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› Leo Vince SBK GP Corsa Slip-On Exhaust (Carbon Fiber) for 11-13 Honda CBR250R User Manual

LeoVince leo-3469

Leo Vince SBK GP Corsa Slip-On Exhaust User Manual

Model: leo-3469 | Brand: LeoVince

1. INTRODUCTION

This manual provides essential information for the installation, operation, and maintenance of your LeoVince SBK GP Corsa Slip-On Exhaust system. Designed for 2011-2013 Honda CBR250R models, this exhaust system is engineered to enhance performance and reduce weight, offering significant improvements for both track and street riding. The GP Corsa series reflects LeoVince's commitment to rigorous testing and development, ensuring high-quality performance even in their more accessible product lines. This slip-on exhaust is a cost-effective solution to upgrade your motorcycle's exhaust system while maintaining the high standards of LeoVince engineering.



Figure 1.1: The LeoVince SBK GP Corsa Slip-On Exhaust featuring a carbon fiber muffler and stainless steel connecting pipe. This image displays the main muffler body with the LeoVince logo, the mounting bracket, and the inlet pipe connection.

2. SAFETY INFORMATION

Please read and understand all safety warnings before proceeding with installation or operation. Failure to follow these instructions may result in serious injury or damage to the product or motorcycle.

- **Hot Surfaces:** Exhaust systems become extremely hot during operation and remain hot for a significant period after the engine is turned off. Always allow the exhaust to cool completely before handling.
- **Burn Hazard:** Direct contact with hot exhaust components can cause severe burns. Wear appropriate protective gloves when handling.

- **Fumes:** Exhaust gases contain carbon monoxide, which is a colorless, odorless, and poisonous gas. Always work in a well-ventilated area.
- **Professional Installation:** While this is a slip-on system, professional installation by a qualified mechanic is highly recommended to ensure proper fitment and performance.
- **Eye Protection:** Always wear safety glasses to protect your eyes from debris during installation.
- **Secure Fasteners:** Ensure all bolts and clamps are tightened to the manufacturer's specifications to prevent parts from loosening during operation.

3. INCLUDED COMPONENTS

Verify that all components listed below are present in your package before beginning installation:

- LeoVince GP Corsa Carbon Fiber Muffler
- Stainless Steel Connecting Pipe (Mid-pipe)
- Muffler Mounting Strap/Clamp
- Springs for connecting muffler to mid-pipe
- Mounting Hardware (bolts, washers, nuts as required)
- Instruction Manual (this document)

If any components are missing or damaged, please contact your authorized LeoVince dealer or customer support immediately.

4. SETUP AND INSTALLATION

This section outlines the general steps for installing the LeoVince SBK GP Corsa Slip-On Exhaust. Specific torque values and detailed diagrams may be found in the supplementary installation guide provided with your product or on the official LeoVince website.

1. Preparation:

- Ensure the motorcycle engine is cool.
- Place the motorcycle on a stable stand.
- Gather necessary tools (e.g., wrenches, sockets, spring puller, torque wrench).

2. Remove Stock Exhaust:

- Locate and loosen the clamp connecting the stock muffler to the header pipe.
- Remove any mounting bolts securing the stock muffler to the frame.
- Carefully slide the stock muffler off the header pipe.
- Retain any reusable gaskets or hardware if instructed by the supplementary guide.

3. Install Connecting Pipe:

- Slide the LeoVince connecting pipe onto the motorcycle's header pipe. Do not fully tighten the clamp yet.
- Ensure proper alignment and fitment.

4. Install Muffler:

- Attach the LeoVince GP Corsa muffler to the connecting pipe using the provided springs.
- Secure the muffler to the motorcycle frame using the mounting strap/clamp and supplied hardware. Ensure the muffler is properly aligned and does not interfere with other components.

5. Final Tightening:

- Once all components are in place and aligned, progressively tighten all clamps and mounting bolts to the manufacturer's specified torque values.
- Double-check all connections for security.

6. Inspection:

- Visually inspect the entire exhaust system for proper clearance from other motorcycle components (e.g., swingarm, fairings, brake lines).
- Ensure there are no leaks at the connections.

Note: It is highly recommended to have this installation performed by a certified motorcycle technician to ensure safety and optimal performance.

5. OPERATING INSTRUCTIONS

After installation, follow these guidelines for initial operation and break-in:

- **Initial Start-up:** Start the engine and allow it to idle for a few minutes. Listen for any unusual noises or exhaust leaks. A small amount of smoke or odor may be present initially as manufacturing oils burn off; this is normal.
- **Break-in Period:** For the first 100-200 kilometers (60-120 miles), avoid prolonged high-RPM operation or aggressive riding. This allows the exhaust system to properly heat cycle and settle.
- **Sound Characteristics:** The exhaust note may change slightly over the first few hours of use as the internal packing settles.
- **Re-torque Check:** After the first 100-200 kilometers, re-check the tightness of all mounting bolts and clamps. Exhaust systems are subject to vibration and heat cycles that can cause fasteners to loosen.

6. MAINTENANCE

Regular maintenance will ensure the longevity and performance of your LeoVince exhaust system.

- **Cleaning:** Clean the carbon fiber muffler and stainless steel components regularly with a mild, non-abrasive cleaner and a soft cloth. Avoid harsh chemicals or abrasive materials that can damage the finish. Ensure the exhaust is cool before cleaning.
- **Fastener Check:** Periodically check all mounting bolts, clamps, and springs for tightness. Vibrations from motorcycle operation can cause these to loosen over time.
- **Damage Inspection:** Regularly inspect the exhaust system for any signs of damage, cracks, or corrosion. Address any issues promptly to prevent further damage or performance degradation.
- **Internal Packing:** Over extended periods of use, the internal packing of the muffler may degrade, leading to a

louder exhaust note. If this occurs, the muffler may require repacking. Consult a LeoVince dealer or official service center for this procedure.

7. TROUBLESHOOTING

This section addresses common issues you might encounter with your exhaust system.

Problem	Possible Cause	Solution
Excessive Noise / Rattling	Loose mounting bolts or clamps; degraded internal packing; contact with other motorcycle parts.	Check and tighten all fasteners. Inspect for contact points and adjust. If packing is degraded, consider repacking the muffler.
Exhaust Leak	Improperly seated pipe connections; loose clamps; damaged gasket (if applicable).	Ensure pipes are fully seated. Tighten clamps. Inspect and replace any damaged gaskets.
Discoloration of Pipe	Normal heat discoloration for stainless steel; improper engine tuning.	Some discoloration is normal. If excessive or rapid, consult a mechanic to check engine tuning.

If you encounter issues not listed here or if solutions do not resolve the problem, please contact LeoVince customer support or a certified mechanic.

8. SPECIFICATIONS

Brand	LeoVince
Model	Leo Vince GP Corsa Slip-On Exhaust
Item Model Number	leo-3469
OEM Part Number	3469
Colour	Carbon
Shape	Oval
Item Weight	2 kg 40 g
Package Dimensions	49.7 x 23.6 x 21.7 cm
Assembly Required	Yes
Vehicle Service Type	Motorcycle (Honda CBR250R 2011-2013)

9. WARRANTY INFORMATION

LeoVince products are manufactured to the highest standards and are covered by a limited warranty against defects in materials and workmanship. The specific terms and duration of the warranty may vary by region and product type. Please retain your proof of purchase for warranty claims. For detailed warranty information, including coverage, exclusions, and the claims process, please refer to the official LeoVince website or contact your authorized dealer. This warranty does not cover damage resulting from improper installation, misuse, neglect, accidents, modifications, or normal wear and tear.

10. CUSTOMER SUPPORT

For technical assistance, spare parts, or any inquiries regarding your LeoVince SBK GP Corsa Slip-On Exhaust, please contact LeoVince customer support or your local authorized dealer.

Online Resources: Visit the official LeoVince website for the latest product information, installation guides, and FAQs.

www.leovince.com

When contacting support, please have your product model number (leo-3469) and purchase details readily available.

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ASK A QUESTION ABOUT THIS MANUAL

Ask about setup, troubleshooting, compatibility, parts, safety, or missing instructions. Manuals+ will review the question and use this page's manual context to help answer it.

Name

Anonymous

Email

you@example.com

After a successful submission, we securely hash the supplied account or form email before sending it to Microsoft Advertising for conversion attribution. [Privacy details](#).

Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

Submit question

