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› Baby Lock, Riccar, Simplicity, Elna Serger Upper Looper Model 60768 Instruction Manual

Baby Lock 60768

Instruction Manual

BABY LOCK, RICCAR, SIMPLICITY, ELNA SERGER UPPER LOOPER

Model: 60768

Introduction

This manual provides essential instructions for the installation, operation, and maintenance of the Serger Upper Looper, Model 60768. This upper looper is compatible with various Baby Lock, Riccar, Simplicity, and Elna serger models. Please read this manual thoroughly before attempting any installation or maintenance to ensure proper function and safety.

Safety Information

- Always disconnect the serger from the power supply before installing, removing, or performing any maintenance on parts.
- Use appropriate tools for installation and removal. Avoid forcing parts.
- Keep small parts away from children.
- If unsure about any step, consult a qualified technician or refer to your serger's specific service manual.

Setup and Installation

The upper looper is a critical component for forming stitches on your serger. Follow these steps carefully to replace or install the Model 60768 upper looper.

1. **Power Disconnection:** Ensure your serger is turned off and unplugged from the electrical outlet.
2. **Access the Looper Area:** Open the front and/or side covers of your serger to access the looper mechanism. Refer to your serger's specific manual for cover removal instructions.
3. **Identify the Upper Looper:** Locate the existing upper looper. It typically moves in conjunction with the lower looper to create the stitch.
4. **Remove the Old Looper (if applicable):** Carefully unscrew any retaining screws holding the old upper looper in place. Gently remove the old looper, noting its orientation.
5. **Install the New Upper Looper (Model 60768):** Position the new upper looper (Model 60768) into its designated slot. Ensure it is correctly aligned with the mounting points.
6. **Secure the Looper:** Reinsert and tighten the retaining screws to secure the upper looper. Do not overtighten.

7. **Verify Movement:** Manually turn the handwheel of your serger to ensure the new upper looper moves freely and correctly without obstruction.
8. **Close Covers:** Replace all serger covers securely.



Image: The Serger Upper Looper, Model 60768. This component is crucial for forming the upper loop of the serger stitch. Ensure correct orientation during installation.

This upper looper is compatible with a wide range of serger models, including Baby Lock 430, 432, 5040L, 5040, 4350D, 564DE; Riccar RL603, RL624, RL613, RL634DE; Simplicity SL803SP, SL804, SL843, T33, T34, T34D, SW432, SL350, SL370, SL390, SL803, SP, T3; and Elna models that use part number 60768.

Operating (Post-Installation Check)

After installation, perform a test run to ensure the upper looper is functioning correctly.

1. **Thread the Serger:** Thread your serger according to your machine's specific threading path, paying close attention to the upper looper's threading points.
2. **Test Stitch:** Plug in the serger and turn it on. Perform a test stitch on a scrap piece of fabric.
3. **Inspect Stitch Quality:** Examine the stitch for consistency, tension, and proper loop formation. The upper looper should form a smooth, even loop on the upper side of the fabric edge.
4. **Adjustments:** If the stitch quality is poor, recheck threading, tension settings, and ensure the looper is securely installed and not bent.

Maintenance

Regular maintenance helps prolong the life of your upper looper and ensures consistent serger performance.

- **Cleaning:** Periodically clean lint and thread debris from around the upper looper using a small brush or vacuum. Ensure the serger is unplugged before cleaning.
- **Inspection:** Visually inspect the upper looper for any signs of wear, nicks, or bends. A damaged looper can cause skipped stitches or thread breakage.
- **Storage:** When not in use, keep your serger covered to protect internal components, including the looper, from dust and environmental factors.

Troubleshooting

If you encounter issues after installing the upper looper, consider the following:

- **Skipped Stitches:**

- Check if the upper looper is installed correctly and securely.
- Verify that the serger is threaded properly, especially through the upper looper's eye.
- Inspect the looper for any damage or burrs that might snag thread.

• **Thread Breakage:**

- Ensure thread tension is not too high.
- Check for rough spots or nicks on the looper that could abrade the thread.
- Confirm the thread path is clear and free of obstructions.

• **Poor Stitch Formation:**

- Re-thread the entire serger carefully.
- Adjust tension settings for all threads.
- Ensure the correct needles are installed and are not bent or dull.

For persistent issues, consult your serger's original instruction manual or contact a certified sewing machine technician.

Specifications

Part Number	60768
Item Weight	0.99 Pounds
Compatible Brands	Baby Lock, Riccar, Simplicity, Elna
Compatible Models	430, 432, 5040L, 5040, 4350D, 564DE, RL603, RL624, RL613, RL634DE, SL803SP, SL804, SL843, T33, T34, T34D, SW432, SL350, SL370, SL390, SL803, SP, T3

Warranty and Support

For warranty information or technical support regarding this Serger Upper Looper (Model 60768), please refer to the original purchase documentation or contact the seller directly. Specific warranty terms may vary depending on the retailer and date of purchase.

For general inquiries about your serger machine, please consult the manufacturer's official website or your machine's specific user manual.

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