacement

Replace needles regularly, especially when working with new projects or if you notice skipped stitches or fabric

damage. Always use the correct type and size of needle for your fabric.

## 5. TROUBLESHOOTING

Problem	Possible Cause	Solution
Skipped Stitches	Incorrect threading, bent needle, wrong needle type, incorrect tension.	Re-thread the machine, replace needle, use correct needle, adjust tension.
Thread Breakage	High tension, poor quality thread, burrs on thread path, incorrect threading.	Reduce tension, use quality thread, check thread path for obstructions, re-thread.
Fabric Puckering	Incorrect differential feed setting, high tension.	Adjust differential feed, reduce tension.
Machine Not Starting	Power cord not connected, power switch off, foot pedal issue.	Check power connections, ensure switch is ON, inspect foot pedal.

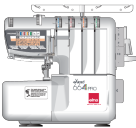
## 6. SPECIFICATIONS


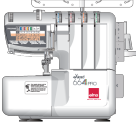







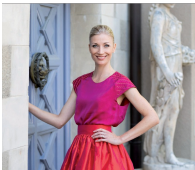
- **Model:** Elna 745
- **Type:** Five Thread Serger and Cover Stitch Machine
- **Power:** Electric
- **UPC:** 732212312571
- **Key Features:** Auto Tension, Differential Feed, Multiple Stitch Options

## 7. WARRANTY & SUPPORT

Your Elna 745 machine is covered by a manufacturer's warranty. Please refer to the warranty card included with your purchase for specific terms and conditions. For technical support, service, or to order replacement parts, please contact your authorized Elna dealer or visit the official Elna website.  
*Note: Unauthorized repairs or modifications may void your warranty.*

### Related Documents - 745

<div></div> <div><p><b>eXtend 664PRO</b></p><p><small>Instruction Manual   Manuel d'instructions   Bedienungsanleitung</small></p></div>	<p><a href="#">Elna eXtend 664PRO Overlock Sewing Machine Instruction Manual</a></p> <p>Comprehensive instruction manual for the Elna eXtend 664PRO overlock sewing machine. Covers setup, operation, threading, maintenance, and troubleshooting with safety guidelines in English, French, and German.</p>
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<div><p>eXtend 664PRO</p><p>(Instruction Manual) (Manuel d'instructions) (Bedienungsanleitung)</p></div>	<p><a href="#">Elna eXtend 664PRO Overlock Sewing Machine: Instruction Manual &amp; Guide</a></p> <p>Comprehensive guide for the Elna eXtend 664PRO overlock sewing machine, covering setup, operation, stitch types, tension adjustments, maintenance, and troubleshooting for optimal sewing results.</p>
<div><p>BLIND STITCH FOOT FOR OVERLOCK MACHINES</p><p>202-255-004</p><p>Blind stitch foot for overlock machines. It is designed to create professional blind hems for garments like pants and skirts, ensuring a quick and neat finish.</p><p>202-255-004</p></div>	<p><a href="#">Elna Blind Stitch Foot 202-255-004: Instructions for Overlock Machines</a></p> <p>Comprehensive guide for using the Elna 202-255-004 Blind Stitch Foot on overlock machines. This accessory simplifies creating professional blind hems for garments like pants and skirts, ensuring a quick and neat finish.</p>
<div><p>eXtend 664</p></div>	<p><a href="#">Elna eXtend 664 Overlock Machine: Instruction Manual</a></p> <p>This comprehensive instruction manual for the Elna eXtend 664 overlock sewing machine covers preparation, threading, test stitching, maintenance, and troubleshooting. Learn to operate your machine safely and effectively.</p>
<div><p>FLOWER STITCH ATTACHMENT</p><p>202-258-007</p><p>Flower stitch attachment for overlock machines. It is designed to create decorative flower patterns with your sewing machine.</p><p>202-258-007</p></div>	<p><a href="#">Elna Flower Stitch Attachment Instructions</a></p> <p>Comprehensive guide for using the Elna Flower Stitch Attachment (Model 202-258-007) to create decorative flower patterns with your sewing machine.</p>
<div><p>Bluse mit Raglan-Ärmeln</p></div>	<p><a href="#">Elna Raglan Sleeve Blouse Sewing Tutorial   Step-by-Step Guide</a></p> <p>Learn how to sew an elegant Elna blouse with raglan sleeves using this comprehensive tutorial. Features detailed instructions, materials list, and tips for creating a beautiful garment with Elna sewing machines.</p>