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› [SIEMENS](#) /

› [Siemens Deka EV1 60 Lb Fuel Injectors User Manual](#)

SIEMENS EV1

Siemens Deka EV1 60 Lb Fuel Injectors

User Manual

1. INTRODUCTION

This manual provides essential information for the proper installation, operation, and maintenance of your Siemens Deka EV1 60 Lb Fuel Injectors. These high-performance fuel injectors are designed to meet the increased fuel demands of modified engines, particularly those with aftermarket superchargers or turbochargers. Proper installation and tuning are critical for optimal engine performance and longevity.

Please read this manual thoroughly before attempting any installation or operation procedures. Retain this manual for future reference.

2. SAFETY INFORMATION

Working with fuel systems involves inherent risks. Always observe the following safety precautions:

- **Disconnect the vehicle's battery** before beginning any work on the fuel system to prevent accidental engine cranking or electrical shorts.
- **Relieve fuel system pressure** according to your vehicle's service manual before disconnecting any fuel lines.
- **Work in a well-ventilated area** to avoid inhaling fuel vapors.
- **Keep open flames, sparks, and other ignition sources away** from the work area. Fuel is highly flammable.
- **Wear appropriate personal protective equipment (PPE)**, including safety glasses and chemical-resistant gloves.
- **Have a fire extinguisher readily available.**
- **Fuel injectors are precision components.** Handle them with care to avoid damage.
- **Professional installation is highly recommended** due to the complexity of fuel system modifications and tuning requirements.

3. PRODUCT OVERVIEW

The Siemens Deka EV1 60 Lb Fuel Injectors are designed for applications requiring increased fuel delivery. These injectors feature a robust stainless steel construction, ensuring durability and resistance to

various fuel types. They are rated at 60 Lb/hr (pounds per hour) flow rate, making them suitable for engines with significant power upgrades.

Each injector is a precision-engineered component, crucial for maintaining proper air-fuel ratios under demanding conditions. The EV1 body style is a common fitment for many performance applications, but specific vehicle compatibility should always be verified.



Image: Siemens Deka EV1 60 Lb Fuel Injectors. This image displays a set of eight fuel injectors, highlighting their stainless steel construction and compact design.

4. SETUP AND INSTALLATION

Installation of fuel injectors requires mechanical aptitude and specialized tools. If you are not confident in your abilities, seek assistance from a qualified automotive technician.

4.1 Pre-Installation Checks

- Verify that the Siemens Deka EV1 60 Lb injectors are the correct size and type for your specific vehicle and engine modification.
- Inspect each injector for any signs of damage during shipping.
- Ensure you have all necessary components, including new O-rings and any required adapters or spacers.
- Obtain the correct injector data (latency, flow rate vs. pressure, etc.) for your engine management system. This data is crucial for proper tuning.

4.2 Installation Steps (General Guidelines)

1. Perform all safety precautions outlined in Section 2.
2. Carefully remove the existing fuel injectors and fuel rail, following your vehicle's service manual.
3. Clean the injector ports in the intake manifold and fuel rail thoroughly.
4. Lubricate new O-rings with a small amount of clean engine oil or a suitable O-ring lubricant.
5. Install the new Siemens Deka EV1 injectors into the fuel rail, ensuring O-rings are properly seated and not pinched.
6. Carefully reinstall the fuel rail with the new injectors onto the intake manifold. Ensure all injectors are fully seated and secured.
7. Reconnect all fuel lines and electrical connectors.
8. Reconnect the vehicle's battery.
9. **Crucial Step:** Before starting the engine, cycle the ignition key several times (without starting) to allow the fuel pump to prime the system and check for any fuel leaks. Address any leaks immediately.
10. Start the engine and carefully monitor for leaks and proper operation.

Important: After installing higher flow injectors, the engine's ECU (Engine Control Unit) must be reprogrammed or tuned to account for the increased fuel delivery. Failure to do so will result in incorrect air-fuel ratios, potentially causing severe engine damage.

5. OPERATING CONSIDERATIONS

Once installed and properly tuned, your Siemens Deka EV1 60 Lb injectors will deliver the necessary fuel for your high-performance engine. Key operating considerations include:

- **Engine Tuning:** The performance and longevity of your engine are directly dependent on accurate ECU tuning. Ensure your tuner has the correct injector data and experience with high-flow injectors.
- **Fuel Quality:** Always use high-quality fuel as recommended by your engine builder or tuner. Poor fuel quality can lead to injector clogging or damage.
- **Fuel Pressure:** Maintain stable and correct fuel pressure as specified by your tuning parameters. Fluctuations can affect injector performance.

6. MAINTENANCE

Siemens Deka EV1 injectors are designed for long-term reliability. Regular maintenance practices can help ensure their continued optimal performance:

- **Fuel Filter Replacement:** Regularly replace your vehicle's fuel filter according to the manufacturer's recommendations. A clogged fuel filter can restrict fuel flow and damage injectors.
- **Injector Cleaning:** If you suspect injector clogging or reduced performance, professional ultrasonic cleaning and flow testing by a reputable specialist is recommended. Avoid using in-tank fuel system cleaners unless specifically approved by your tuner, as some can be detrimental to high-performance injectors.
- **Visual Inspection:** Periodically inspect the injectors and fuel lines for any signs of leaks, corrosion, or damage.

7. TROUBLESHOOTING

If you experience issues after installing your Siemens Deka EV1 60 Lb injectors, consider the following common troubleshooting steps:

Symptom	Possible Cause	Solution
Engine Misfire / Rough Idle	Incorrect tuning, faulty injector, wiring issue, O-ring leak.	Verify tuning, check injector connections, inspect O-rings, test individual injectors.
Fuel Leaks	Improperly seated O-rings, damaged O-rings, loose fuel line connections.	Re-seat injectors, replace O-rings, tighten fuel line connections.
Poor Engine Performance (e.g., lean condition)	Insufficient fuel pressure, incorrect tuning, clogged fuel filter, faulty fuel pump.	Check fuel pressure, verify tuning, replace fuel filter, inspect fuel pump.
Check Engine Light (CEL)	Various, often related to air-fuel ratio issues or electrical faults.	Scan for diagnostic trouble codes (DTCs) and address the root cause. Consult your tuner.

For persistent issues, consult with your engine tuner or a qualified automotive technician.

8. SPECIFICATIONS

- **Brand:** SIEMENS / Siemens Dekka
- **Model Number:** EV1
- **Manufacturer Part Number:** 107961
- **Flow Rate:** Approximately 60 Lb/hr (pounds per hour)
- **Material:** Stainless Steel
- **Exterior Finish:** Stainless Steel
- **Inlet Connection Type:** Compression
- **Outlet Connection Type:** SAE
- **Number of Ports:** 16 (referring to internal nozzle holes, not external connections)
- **Outlet Connection Size:** 0.09 Inches
- **Specification Met:** CSA, ULC
- **Item Weight:** Approximately 0.01 ounces (per injector)
- **Package Dimensions:** 5.55 x 1.77 x 1.26 inches (for typical packaging)

9. WARRANTY AND SUPPORT

Siemens Dekka products are manufactured to high standards. For specific warranty information, please refer to the documentation provided with your purchase or contact the authorized Siemens Dekka distributor or the manufacturer directly. Warranty terms typically cover manufacturing defects under normal use.

For technical support, product inquiries, or warranty claims, please contact your point of purchase or visit the official Siemens Dekka website for contact information. Ensure you have your purchase details and product model number (EV1) readily available.