

Hypertherm 024192

Hypertherm 024192 Hose Assembly User Manual

Model: 024192

INTRODUCTION

This manual provides essential instructions for the safe and effective use, setup, operation, and maintenance of your Hypertherm 024192 Hose Assembly. Please read this manual thoroughly before installation and operation. Keep this manual for future reference.

SAFETY INFORMATION

Always prioritize safety when working with welding and plasma cutting equipment. Failure to follow safety precautions can result in serious injury or property damage.

- **Read all manuals:** Always read and understand the complete operating manual for your plasma cutting system before installing or using this hose assembly.
- **Personal Protective Equipment (PPE):** Wear appropriate PPE, including welding helmets, gloves, and protective clothing, as required by your plasma cutting system's safety guidelines.
- **Inspect before use:** Before each use, inspect the hose assembly for any signs of damage, cuts, abrasions, or leaks. Do not use a damaged hose.
- **Secure connections:** Ensure all connections are tight and secure to prevent gas leaks or disconnections during operation.
- **Avoid kinks and sharp bends:** Do not kink or sharply bend the hose, as this can restrict flow and damage the hose internally.
- **Proper ventilation:** Ensure adequate ventilation in your work area to disperse fumes.

PRODUCT OVERVIEW

The Hypertherm 024192 Hose Assembly is a critical component designed for plasma cutting systems. This hose, measuring 3/16" in diameter and 25'10" in length, facilitates the delivery of gases and/or power between your plasma cutter and torch, ensuring efficient and reliable operation. It is constructed for durability and performance in demanding industrial environments.



Image: The Hypertherm 024192 Hose Assembly, shown coiled for storage or transport. The hose is dark gray with red-capped fittings at each end, and a warning tag is visible near one end.

SETUP

1. **Unpack and Inspect:** Carefully remove the hose assembly from its packaging. Visually inspect the entire length of the hose and its fittings for any signs of shipping damage, such as cuts, abrasions, or bent connectors. Do not proceed if damage is found.
2. **Identify Connections:** Refer to your plasma cutting system's manual to identify the correct connection points for the hose assembly on both the plasma power source and the torch.
3. **Connect to Plasma Power Source:** Attach one end of the hose assembly to the designated output port on your plasma power source. Ensure the connection is hand-tight, then use an appropriate wrench to secure it firmly, but do not overtighten.
4. **Connect to Torch:** Attach the other end of the hose assembly to the input port on your plasma torch. Again, ensure a secure, firm connection using a wrench without overtightening.
5. **Route Hose:** Route the hose assembly in a manner that avoids sharp bends, kinks, and contact with hot surfaces, sharp edges, or moving parts. Ensure there is sufficient slack to allow for torch movement during operation without straining the connections.
6. **Leak Check:** Before operating, perform a leak check according to your plasma system's instructions to ensure all connections are sealed.

OPERATING

Once the Hypertherm 024192 Hose Assembly is properly installed, its operation is integrated with your plasma cutting system. Follow these general guidelines:

- **System Activation:** Turn on your plasma cutting system according to its manufacturer's instructions.
- **Monitor Hose:** During operation, continuously monitor the hose assembly for any unusual sounds, leaks, or signs of stress.
- **Maintain Clear Path:** Keep the hose clear of the cutting path and any hot metal or sparks to prevent damage.
- **Avoid Over-Stretching:** Do not pull or over-stretch the hose, as this can lead to internal damage or disconnection.
- **Pressure Limits:** Ensure that the operating pressure of your plasma system does not exceed the rated capacity of the hose assembly.

MAINTENANCE

Regular maintenance ensures the longevity and safe operation of your Hypertherm 024192 Hose Assembly.

- **Daily Inspection:** Before each use, perform a visual inspection of the entire hose for cuts, abrasions, bulges, or other signs of wear or damage. Check fittings for tightness and corrosion.
- **Cleaning:** Clean the exterior of the hose with a damp cloth to remove dirt, dust, and debris. Avoid using harsh chemicals or solvents that could degrade the hose material.
- **Storage:** When not in use, store the hose assembly in a clean, dry environment, away from direct sunlight, extreme temperatures, and corrosive substances. Coil the hose loosely to prevent kinks.
- **Replace if Damaged:** If any damage is detected during inspection, immediately replace the hose assembly with a genuine Hypertherm replacement part. Do not attempt to repair a damaged hose.

TROUBLESHOOTING

This section addresses common issues you might encounter with the hose assembly.

Problem	Possible Cause	Solution
No gas/power flow through hose	Loose connections; Kinked hose; Main system issue	Check and tighten all hose connections. Straighten any kinks in the hose. Refer to your plasma system's manual for power/gas supply troubleshooting.
Gas leak detected at connections	Loose fittings; Damaged O-rings/seals	Tighten fittings securely. Inspect O-rings or seals for damage and replace if necessary.
Hose appears damaged (cuts, abrasions)	Physical contact with sharp objects or hot surfaces	Immediately cease operation. Replace the damaged hose assembly with a new Hypertherm 024192 hose. Do not attempt to repair.
Reduced plasma cutting performance	Restricted gas/power flow due to internal hose damage or severe kinking	Inspect the hose for severe kinks or internal blockages. If damage is suspected, replace the hose assembly.

SPECIFICATIONS

- **Part Number:** 024192

- **Brand:** Hypertherm
- **Item Model Number:** 024192
- **Hose Diameter:** 3/16 inch
- **Hose Length:** 25 feet 10 inches (25'10")
- **Item Weight:** 1.4 pounds
- **Product Dimensions (Packaging):** 1 x 1 x 6 inches
- **UPC:** 662310130947

WARRANTY AND SUPPORT

For information regarding warranty coverage for your Hypertherm 024192 Hose Assembly, please refer to the warranty documentation provided with your original plasma cutting system or contact Hypertherm customer support directly. For technical assistance or replacement parts, please visit the official Hypertherm website or contact an authorized Hypertherm dealer.